

### SMD ▪ C EAPL3020AA0



#### Features

- Top view red LEDs
- White SMT package.
- Lead frame package with individual 2 pins.
- Wide viewing angle.
- Soldering methods: IR reflow soldering
- Pb-free.
- The product itself will remain within RoHS compliant version.
- Compliance with EU REACH.
- Compliance Halogen Free .(Br <900 ppm ,Cl <900 ppm , Br+Cl < 1500 ppm).

#### Description

- The 45-21 series is available in soft orange, green, blue and yellow. Due to the package design, the LED has wide viewing angle and optimized light coupling by inter reflector. This feature makes the device ideal for light pipe application. The low current requirement makes this device ideal for portable equipment or any other application where power is at a premium.

#### Applications

- Telecommunication: indicator and backlighting in telephone and fax
- Flat backlight for LCD, switch and symbol
- Light pipe application
- General use

## Device Selection Guide

| Chip Materials | Emitted Color    | Resin Color |
|----------------|------------------|-------------|
| AlGaInP        | Brilliant Orange | Water Clear |

## Absolute Maximum Ratings (Ta=25 °C)

| Parameter                                 | Symbol      | Rating  | Unit |
|---|-------------|---|------|
| Reverse Voltage                           | $V_R$       | 5   | V    |
| Forward Current                           | $I_F$       | 25  | mA   |
| Peak Forward Current<br>(Duty 1/10 @1KHz) | $I_{FP}$    | 60  | mA   |
| Power Dissipation                         | $P_d$       | 60  | mW   |
| Operating Temperature                     | $T_{opr}$   | -40 ~ +85   |      |
| Storage Temperature                       | $T_{stg}$   | -40 ~ +90   |      |
| Electrostatic Discharge                   | $ESD_{HBM}$ | 2000  | V    |
| Soldering Temperature                     | $T_{sol}$   | Reflow Soldering : 260 for 10 sec.<br>Hand Soldering : 350 for 3 sec. |      |

## Electro-Optical Characteristics (Ta=25 °C)

| Parameter                    | Symbol          | Min.  | Typ.  | Max.  | Unit    | Condition  |
|------------------------------|-----------------|-------|-------|-------|---------|------------|
| Luminous Intensity           | $I_v$           | 90    | ----  | 225   | mcd     | $I_F=20mA$ |
| Viewing Angle                | $2\theta_{1/2}$ | ----- | 120   | ----- | deg     | $I_F=20mA$ |
| Peak Wavelength              | $\lambda_p$     | ----- | 611   | ----- | nm      | $I_F=20mA$ |
| Dominant Wavelength          | $\lambda_d$     | 600.5 | ----- | 612.5 | nm      | $I_F=20mA$ |
| Spectrum Radiation Bandwidth | $\lambda$       | ----- | 17    | ----- | nm      | $I_F=20mA$ |
| Forward Voltage              | $V_F$           | 1.75  | ----- | 2.35  | V       | $I_F=20mA$ |
| Reverse Current              | $I_R$           | ----- | ----- | 10    | $\mu A$ | $V_R=5V$   |

### Notes:

1. Tolerance of Luminous Intensity:  $\pm 11\%$
2. Tolerance of Dominant Wavelength:  $\pm 1nm$
3. Tolerance of Forward Voltage:  $\pm 0.1V$

### Bin Range of Luminous Intensity

| Bin Code | Min. | Max. | Unit | Conduction        |
|----------|------|------|------|-------------------|
| Q2       | 90   | 112  | mcd  | $I_F=20\text{mA}$ |
| R1       | 112  | 140  |      |                   |
| R2       | 140  | 180  |      |                   |
| S1       | 180  | 225  |      |                   |

### Bin Range of Dominant Wavelength

| Group | Bin Code | Min.  | Max.  | Unit | Condition           |
|-------|----------|-------|-------|------|---------------------|
| A     | D8       | 600.5 | 603.5 | nm   | $I_F = 20\text{mA}$ |
|       | D9       | 603.5 | 606.5 |      |                     |
|       | D10      | 606.5 | 609.5 |      |                     |
|       | D11      | 609.5 | 612.5 |      |                     |

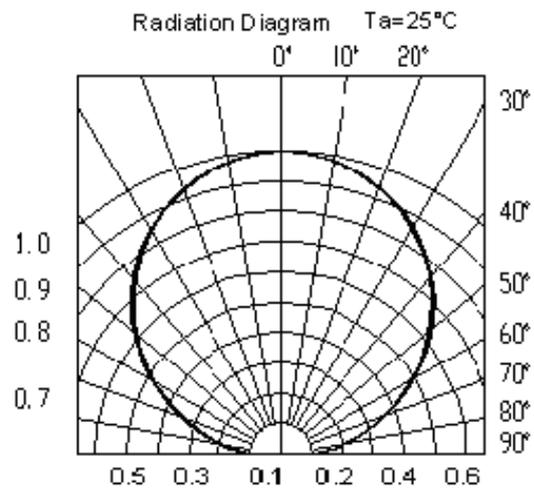
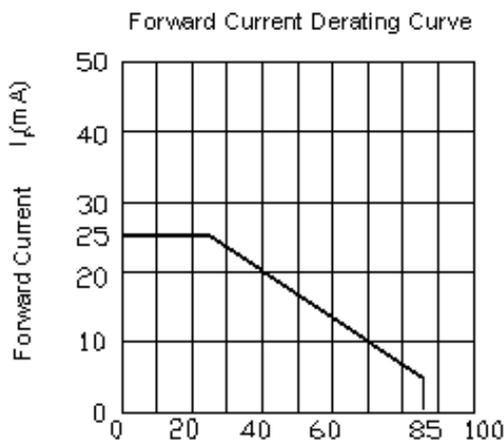
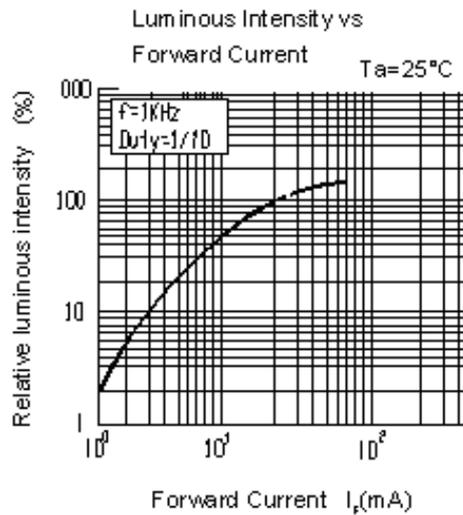
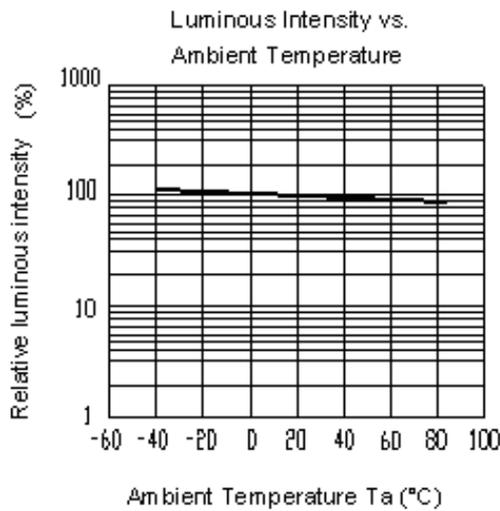
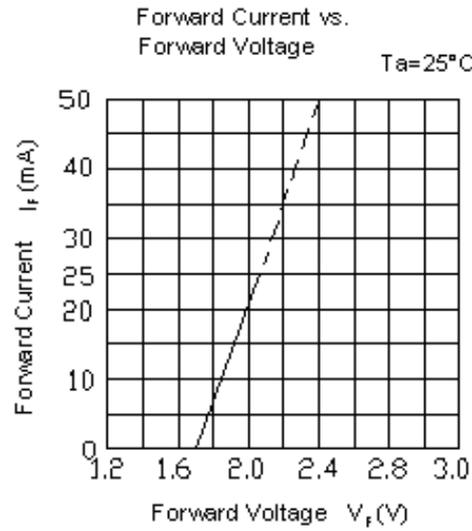
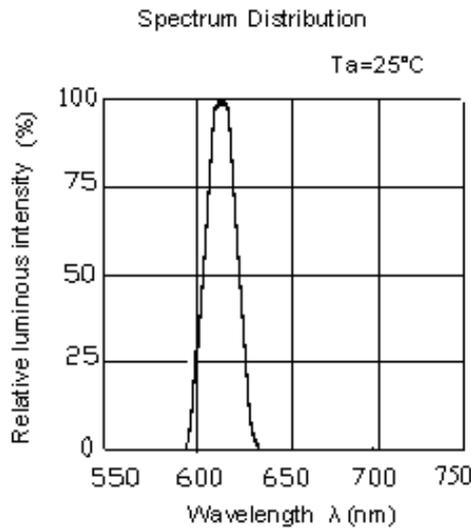
### Bin Range of Forward Voltage

| Group | Group | Min. | Max. | Unit | Condition         |
|-------|-------|------|------|------|-------------------|
| B     | 0     | 1.75 | 1.95 | V    | $I_F=20\text{mA}$ |
|       | 1     | 1.95 | 2.15 |      |                   |
|       | 2     | 2.15 | 2.35 |      |                   |

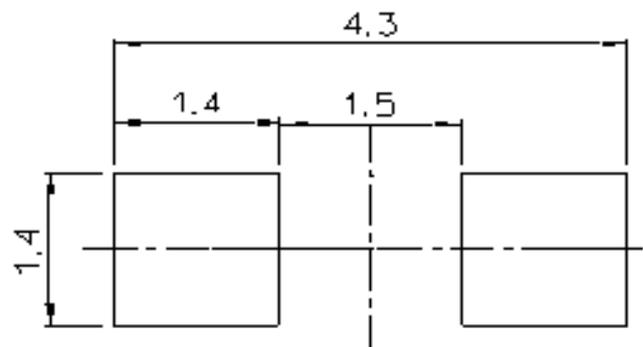
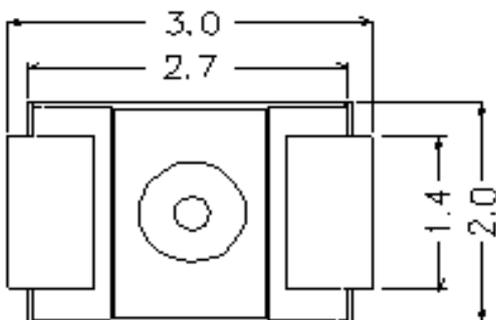
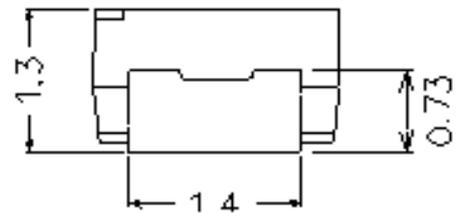
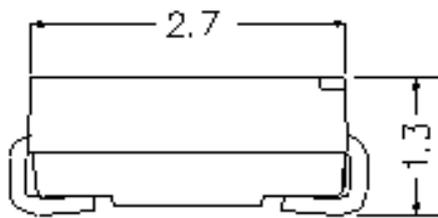
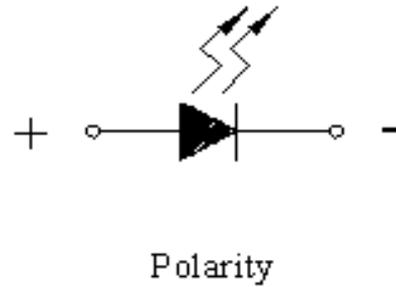
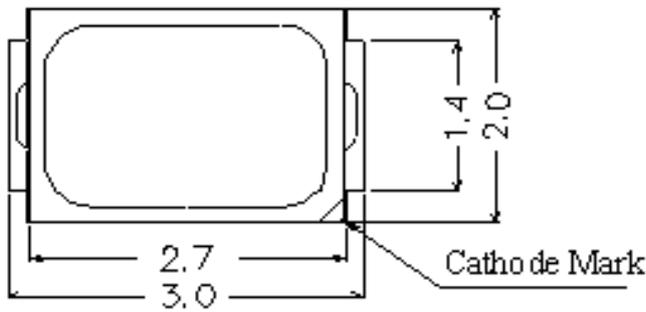
Notes:

1. Tolerance of Luminous Intensity:  $\pm 11\%$
2. Tolerance of Dominant Wavelength:  $\pm 1\text{nm}$
3. Tolerance of Forward Voltage:  $\pm 0.1\text{V}$

**Typical Electro-Optical Characteristics Curves**



### Package Outline Dimensions



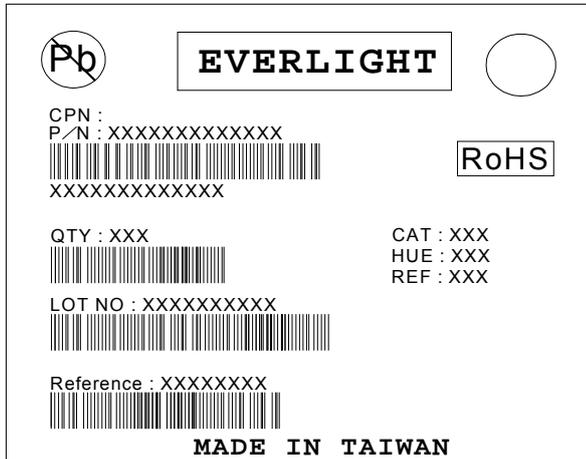
Recommended soldering pad design

Note: The tolerances unless mentioned are  $\pm 0.1$ , unit=mm.

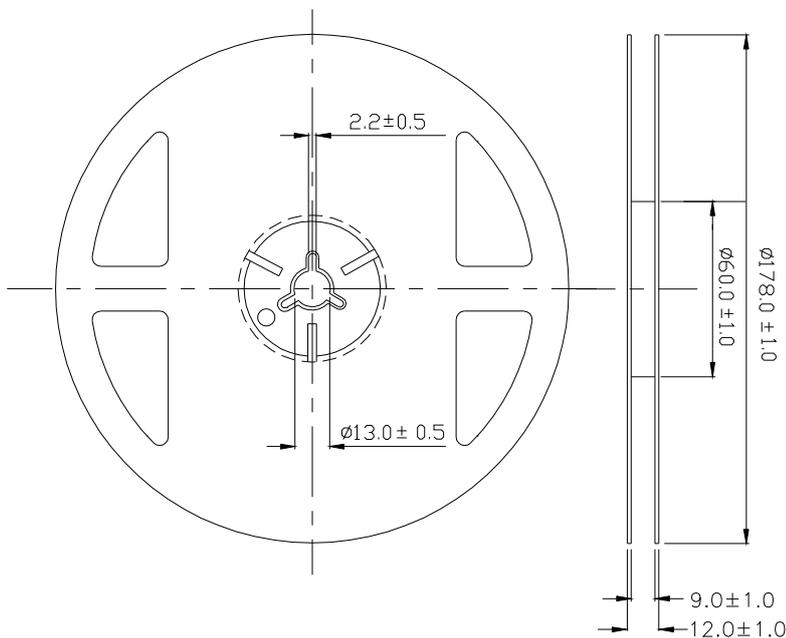
## Moisture Resistant Packing Materials

### Label Explanation

- CAT: Luminous Intensity Rank
- HUE: Dom. Wavelength Rank
- REF: Forward Voltage Rank

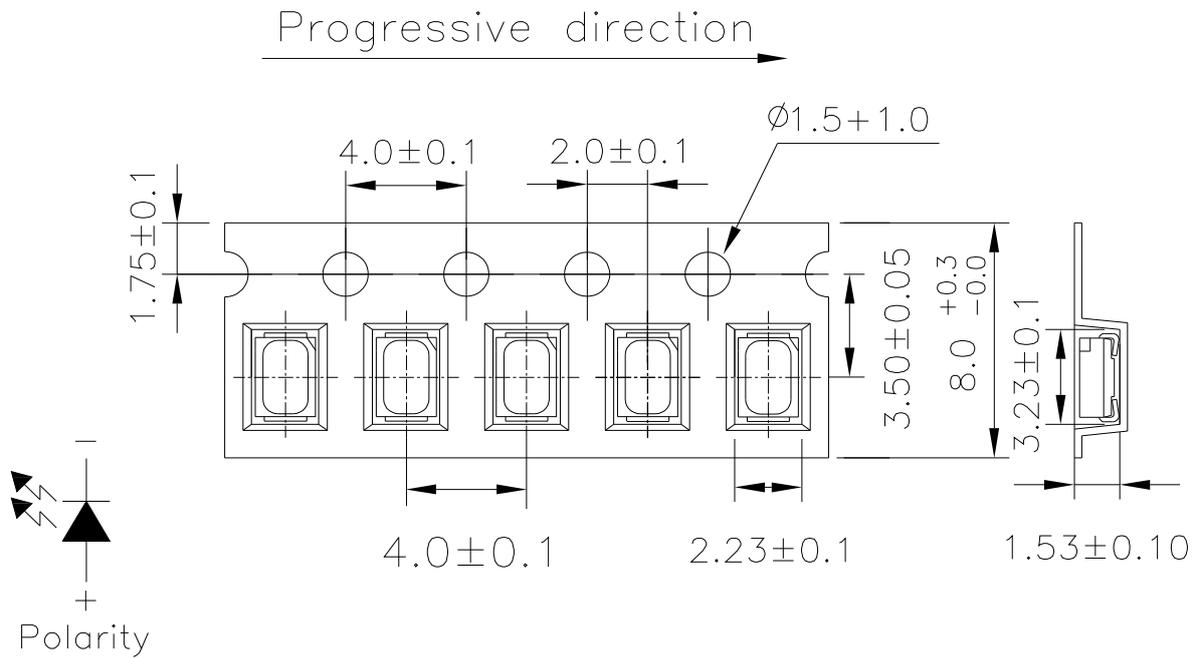


### Reel & Carrier Tape Dimensions



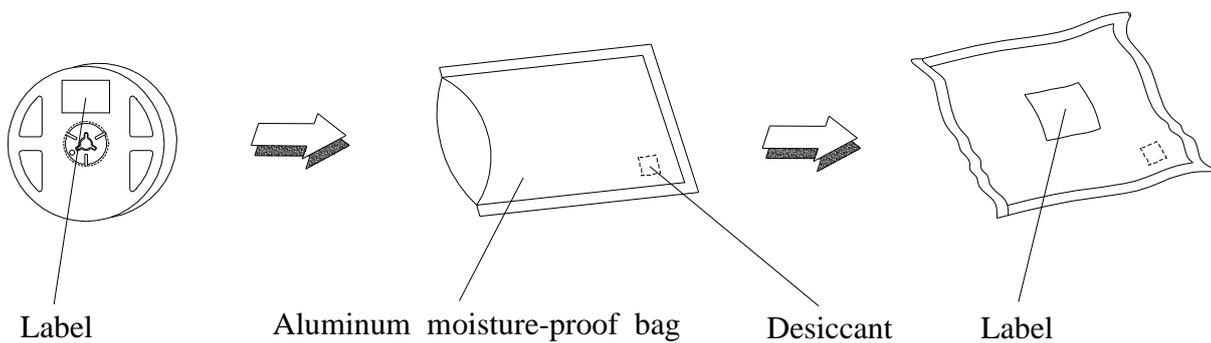
Note: The tolerances unless mentioned are  $\pm 0.1$ , unit=mm

Loaded quantity 250/500/1000/2000 PCS per reel



Note: The tolerances unless mentioned are  $\pm 0.1$ , unit=mm.

### Moisture Resistant Packaging



## Reliability Test Items and Conditions

The reliability of products shall be satisfied with items listed below.  
Confidence level : 90%  
LTPD : 10%

| No. | Items                          | Test Condition                           | Test Hours/Cycles | Sample Size | Ac/Re |
|-----|--------------------------------|--|-------------------|-------------|-------|
| 1   | Reflow Soldering               | Temp. : 260 /10sec.                      | 6 Min.            | 22 PCS.     | 0/1   |
| 2   | Thermal Shock                  | H : +100 5min<br>10 sec<br>L : -10 5min  | 300 Cycles        | 22 PCS.     | 0/1   |
| 3   | Temperature Cycle              | H : +100 15min<br>5 min<br>L : -40 15min | 300 Cycles        | 22 PCS.     | 0/1   |
| 4   | High Temperature/High Humidity | Ta=85 ,85%RH,<br>I <sub>F</sub> = 20 mA  | 1000 Hrs.         | 22 PCS.     | 0/1   |
| 5   | Low Temperature Storage        | Ta=-40                                   | 1000 Hrs.         | 22 PCS.     | 0/1   |
| 6   | High Temperature Storage       | Ta=100                                   | 1000 Hrs.         | 22 PCS.     | 0/1   |
| 7   | DC Operation Life              | Ta=25 ,<br>I <sub>F</sub> = 20 mA        | 1000 Hrs.         | 22 PCS.     | 0/1   |

## Precautions For Use

### 1. Over-current-proof

Customer must apply resistors for protection; otherwise slight voltage shift will cause big current change (Burn out will happen).

### 2. Storage

2.1 Do not open moisture proof bag before the products are ready to use.

2.2 Before opening the package: The LEDs should be kept at 30 °C or less and 90%RH or less.

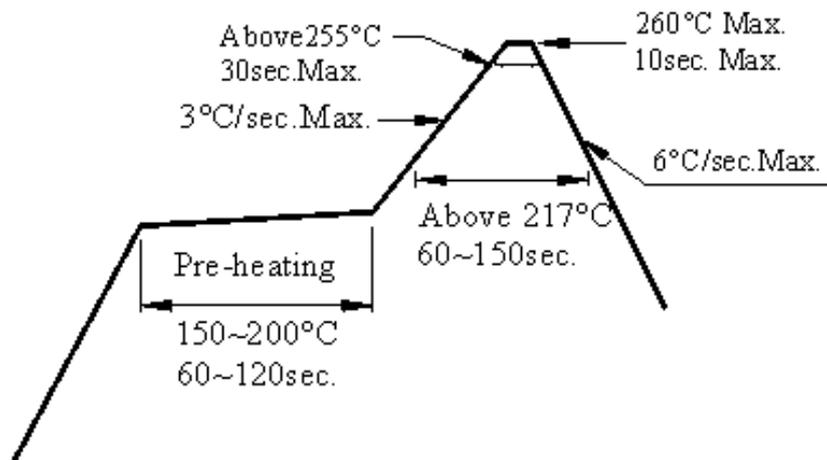
2.3 After opening the package: The LED's floor life is 168 Hrs under 30 °C or less and 60% RH or less. If unused LEDs remain, it should be stored in moisture proof packages.

2.4 If the moisture absorbent material (silica gel) has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions.

Baking treatment: 60±5 °C for 24 hours.

### 3. Soldering Condition

#### 3.1 Pb-free solder temperature profile



3.2 Reflow soldering should not be done more than two times.

3.3 When soldering, do not put stress on the LEDs during heating.

3.4 After soldering, do not warp the circuit board.

#### 4. Soldering Iron

Each terminal is to go to the tip of soldering iron temperature less than 350 for 3 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

#### 5. Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.

