4 2 (C) 2022 REVISIONS TE Connectivity. All Rights Reserved. NOTES: DESCRIPTION 1. THIS INSERT IS DESIGNED FOR USE IN TYCO ELECTRONICS CONNECTOR HOUSINGS MTC100-XH2-XXX JM REVISED PER ECN-22-142121 08APR2022 LN AND MTC100Q-XH2-XXX. PART DESCRIBED HEREON IS SUPPLIED AS SHOWN. IF CONTACTS, SEALING PLUGS, AND TOOLS ARE DESIRED, THE FOLLOWING MODIFICATION NUMBER IS TO BE ADDED TO THE PART NUMBER ON THE KIT PACKAGING LABEL ONLY: **DESCRIPTION** MOD NO. WITH CONTACTS AND SEALING PLUGS 022 WITH CONTACTS, SEALING PLUGS AND TOOL 023 REFERENCE TYCO ELECTRONICS INFORMATION DRAWING D-659-0097 FOR CRIMP TOOLS OR ADDITIONAL CONTACTS, SEALING PLUGS OR TOOLS. PLASTIC INSERT GROMMET DESIGNED TO SEAL ON WIRES HAVING AN INSULATION DIAMETER OF 0.030 TO 0.065. PERFORMANCE: THIS PRODUCT MEETS THE REQUIREMENTS OF TYCO ELECTRONICS SPECIFICATION C-6114. MATERIALS: PLASTIC INSERT HIGH GRADE POLYARYLENE THERMOPLASTIC B) **GROMMET** FLUOROSILICONE PER MIL-DLT-25988 FLUOROSILICONE PER MIL-DLT-25988 INTERFACIAL SEAL RETENTION CLIPS (20) COPPER ALLOY 172 PER QQ-C-533 OR (INSIDE PLASTIC INSERT) 301 STAINLESS STEEL PER TEC-100-309 SPECIAL TEMPER ORIENTATION FLATS NUMBER ONE (1) CAVITIES ARE MARKED IN CONTRASTING COLOR.
ROWS "A" AND "B" ARE AN INTEGRAL PART OF THE INSERT. ROWS "A" AND "B" ARE IDENTIFIED ON THE SIDE OF THE INSERT AS "A1" AND B1". "B" SIDE MARKING OPTIONAL. ROW "B" /6\ "B" SIDE MARKING OPTIONAL ROW "A' DATE CODE "A" SIDE MARKING INTERFACIAL SEAL 1.05 [26.7] 0.260 [6.60] MAX MAX HOUSING ORIENTATION KEY OR KEYWAY B1 Rayghem .YYWW PLASTIC INSERT 0.640 [16.26] MAX MTCP-122-20PQ1 - GROMMET TE PART NUMBER DWN DCP 21JUN1996 THIS DRAWING IS A CONTROLLED DOCUMENT. TE Connectivity CHK 000000000 TOLERANCES UNLESS OTHERWISE SPECIFIED: DIMENSIONS: 25JUL1996 NAME ROW "B' INCHES INSERT, PIN, PRIMARY, 20 CAVITY, SIZE 20-22 REMOVABLE CONTACT, 2-IN CONN MTC100 SERIES APPLICATION SPEC SIZE CAGE CODE DRAWING NO RESTRICTED TO ANGLES MATERIAL FINISH A300779 **C-**MTCP-122-20PQ1 0.0045 lbs SCALE CUSTOMER DRAWING 1 OF 1 1470-19 (1/15)