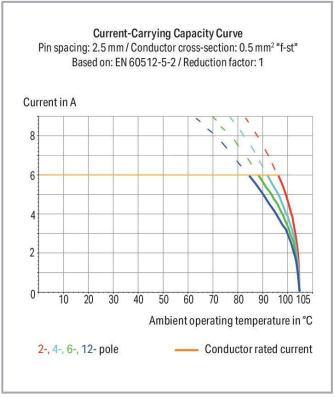
THR PCB terminal block; Locking slides; 0.5 mm²; Pin spacing 2.54 mm; 2-

pole; CAGE CLAMP®; 0,50 mm²; black

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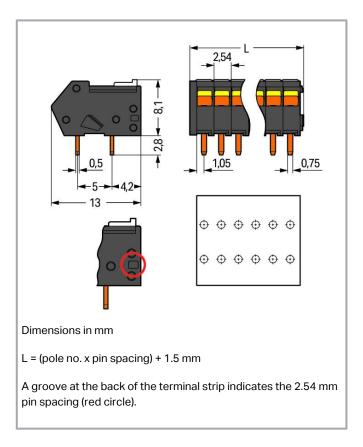
 $\label{thm:continuity} \textbf{Subject to changes. Please also observe the further product documentation!}$

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Item description

- Terminal strips are just 8.1 mm tall and feature an innovative, locking slide-actuated CAGE CLAMP[®].
- Several clamping units can be held open simultaneously.
- Easily terminate stranded conductors in tight spaces (e.g., bus connectors).
- THR soldering provides integration into SMT assembly and soldering processes.

Data Notes

Note

Application notes:

Suitable for lead-free, reflow-soldering profiles per DIN EN 61760-1 and IEC 60068-2-58 up to max. 260°C peak temperature. Due to application-specific variables (component configuration and orientation, type of soldering machine, solder paste), trial runs are recommended to ensure product and process compatibility under actual manufacturing conditions.

Subject to changes. Please also observe the further product documentation!

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Variants:	Other pole numbers
	Direct marking
	Other versions (or variants) can be requested from WAGO Sales or
	configured at https://configurator.wago.com/.
	• • • • • • • • • • • • • • • • • • • •

Electrical data

Ratings per IEC/EN

Ratings per	IEC/EN 60664-1
Nominal voltage (III/3)	32 V
Rated impulse voltage (III/3)	2.5 kV
Rated voltage (III/2)	160 V
Rated impulse voltage (III/2)	2.5 kV
Nominal voltage (II/2)	320 V
Rated surge voltage (II/2)	2.5 kV
Rated current	6 A
Legend (ratings)	(III / 2) ≙ Overvoltage category III / Pollution degree 2

Connection data

Connection points	2
Total number of potentials	2
Number of connection types	1
Number of levels	1

Connection 1

Connection technology	CAGE CLAMP [®]
Actuation type	Slider
Solid conductor	0.08 0.5 mm² / 28 20 AWG
Fine-stranded conductor	0.08 0.5 mm² / 28 20 AWG
Fine-stranded conductor; with insulated ferrule	0.25 mm²
Fine-stranded conductor; with uninsulated ferrule	0.25 mm²
Note (conductor cross-section)	Terminating 0.75 mm ² /18 AWG conductors is possible; however insulation diameter allows only every other clamping unit to be terminated with this conductor size.
Strip length	5 6 mm / 0.2 0.24 inches
Conductor connection direction to PCB	40 °
Pole number	2

 $\label{thm:condition} \textbf{Subject to changes. Please also observe the further product documentation!}$

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Physical data

Pin spacing	2.54 mm / 0.1 inches
Width	6.58 mm / 0.259 inches
Height	10.9 mm / 0.429 inches
Height from the surface	8.1 mm / 0.319 inches
Depth	13 mm / 0.512 inches
Solder pin length	2.8 mm
Solder pin dimensions	0.5 x 0.75 mm
Plated through-hole diameter (THR)	1.1 ^(+0.1) mm

Plug-in connection

Plugging without loss of pin spacing No

PCB contact

PCB contact	THR
Solder pin arrangement	over the entire terminal strip (in-line)
Number of solder pins per potential	2

Material Data

Note (material data)

Information on	material	specifications	can be found he	re

Color	black
Material group	Illa
Insulation material	Polyamide (PA46)
Flammability class per UL94	V2
Clamping spring material	Chrome-nickel spring steel (CrNi)
Contact material	Electrolytic copper (E _{Cu})
Contact plating	Tin
Fire load	0.011 MJ
Weight	0.7 g
MSL gemäß J-STD 020D	1

Environmental requirements

Limit temperature range -60 ... +105 °C

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Commercial data

4 (Printed Circuit Connectors)
27-44-04-01
27-44-04-01
EC002643
EC002643
1000 (100) pcs
box
PL
4045454341916
85369010000

Environmental Product Compliance

RoHS Compliance Status Compliant, No Exemption

Approvals / Certificates

General approvals

Logo	Approval	Additional Approval Text	Certificate name
(D	CSA DEKRA Certification B.V.	C22.2 No. 158	1565656

Optional accessories

Ferrule

Ferrule			
	Item no.: 216-131		
	Ferrule; Sleeve for 0.25 mm² / AWG 24; uninsulated; electro-tin plated; silver-colored	www.wago.com/216-13	
	Item no.: 216-151		
	Ferrule; Sleeve for 0.25 mm² / AWG 24; uninsulated; electro-tin plated	www.wago.com/216-15	
	Item no.: 216-301		
	Ferrule; Sleeve for 0.25 mm ² / AWG 24; insulated; electro-tin plated; yellow	www.wago.com/216-301	
	Item no.: 216-321	/04.0.004	
	Ferrule; Sleeve for 0.25 mm ² / AWG 24; insulated; electro-tin plated; yellow	www.wago.com/216-321	
ool			

 $\label{thm:condition} \textbf{Subject to changes. Please also observe the further product documentation!}$

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Operating tool

Item no.: 210-648

Operating tool; Blade: 2.5 x 0.4 mm; with a partially insulated shaft; angled; short

www.wago.com/210-648



Item no.: 210-719

Operating tool; Blade: 2.5 x 0.4 mm; with a partially insulated shaft

www.wago.com/210-719

Marking accessories

Marking strip



Item no.: 210-331/254-204

Marking strips; as a DIN A4 sheet; MARKED; 17-32 (400x); Height of marker strip: 2.3 mm/0.091 in; Strip length 182 mm; Horizontal marking; Self-adhesive; white

www.wago.com/210-331 /254-204



Item no.: 210-331/254-206

Marking strips; as a DIN A4 sheet; MARKED; 33-48 (400x); Height of marker strip: 2.3 mm/0.091 in; Strip length 182 mm; Horizontal marking; Self-adhesive; white

www.wago.com/210-331

/254-206



Item no.: 210-331/254-202

Marking strips; as a DIN A4 sheet; MARKED; 1-16 (400x); Height of marker strip: 2.3 mm/0.091 in; Strip length 182 mm; Horizontal marking; Self-adhesive; white

www.wago.com/210-331

/254-202



Item no.: 210-331/254-207

Marking strips; as a DIN A4 sheet; MARKED; 1-48 (100x); Height of marker strip: 2.3 mm/0.091 in; Strip length 182 mm; Horizontal marking; Self-adhesive; white

www.wago.com/210-331

/254-207

Testing and measuring

Testing accessories



Item no.: 735-500

WAGO Test pin; 1 mm Ø; 30 V AC / 60 V DC; CATO; 1 A; 6 mm uninsulated; Test lead for soldering up to www.wago.com/735-500 0.5mm²

Downloads Documentation

Additional Information

Technical Section 2019 Apr 3 pdf Download 2.0 MB Technical explanations **THR Soldering Process** Download pdf 548.2 kB

CAD/CAE-Data

CAD data

URL 2D/3D Models 218-502/000-604 Download

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05.06.2023 Page 6/8

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CAE data

EPLAN Data Portal 218-502/000-604	URL	Download
ZUKEN Portal 218-502/000-604	URL	Download
EPLAN Data Portal 218-502/000-604	URL	Download
PCB Design		

Symbol and Footprint 218-502/000-604

URL Download

CAx data for your PCB design, consisting of "schematic symbols and PCB footprints", allow easy integration of the WAGO component into your development environment.

Supported formats:

- Accel EDA 14 & 15
- Altium 6 to current version
- Cadence Allegro
- DesignSpark
- **Eagle Libraries**
- KiCad
- Mentor Graphics BoardStation
- Mentor Graphics Design Architect
- Mentor Graphics Design Expedition 99 and 2000
- OrCAD 9.X PCB and Capture
- PADS PowerPCB 3, 3.5, 4.X, and 5.X
- PADS PowerPCB and PowerLogic 3.0
- PCAD 2000, 2001, 2002, 2004, and 2006
- Pulsonix 8.5 or newer
- STL
- 3D STEP
- **TARGET 3001!**
- View Logic ViewDraw
- Quadcept
- Zuken CadStar 3 and 4
- Zuken CR-5000 and CR-8000

PCB Component Libraries (EDA), PCB CAD Library Ultra Librarian

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URL

Environmental Product Compliance

Compliance Search

Environmental Product Compliance 218-502/000-604

Download

THR PCB terminal block; Locking slides; 0.5 mm²; Pin spacing 2.54 mm; 2-pole; CAGE CLAMP®; 0,50 mm²; black

Installation Notes

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