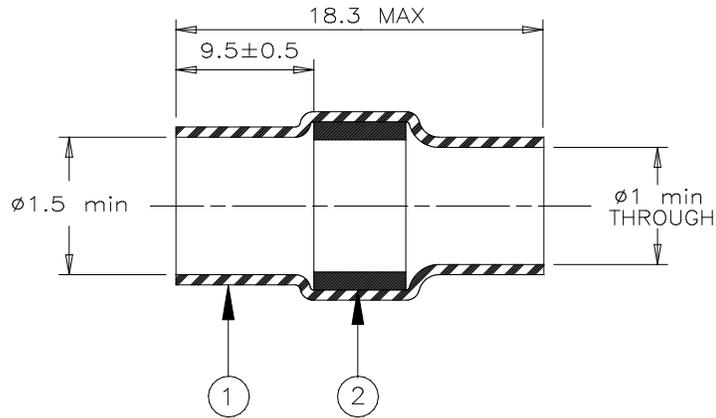


CUSTOMER DRAWING



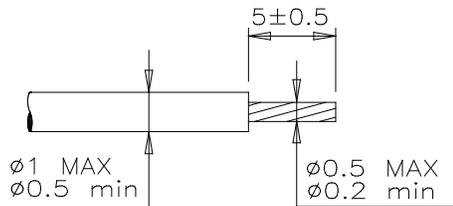
MATERIALS

1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
2. SOLDER PREFORM WITH FLUX:
 - SOLDER: TYPE Pb36 per ANSI-J-STD-006.
 - FLUX: TYPE ROL0 per ANSI-J-STD-004.

APPLICATION

1. This controlled soldering device is designed for termination of a stranded wire (AWG26 to AWG30) having an insulation rated for at least +125°C, onto a post of $\phi 0.5$.
2. Temperature range: -55°C to +150°C.

For best results, prepare the cable as shown:



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|---|---|---|--------------------|---|-------------------------------|------------------|
|  | | Raychem THERMOFIT DEVICES | | TITLE: SOLDERSLEEVE WIRE TERMINATOR | | |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. | | | | DOCUMENT NO.: W-040-02 | | |
| TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A | ANGLES: N/A ROUGHNESS IN MICRON | TE Connectivity reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application. | | Revision: 3 | Issue Date: March 2020 | |
| DRAWN BY: M. FORONDA | | DATE: 09/17/98 | ECO: ECO-20-003566 | SCALE: None | SIZE: A | SHEET: 1 of 1 |