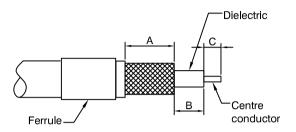
Assembly Instructions

1) Slide the ferrule onto the cable. Strip the cable to the dimensions shown. Take care not to nick the centre conductor or braid.

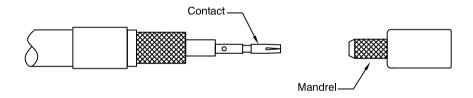
A = 5.2mm

B = 2.6mm

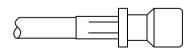
C = 2mm



2) Crimp the contact onto the centre conductor.



3) Insert the contact into the body and ensure that it captivates. Make sure that the braid is on the outside of the mandrel. Slide the ferrule over the braid until the ferrule butts up against the body. Crimp the ferrule using the correct tool for the connector.



Connector	Stripping Tool	Crimp Tool	Hex Size	
Part Number	Part Number	Part Number	Pin	Ferrule
VMB10-2061	N/A	PCC0308	0.72	3.25
VMB10-2070-1103	N/A	PCC0308	0.72	3.25
VMB10-2071	N/A	PCC0308	0.72	3.25
VMB10-2081	N/A	PCC0308	0.72	2.67

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CALE: Not To Scale	DRAWN BY:	S Nash	
DIMENSIONS: mm	CHECKED BY:	M Nielsen	
FOLERANCES:	APPROVED BY:	P Couzens	
	DATE:	01 Aug 01	
	IMENSIONS: mm	IMENSIONS: mm CHECKED BY: APPROVED BY:	TOLERANCES: CHECKED BY: M Nielsen APPROVED BY: P Couzens

DESCRIPTION:

Stripping and Assembly Instructions for SMB Crimp Plug.

DRAWING NUMBER:

VAIM1101

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