

### T-1 3/4 (5mm) SOLID STATE LAMP

Part Number: WP7113YD14V Yellow



**ATTENTION** OBSERVE PRECAUTIONS FOR HANDLING **ELECTROSTATIC** DISCHARGE SENSITIVE DEVICES

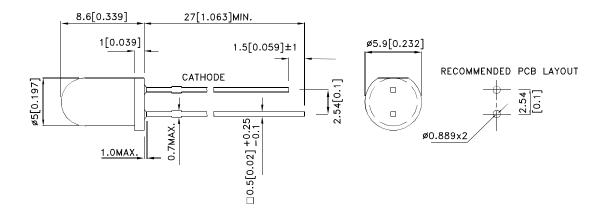
#### **Features**

- Low power consumption.
- Popular T-1 3/4 diameter package.
- General purpose leads.
- Reliable and rugged.
- Long life solid state reliability.
- Available on tape and reel.
- 14V internal resistor.
- RoHS compliant.

### **Descriptions**

- The Yellow source color devices are made with Gallium Arsenide Phosphide on Gallium Phosphide Yellow Light Emitting Diode.
- Electrostatic discharge and power surge could damage the LEDs.
- It is recommended to use a wrist band or antielectrostatic glove when handling the LEDs.
- All devices, equipments and machineries must be electrically grounded.

### **Package Dimensions**



- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is ±0.25(0.01") unless otherwise noted.
- 3. Lead spacing is measured where the leads emerge from the package.
  4. The specifications, characteristics and technical data described in the datasheet are subject to change without prior notice.

SPEC NO: DSAF2449 **REV NO: V.6B DATE: JAN/24/2015** PAGE: 1 OF 6 APPROVED: WYNEC CHECKED: Allen Liu DRAWN: P.Cheng ERP: 1101005408





#### **Selection Guide**

Part No.	Dice	Lens Type	Iv (mcd) [2] V= 14V		Viewing Angle [1]
		2.	Min.	Тур.	201/2
WP7113YD14V	Yellow (GaAsP/GaP)	Yellow Diffused	8	20	30°

#### Notes:

- 1. 01/2 is the angle from optical centerline where the luminous intensity is 1/2 of the optical peak value. 2. Luminous intensity/ luminous Flux: +/-15%.
- 3. Luminous intensity value is traceable to the CIE127-2007 compliant national standards.

### Electrical / Optical Characteristics at TA=25°C

Symbol	Parameter	Device	Тур.	Max.	Units	Test Conditions
λpeak	Peak Wavelength	Yellow	590		nm	VF=14V
λD [1]	Dominant Wavelength	Yellow	588		nm	VF=14V
Δλ1/2	Spectral Line Half-width	Yellow	35		nm	VF=14V
lF	Forward Current	Yellow	10.5	13.5	mA	VF=14V
lR	Reverse Current	Yellow		10	uA	VR = 5V

#### Notes:

- 1. Wavelength: +/-1nm.
- 2. Wavelength value is traceable to the CIE127-2007 compliant national standards.
- 3. Excess driving current and/or operating temperature higher than recommended conditions may result in severe light degradation or premature failure.

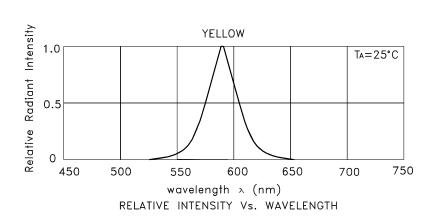
#### Absolute Maximum Ratings at TA=25°C

Parameter	Yellow	Units	
Power dissipation	160	mW	
Forward Voltage	16	V	
Reverse Voltage	5	V	
Operating Temperature	-40°C To +70°C	•	
Storage Temperature	-40°C To +85°C		
Lead Solder Temperature [1]	260°C For 3 Seconds		
Lead Solder Temperature [2]	260°C For 5 Seconds		

#### Notes:

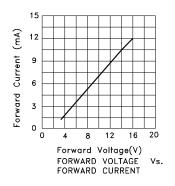
- 2mm below package base.
   5mm below package base.

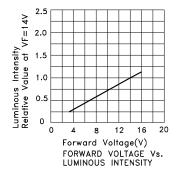
SPEC NO: DSAF2449 **REV NO: V.6B** DATE: JAN/24/2015 PAGE: 2 OF 6 APPROVED: WYNEC **CHECKED: Allen Liu** DRAWN: P.Cheng ERP: 1101005408

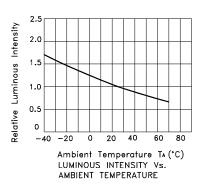


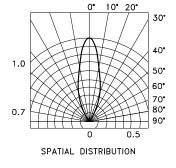
Yellow

#### WP7113YD14V

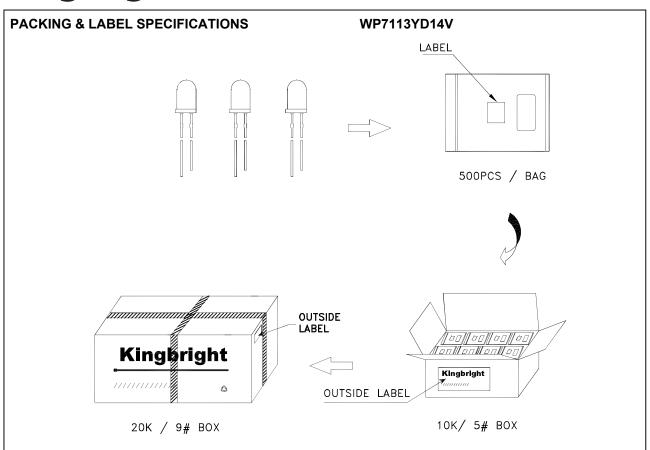


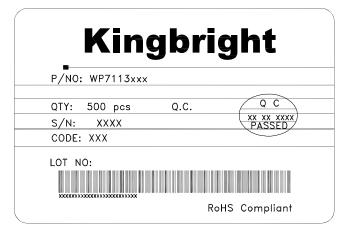






SPEC NO: DSAF2449 APPROVED: WYNEC REV NO: V.6B CHECKED: Allen Liu DATE: JAN/24/2015 DRAWN: P.Cheng PAGE: 3 OF 6 ERP: 1101005408





### Terms and conditions for the usage of this document

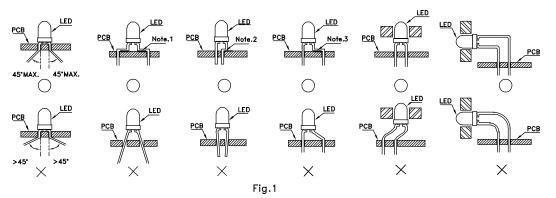
- 1. The information included in this document reflects representative usage scenarios and is intended for technical reference only.
- 2. The part number, type, and specifications mentioned in this document are subject to future change and improvement without notice. Before production usage customer should refer to the latest datasheet for the updated specifications.
- 3. When using the products referenced in this document, please make sure the product is being operated within the environmental and electrical limits specified in the datasheet. If customer usage exceeds the specified limits, Kingbright will not be responsible for any subsequent issues.
- 4. The information in this document applies to typical usage in consumer electronics applications. If customer's application has special reliability requirements or have life-threatening liabilities, such as automotive or medical usage, please consult with Kingbright representative for further assistance.
- 5. The contents and information of this document may not be reproduced or re-transmitted without permission by Kingbright.
- 6. All design applications should refer to Kingbright application notes available at http://www.KingbrightUSA.com/ApplicationNotes

 SPEC NO: DSAF2449
 REV NO: V.6B
 DATE: JAN/24/2015
 PAGE: 4 OF 6

 APPROVED: WYNEC
 CHECKED: Allen Liu
 DRAWN: P.Cheng
 ERP: 1101005408

#### **PRECAUTIONS**

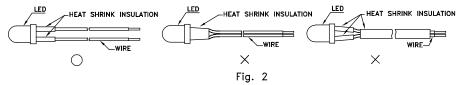
- 1. Storage conditions:
  - a.Avoid continued exposure to the condensing moisture environment and keep the product away from rapid transitions in ambient temperature.
  - b.LEDs should be stored with temperature  $\leq 30^{\circ}$ C and relative humidity < 60%.
  - c.Product in the original sealed package is recommended to be assembled within 72 hours of opening. Product in opened package for more than a week should be baked for 30 (+10/-0) hours at 85  $\sim$  100°C.
- 2. The lead pitch of the LED must match the pitch of the mounting holes on the PCB during component placement. Lead—forming may be required to insure the lead pitch matches the hole pitch. Refer to the figure below for proper lead forming procedures. (Fig. 1)



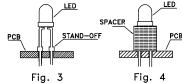
" $\bigcirc$ " Correct mounting method " $\times$ " Incorrect mounting method

Note 1-3: Do not route PCB trace in the contact area between the leadframe and the PCB to prevent short-circuits.

3. When soldering wires to the LED, each wire joint should be separately insulated with heat—shrink tube to prevent short—circuit contact. Do not bundle both wires in one heat shrink tube to avoid pinching the LED leads. Pinching stress on the LED leads may damage the internal structures and cause failure. (Fig. 2)



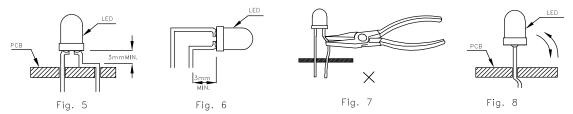
4. Use stand-offs (Fig.3) or spacers (Fig.4) to securely position the LED above the PCB.



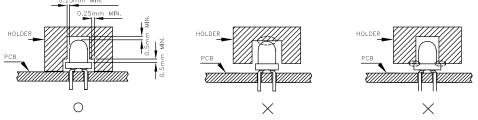
- 5. Maintain a minimum of 3mm clearance between the base of the LED lens and the first lead bend. (Fig. 5 and 6)
- 6. During lead forming, use tools or jigs to hold the leads securely so that the bending force will not be transmitted to the LED lens and its internal structures. Do not perform lead forming once the component has been mounted onto the PCB. (Fig. 7)

SPEC NO: DSAF2449 REV NO: V.6B DATE: JAN/24/2015 PAGE: 5 OF 6
APPROVED: WYNEC CHECKED: Allen Liu DRAWN: P.Cheng ERP: 1101005408

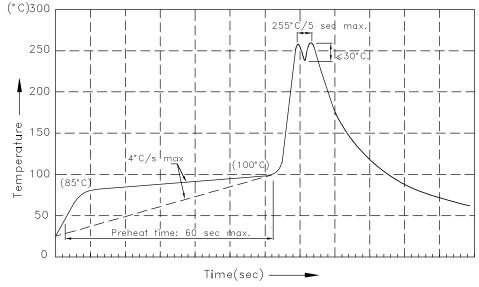
7. Do not bend the leads more than twice. (Fig. 8)



8. During soldering, component covers and holders should leave clearance to avoid placing damaging stress on the LED during soldering.



- 9. The tip of the soldering iron should never touch the lens epoxy.
- 10. Through-hole LEDs are incompatible with reflow soldering.
- 11. If the LED will undergo multiple soldering passes or face other processes where the part may be subjected to intense heat, please check with Kingbright for compatibility.
- 12. Recommended Wave Soldering Profiles:



#### Notes

- 1.Recommend pre—heat temperature of 105°C or less (as measured with a thermocouple attached to the LED pins) prior to immersion in the solder wave with a maximum solder bath temperature of 260°C
- 2.Peak wave soldering temperature between 245°C  $\sim$  255°C for 3 sec (5 sec max).
- 3.Do not apply stress to the epoxy resin while the temperature is above 85°C.
- 4.Fixtures should not incur stress on the component when mounting and during soldering process.
- 5.SAC 305 solder alloy is recommended.
- 6.No more than one wave soldering pass.

SPEC NO: DSAF2449 REV NO: V.6B DATE: JAN/24/2015 PAGE: 6 OF 6
APPROVED: WYNEC CHECKED: Allen Liu DRAWN: P.Cheng ERP: 1101005408