



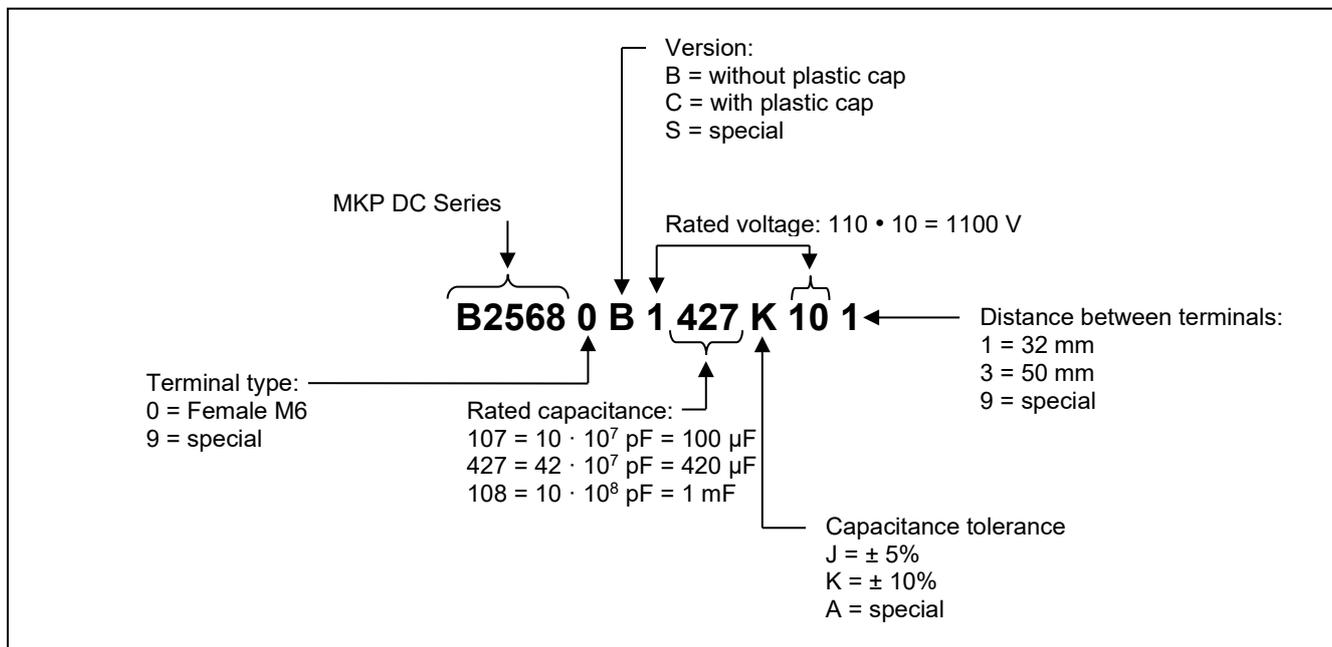
## Film Capacitors - Power Electronic Capacitors

PEC MKP DC

<b>Series/Type:</b>	<b>MKP DC (Metal Top)</b>
<b>Ordering code:</b>	<b>B25680*</b>
Date:	April 2022
Version:	3

**1. Construction and general data**

<b>Characteristics</b>	
Standard capacitance tolerance	K: $\pm 10\%$
Dielectric dissipation factor ( $\tan \delta_o$ )	$2 \cdot 10^{-4}$
Service life expectancy (refer to section 3)	100000 h at $T_{hs} +75^\circ\text{C}$ and $V_{RDC}$ ( $\varnothing \leq 116$ mm and $V_{RDC} \leq 2000$ V) 100000 h at $T_{hs} +70^\circ\text{C}$ and $V_{RDC}$ ( $\varnothing = 136$ mm or $V_{RDC} > 2000$ V) up to 200000 h (Considering de-ratings in voltage and/or temperature upon request)
Humidity against performance	1000 h at $+85^\circ\text{C}/85\%\text{RH}$ and $V_{RDC}$
Smoke and Fire compliant with EN45545	HL2 (R22), HL3 (R23)
Expected Fit rate $\alpha_{FQ} (co)$	50 fit at $V_{RDC}$ and $+70^\circ\text{C}$ (refer to section 4)
Minimum temperature $T_{min.}$	$-40^\circ\text{C}$
Maximum temperature $T_{max.}$	$+85^\circ\text{C}$ for diameter 85 mm $+75^\circ\text{C}$ for diameter 116 and 136 mm
Storage temperature $T_{stg}$	$-40 \dots +85^\circ\text{C}$
Maximum hotspot temperature $T_{hs}$ (refer to section 1)	$+85^\circ\text{C}$ for diameter 85 mm $+75^\circ\text{C}$ for diameter 116 and 136 mm
Climatic category	40/85/56 for 85 mm diameter 40/75/56 for 116 and 136 mm diameter
Maximum altitude	2000 m above sea level (derating curves for altitudes higher than 2000 m available upon request)
Frequency range	100 Hz $\sim$ 10 kHz for $C_R \leq 1500 \mu\text{F}$ 100 Hz $\sim$ 5 kHz for $1500 \mu\text{F} < C_R \leq 3000 \mu\text{F}$ 100 Hz $\sim$ 3 kHz for $3000 \mu\text{F} < C_R \leq 4000 \mu\text{F}$ High frequency designs available upon request Permit $I_{max}$ of specified frequency need be evaluated by customer
Safety device	No internal protection
<b>Test data</b>	
Voltage between terminals $V_{TT}$	$1.5 V_{RDC}$ , 10 s
Voltage between terminals and case $V_{TC}$	$V_{RDC} \leq 2000$ V DC: 4000 V AC / 10 s $V_{RDC} = 2800$ V DC: 5000 V AC / 10 s $V_{RDC} = 3000$ V DC: 5250 V AC / 10 s
<b>Design data</b>	
Resin filling	Non PCB, hard polyurethane (dry type)
Mounting and grounding	M12 threaded bolt on bottom of the aluminum case
Max. torque (case) M12 stud	10 Nm
Max. torque terminal	Female M6: 5 Nm
Cooling	Naturally air-cooled (or forced air cooling)
Degree of protection	IP00 (Indoor mounting)
<b>Reference standards</b>	
IEC 61071 - 2017, GB/T 17702-2021	
RoHS and CE compliance	

**1.1 Structure of ordering code**

**1.2 Label information**

**EPCOS**

**B25680B1427K101**

420µF ±10%

$V_{RDC} = 1100V$

$V_{TC} = 4kV$

-40...+85°C IEC 61071

SH-No PCB Dry Type

Max. torque of terminals:5Nm

Discharge before handling



**Made by EPCOS 20 Z 2022**

**The label explanation is following:**

**20 Z 2022:** Production in TDK Electronics Zhuhai factory 2022 year, calendar week 20;

Bar code consists of lot number and serial number:

Lot number: 9 digits (ex.: **905896733**)

Serial number: 3 digits (ex.: **001**)

### 1.3 Standard types

Distance between terminals (mm) OC ending		$32 \pm 0.5$ - <sup>**1</sup>	$50 \pm 0.5$ - <sup>**3</sup>
Diameter (Ø)	Terminal type		
85 mm	Female M6	standard	
116 mm	Female M6		standard
136 mm	Female M6		standard

Other terminal configurations available upon request.

### 1.4 Clearance and Creepage distances

Diameter (Ø) mm	Plastic cap (L) mm	Terminal to Terminal		Terminal to Case	
		Typical clearance mm	Typical creepage mm	Typical clearance mm	Typical creepage mm
85	without	17.0	23.0	17.0	21.5
85	35	19.5	19.5	60.0	60.0
116	without	35.0	35.0	21.5	30.0
116	35	35.0	35.0	64.5	64.5
136	without	35.0	35.0	21.5	30.0
136	35	35.0	35.0	74.5	74.5

Other terminal configurations available upon request.

### 1.5 Packing information

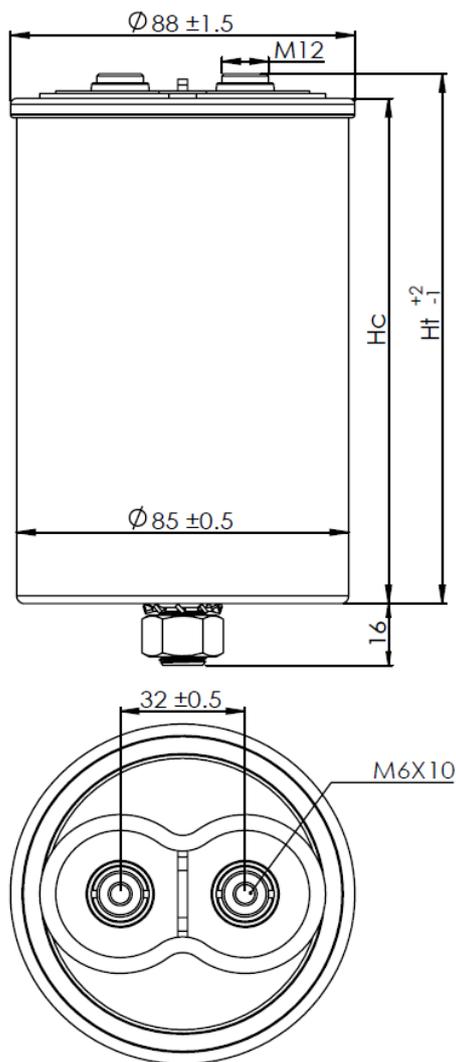
Diameter (Ø)	Packing design
85 mm	4 capacitors per box or 12 capacitors per box
116/136 mm	4 capacitors per box

Each carton box may contain carton plates to fill the empty space, the number of carton plates will be defined by actual demand.

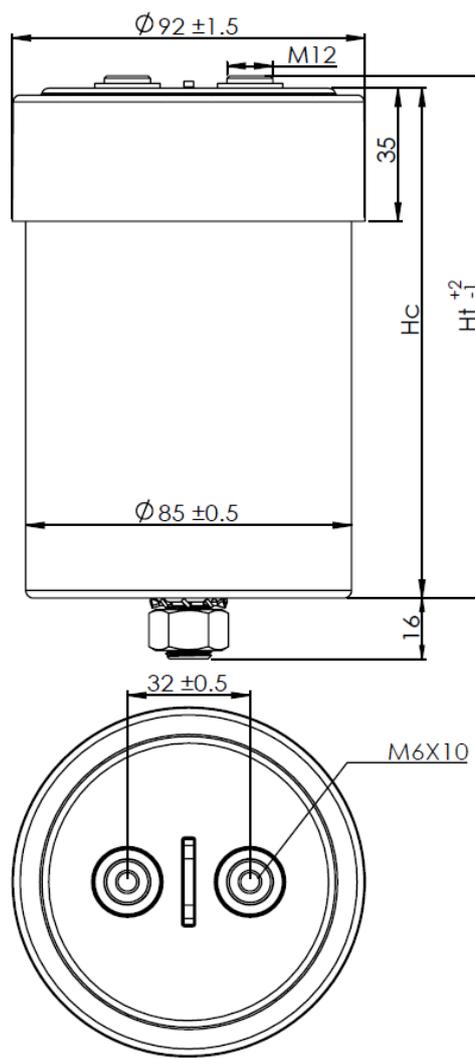
**1.6 Dimensional Drawings**

 Figure 1: - B25680B -  $\varnothing$  85 mm

- Female terminals (M6)
- Between terminals  $32 \pm 0.5$  mm


 Figure 2: - B25680C -  $\varnothing$  85 mm

- Female terminals (M6)
- Between terminals  $32 \pm 0.5$  mm



M12 stud on bottom of the aluminum case, nut (DIN 934) and toothed lock washer (DIN 6797) for fixing are standard for all types.

Figure 4: - B25680C -  $\varnothing$  116 mm  
 - Female terminals (M6)  
 - Between terminals  $50 \pm 0.5$  mm

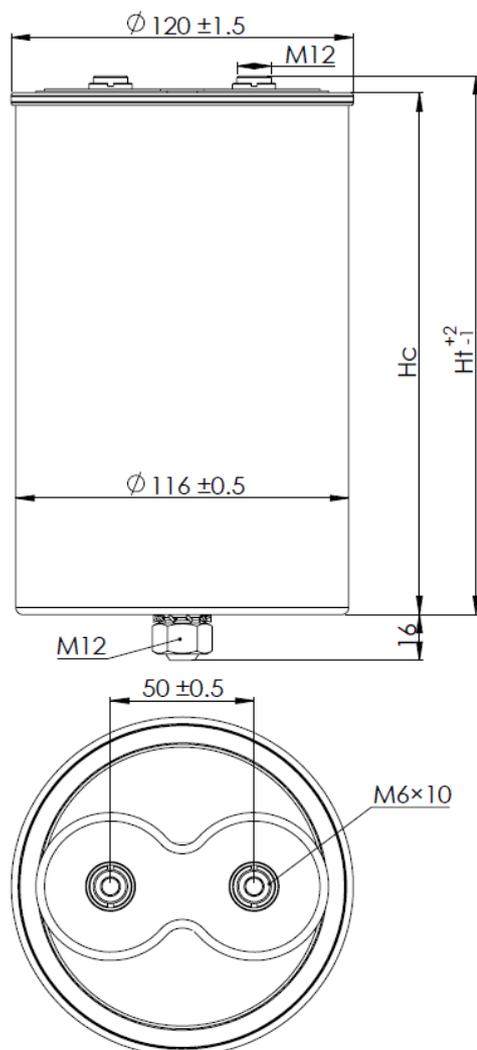
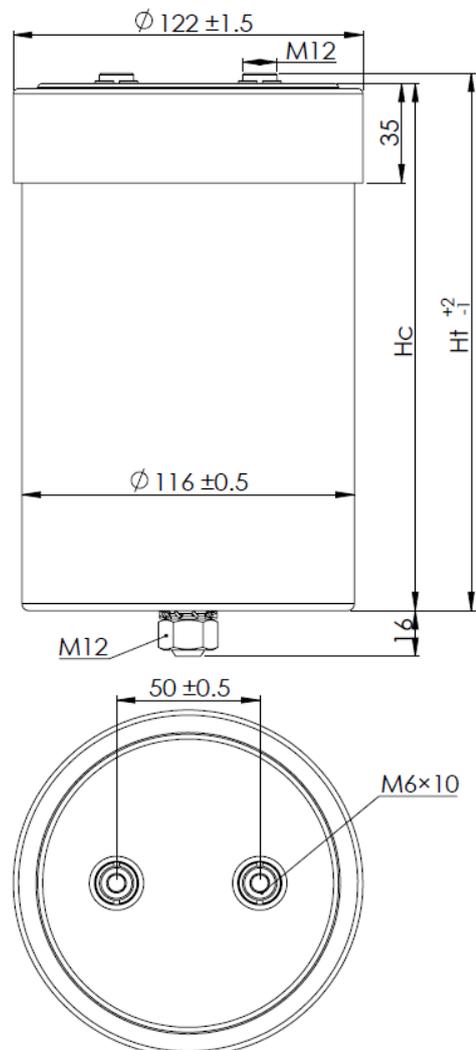


Figure 3: - B25680B -  $\varnothing$  116 mm  
 - Female terminals (M6)  
 - Between terminals  $50 \pm 0.5$  mm



M12 stud on bottom of the aluminum case, nut (DIN 934) and toothed lock washer (DIN 6797) for fixing are standard for all types.

Figure 5: - B25680B - Ø 136 mm  
 - Female terminals (M6)  
 - Between terminals 50 ±0.5mm

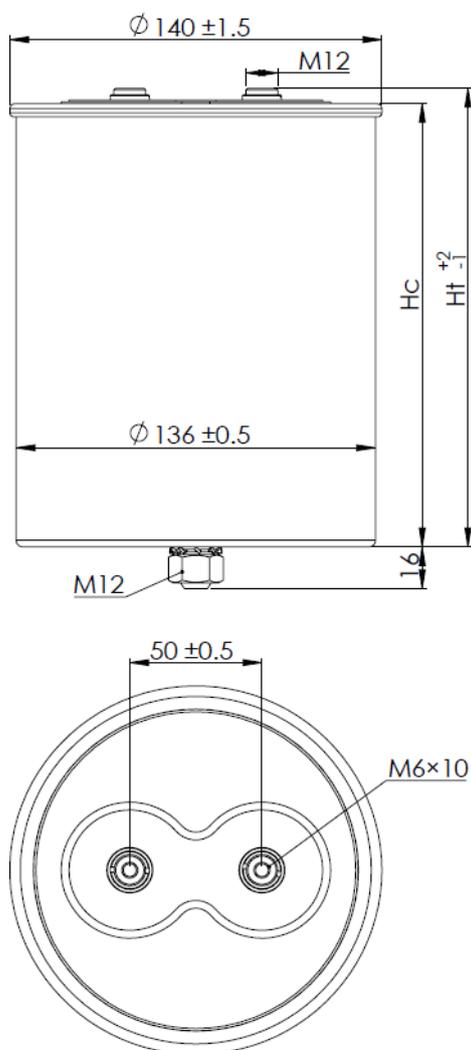
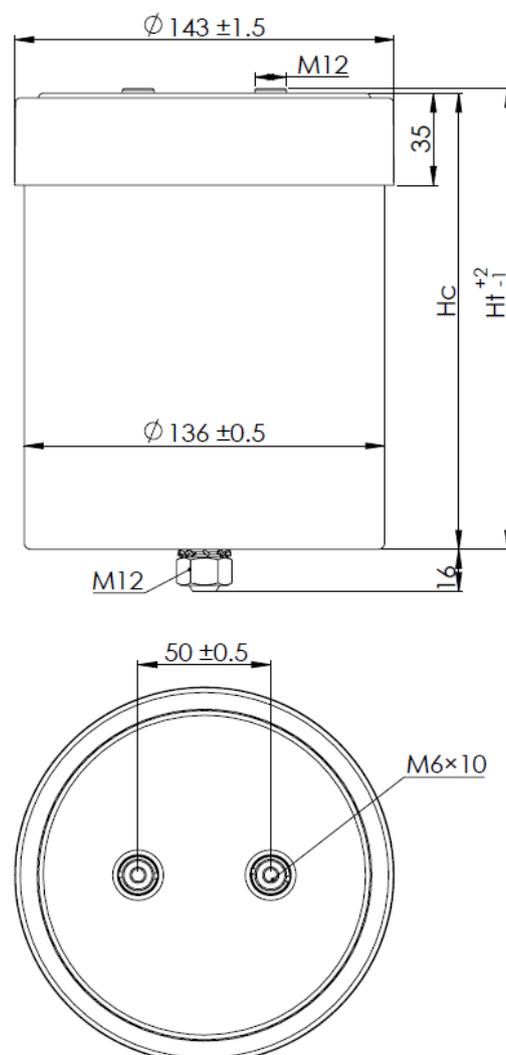


Figure 6: - B25680C - Ø 136 mm  
 - Female terminals (M6)  
 - Between terminals 50 ±0.5 mm



M12 stud on bottom of the aluminum case, nut (DIN 934) and toothed lock washer (DIN 6797) for fixing are standard for all types.

### Terms and characteristics

The following definitions apply to power capacitors according to IEC 61071.

#### **Rated capacitance $C_R$**

Nominal value of the capacitance at 20 °C and measuring frequency of 100 Hz.

#### **Rated DC voltage $V_{RDC}$**

Maximum operating peak voltage of either polarity but of a non-reversing type wave form, for which the capacitor has been designed, for continuous operation.

#### **Ripple voltage $V_{ripple}$**

Peak-to-peak alternating component of the unidirectional voltage. This value must not exceed  $0.28 \cdot V_{RDC}$

#### **Maximum surge voltage $V_s$**

Peak voltage induced by a switching or any other disturbance of the system which is allowed for a limited number of times and short period.

#### **Insulation voltage $V_i$**

RMS rated value of the insulation voltage of capacitive elements and terminals to case or earth. When it is not specified in the product data sheet, the insulation voltage is at least:

$$V_i = \frac{V_{RDC}}{\sqrt{2}}$$

#### **AC voltage test between terminals and case $V_{TC}$**

Units having all terminals insulated from the container shall be subjected for 10 s to a voltage applied between the terminals (joined together) and the container.

#### **Maximum rate of voltage rise $(dv/dt)_{max}$**

Maximum permissible repetitive rate of voltage rise of the operational voltage.

#### **Maximum current $I_{max}$**

Maximum rms current for continuous operation for the given frequency range and for the maximum ripple voltage. Please provide Frequency Spectrum of rms current to your sales contact.

#### **Maximum peak current $\hat{I}$**

Maximum permissible repetitive current amplitude during continuous operation.

Maximum peak current ( $\hat{I}$ ) and maximum rate of voltage rise  $(dv/dt)_{max}$  on a capacitor are related as follows:

$$\hat{I} = C \cdot (dv/dt)_{max}$$

#### **Maximum surge current $\hat{I}_s$**

Admissible peak current induced by a switching or any other disturbance of the system which is allowed for a limited number of times and short period.

$$\hat{I}_s = C \cdot (dv/dt)_s$$

#### **Ambient temperature $T_A$**

Temperature of the surrounding air, measured at 10 cm distance and 2/3 of the case height of the capacitor.

**Lowest operating temperature  $T_{op,min}$** 

Lowest permitted ambient temperature at which a capacitor may be energized.

**Maximum operating temperature  $T_{op,max}$** 

Highest permitted capacitor temperature during operation, i.e. temperature at the hottest point of the case.

**Hot-spot temperature  $T_{hs}$** 

Temperature zone inside of the capacitor at hottest spot.

$$T_{hs} = T_A + I_{RMS}^2 \cdot ESR \cdot R_{th}$$

**Tangent of the loss angle of a capacitor  $\tan \delta$** 

Ratio between the equivalent series resistance and the capacitive reactance of a capacitor at a specified sinusoidal alternating voltage, frequency and temperature.

**Series resistance  $R_s$** 

The sum of all Ohmic resistances occurring inside the capacitor.

**ESR**

Effective resistance which, if connected in series with an ideal capacitor of capacitance value equal to that of the capacitor in question, would have a power loss equal to active power dissipated in that capacitor under specified operating conditions.

$$ESR = \frac{\tan \delta}{\omega \cdot C} = R_s + \frac{\tan \delta_0}{\omega \cdot C}$$

**Thermal resistance  $R_{th}$** 

The thermal resistance indicates by how many degrees the capacitor temperature at the hot spot rises in relation to the dissipation losses.

**Maximum power loss  $P_{max}$** 

Maximum permissible power dissipation for the capacitor's operation.

$$P_{max} = \frac{T_{hs} - T_A}{R_{th}}$$

**Self inductance  $L_{self}$** 

The sum of all inductive elements which are contained in a capacitor.

**Resonance frequency  $f_r$** 

The lowest frequency at which the impedance of the capacitor becomes minimum.

$$f_r = \frac{1}{2\pi \cdot \sqrt{L_{self} \cdot C_R}}$$

**$V_{RDC} = 900 \text{ V DC} / V_{TT} = 1350 \text{ V DC}, 10 \text{ s} / V_{TC} = 4000 \text{ V AC}, 10 \text{ s}$** 

$C_R$ $\mu\text{F}$	$I_{MAX}^1$ A	$I_s$ kA	$\hat{I}$ kA	ESR <sup>2</sup> m $\Omega$	$L_{self}$ nH	f kHz	$R_{TH}$ K/W	D mm	$H_C^3$ mm	$H_T$ mm	Weight <sup>4</sup> kg	Fig.	Ordering code
350	50	8.1	2.7	1.7	≤ 35	45.5	3.3	85	99	104	0.58	1	<a href="#">B25680B0357K901</a>
350	50	8.1	2.7	1.7	≤ 35	45.5	3.3	85	102	104	0.61	2	<a href="#">B25680C0357K901</a>
440	65	16.2	5.4	1.1	≤ 40	37.9	2.9	116	74	79	0.88	3	<a href="#">B25680B0447K903</a>
440	65	16.2	5.4	1.1	≤ 40	37.9	2.9	116	77	79	0.92	4	<a href="#">B25680C0447K903</a>
480	55	8.1	2.7	2.1	≤ 40	36.3	2.9	85	124	129	0.71	1	<a href="#">B25680B0487K901</a>
550	50	8.7	2.9	2.3	≤ 40	33.9	2.9	85	136	141	0.85	1	<a href="#">B25680B0557K901</a>
600	70	15.3	5.1	1.5	≤ 40	32.5	2.4	85	156	161	1	1	<a href="#">B25680B0607K901</a>
700	70	15.9	5.3	1.2	≤ 40	30.1	2.3	116	99	104	1.13	3	<a href="#">B25680B0707K903</a>
750	75	17.4	5.8	1.6	≤ 60	23.7	2.3	85	179	184	1.1	1	<a href="#">B25680B0757K901</a>
900	75	14.1	4.7	1.6	≤ 60	21.7	2.2	85	229	234	1.4	1	<a href="#">B25680B0907K901</a>
970	75	16.2	5.4	1.4	≤ 40	25.6	2.2	116	124	129	1.4	3	<a href="#">B25680B0977K903</a>
1100	80	16.2	5.4	1.5	≤ 40	24.0	2.1	116	136	141	1.55	3	<a href="#">B25680B0118K903</a>
1200	70	30.9	10.3	1	≤ 40	23.0	2.1	116	156	161	1.75	3	<a href="#">B25680B0128K903</a>
1400	80	33	11	1.1	≤ 60	17.4	2	116	179	184	1.95	3	<a href="#">B25680B0148K903</a>
1500	80	21.6	7.2	1.3	≤ 60	16.8	2	136	137	142	2.1	5	<a href="#">B25680B0158K903</a>
1900	80	33	11	1.2	≤ 60	14.9	1.8	116	229	234	2.56	3	<a href="#">B25680B0198K903</a>
2200	80	33	11	1.3	≤ 70	12.8	1.8	116	253	258	2.85	3	<a href="#">B25680B0228K903</a>
2200	80	33	11	1.3	≤ 70	12.8	1.8	116	256	258	2.89	4	<a href="#">B25680C0228K903</a>
3000	100	38.4	12.8	1.2	≤ 80	10.3	1.4	116	345	350	3.9	3	<a href="#">B25680B0308K903</a>
3000	100	38.4	12.8	1.2	≤ 80	10.3	1.4	116	348	350	3.94	4	<a href="#">B25680C0308K903</a>
3400	100	33	11	1.3	≤ 80	9.7	1.4	136	280	285	4.2	5	<a href="#">B25680B0348K903</a>
3400	100	33	11	1.3	≤ 80	9.7	1.4	136	283	285	4.26	6	<a href="#">B25680C0348K903</a>
4000	100	45	15	1	≤ 80	8.9	1.1	136	345	350	5.2	5	<a href="#">B25680B0408K903</a>
4000	100	45	15	1	≤ 80	8.9	1.1	136	348	350	5.26	6	<a href="#">B25680C0408K903</a>

<sup>1</sup> Please refer to current derating section for more details

<sup>2</sup> ESR at 1 kHz (typical value)

<sup>3</sup>  $H_C$  is typical value

<sup>4</sup> Weight is typical value

Other configurations and capacitance tolerances available upon request

**$V_{RDC} = 1100 \text{ V DC} / V_{TT} = 1650 \text{ V DC}, 10 \text{ s} / V_{TC} = 4000 \text{ V AC}, 10 \text{ s}$** 

$C_R$ $\mu\text{F}$	$I_{MAX}^1$ A	$I_s$ kA	$\hat{I}$ kA	ESR <sup>2</sup> m $\Omega$	$L_{self}$ nH	f kHz	$R_{TH}$ K/W	D mm	$H_C^3$ mm	$H_T$ mm	Weight <sup>4</sup> kg	Fig.	Ordering code
230	50	6.9	2.3	1.9	$\leq 35$	56.1	3.3	85	99	104	0.58	1	<a href="#">B25680B1237K101</a>
280	75	15.3	5.1	1.2	$\leq 40$	47.6	2.9	116	74	79	0.88	3	<a href="#">B25680B1287K103</a>
310	50	7.8	2.6	2.3	$\leq 40$	45.2	2.9	85	124	129	0.71	1	<a href="#">B25680B1317K101</a>
420	63	8.7	2.9	2.4	$\leq 40$	38.8	2.9	85	136	141	0.85	1	<a href="#">B25680B1427A101</a>
420	75	15.3	5.1	1.7	$\leq 40$	38.8	2.4	85	156	161	1	1	<a href="#">B25680B1427K101</a>
420	75	14.7	4.9	1.3	$\leq 40$	38.8	2.3	116	99	104	1.13	3	<a href="#">B25680B1427K103</a>
480	80	15.6	5.2	1.8	$\leq 60$	29.7	2.3	85	179	184	1.1	1	<a href="#">B25680B1487K101</a>
610	80	15	5	1.7	$\leq 40$	32.2	2.2	116	124	129	1.4	3	<a href="#">B25680B1617K103</a>
610	80	15	5	1.7	$\leq 40$	32.2	2.2	116	127	129	1.44	4	<a href="#">B25680C1617K103</a>
700	80	15	5	1.7	$\leq 40$	30.1	2.1	116	136	141	1.55	3	<a href="#">B25680B1707K103</a>
700	80	15	5	1.7	$\leq 40$	30.1	2.1	116	139	141	1.59	4	<a href="#">B25680C1707K103</a>
900	100	29.7	9.9	1.2	$\leq 60$	21.7	2	116	179	184	1.95	3	<a href="#">B25680B1907K103</a>
900	100	29.7	9.9	1.2	$\leq 60$	21.7	2	116	182	184	1.99	4	<a href="#">B25680C1907K103</a>
950	80	19.5	6.5	1.5	$\leq 60$	21.1	2	136	137	142	2.1	5	<a href="#">B25680B1957K103</a>
950	80	19.5	6.5	1.5	$\leq 60$	21.1	2	136	140	142	2.16	6	<a href="#">B25680C1957K103</a>
1500	100	29.1	9.7	1.5	$\leq 80$	14.5	1.7	116	279	284	3.13	3	<a href="#">B25680B1158K103</a>
1500	100	29.1	9.7	1.5	$\leq 80$	14.5	1.7	116	282	284	3.17	4	<a href="#">B25680C1158K103</a>
1900	100	34.5	11.5	1.2	$\leq 80$	12.9	1.4	116	345	350	3.9	3	<a href="#">B25680B1198K103</a>
1900	100	34.5	11.5	1.2	$\leq 80$	12.9	1.4	116	348	350	3.94	4	<a href="#">B25680C1198K103</a>
2200	100	29.1	9.7	1.4	$\leq 80$	12.0	1.4	136	280	285	4.2	5	<a href="#">B25680B1228K103</a>
2200	100	29.1	9.7	1.4	$\leq 80$	12.0	1.4	136	283	285	4.26	6	<a href="#">B25680C1228K103</a>
2700	100	42	14	1	$\leq 80$	10.8	1.1	136	345	350	5.2	5	<a href="#">B25680B1278K103</a>
2700	100	42	14	1	$\leq 80$	10.8	1.1	136	348	350	5.26	6	<a href="#">B25680C1278K103</a>

\* Capacitance tolerance A: -15% ... 0%

<sup>1</sup> Please refer to current derating section for more details

<sup>2</sup> ESR at 1 kHz (typical value)

<sup>3</sup> Hc is typical value

<sup>4</sup> Weight is typical value

Other configurations and capacitance tolerances available upon request

**$V_{RDC} = 1200 \text{ V DC} / V_{TT} = 1800 \text{ V DC}, 10 \text{ s} / V_{TC} = 4000 \text{ V AC}, 10 \text{ s}$** 

$C_R$ $\mu\text{F}$	$I_{MAX}^1$ A	$I_s$ kA	$\hat{I}$ kA	ESR <sup>2</sup> m $\Omega$	$L_{self}$ nH	f kHz	$R_{TH}$ K/W	D mm	$H_C^3$ mm	$H_T$ mm	Weight <sup>4</sup> kg	Fig.	Ordering code
180	50	6.9	2.3	2.1	≤ 35	63.4	3.3	85	99	104	0.58	1	<a href="#">B25680B1187K201</a>
250	50	7.2	2.4	2.4	≤ 40	50.3	2.9	85	124	129	0.71	1	<a href="#">B25680B1257K201</a>
280	50	7.2	2.4	2.5	≤ 40	47.6	2.9	85	136	141	0.85	1	<a href="#">B25680B1287K201</a>
300	65	14.1	4.7	1.8	≤ 40	45.9	2.4	85	156	161	1	1	<a href="#">B25680B1307K201</a>
350	65	13.5	4.5	1.9	≤ 60	34.7	2.3	85	179	184	1.1	1	<a href="#">B25680B1357K201</a>
350	65	13.5	4.5	1.9	≤ 60	34.7	2.3	85	182	184	1.13	2	<a href="#">B25680C1357K201</a>
360	70	14.7	4.9	1.6	≤ 40	41.9	2.3	116	99	104	1.13	3	<a href="#">B25680B1367K203</a>
360	70	14.7	4.9	1.6	≤ 40	41.9	2.3	116	102	104	1.17	4	<a href="#">B25680C1367K203</a>
500	75	15	5	1.7	≤ 40	35.6	2.2	116	124	129	1.4	3	<a href="#">B25680B1507K203</a>
500	75	15	5	1.7	≤ 40	35.6	2.2	116	127	129	1.44	4	<a href="#">B25680C1507K203</a>
520	70	13.8	4.6	1.6	≤ 60	28.5	2.2	85	229	234	1.4	1	<a href="#">B25680B1527K201</a>
520	70	13.8	4.6	1.6	≤ 60	28.5	2.2	85	232	234	1.43	2	<a href="#">B25680C1527K201</a>
570	75	15	5	1.7	≤ 40	33.3	2.1	116	136	141	1.55	3	<a href="#">B25680B1577K203</a>
570	75	15	5	1.7	≤ 40	33.3	2.1	116	139	141	1.59	4	<a href="#">B25680C1577K203</a>
620	80	29.1	9.7	1.3	≤ 60	26.1	2.1	116	156	161	1.75	3	<a href="#">B25680B1627K203</a>
620	80	29.1	9.7	1.3	≤ 60	26.1	2.1	116	159	161	1.79	4	<a href="#">B25680C1627K203</a>
730	100	29.4	9.8	1.3	≤ 60	24.0	2	116	179	184	1.95	3	<a href="#">B25680B1737K203</a>
730	100	29.4	9.8	1.3	≤ 60	24.0	2	116	182	184	1.99	4	<a href="#">B25680C1737K203</a>
800	75	19.5	6.5	1.5	≤ 60	23.0	2	136	137	142	2.1	5	<a href="#">B25680B1807K203</a>
800	75	19.5	6.5	1.5	≤ 60	23.0	2	136	140	142	2.16	6	<a href="#">B25680C1807K203</a>
1500	100	34.5	11.5	1.3	≤ 80	14.5	1.4	116	345	350	3.9	3	<a href="#">B25680B1158K203</a>
1500	100	34.5	11.5	1.3	≤ 80	14.5	1.4	116	348	350	3.94	4	<a href="#">B25680C1158K203</a>
2200	100	42	14	1	≤ 80	12.0	1.1	136	345	350	5.2	5	<a href="#">B25680B1228K203</a>
2200	100	42	14	1	≤ 80	12.0	1.1	136	348	350	5.26	6	<a href="#">B25680C1228K203</a>

<sup>1</sup> Please refer to current derating section for more details

<sup>2</sup> ESR at 1 kHz (typical value)

<sup>3</sup>  $H_C$  is typical value

<sup>4</sup> Weight is typical value

Other configurations and capacitance tolerances available upon request

**$V_{RDC} = 1320 \text{ V DC} / V_{TT} = 1980 \text{ V DC}, 10 \text{ s} / V_{TC} = 4000 \text{ V AC}, 10 \text{ s}$** 

$C_R$ $\mu\text{F}$	$I_{MAX}^1$ A	$I_s$ kA	$\hat{I}$ kA	ESR <sup>2</sup> m $\Omega$	$L_{self}$ nH	f kHz	$R_{TH}$ K/W	D mm	$H_C^3$ mm	$H_T$ mm	Weight <sup>4</sup> kg	Fig.	Ordering code
160	48	6.9	2.3	2.3	$\leq 35$	67.3	3.3	85	99	104	0.58	1	<a href="#">B25680B1167K321</a>
220	45	7.2	2.4	2.6	$\leq 40$	53.7	2.9	85	124	129	0.71	1	<a href="#">B25680B1227K321</a>
250	45	7.2	2.4	2.7	$\leq 40$	50.3	2.9	85	136	141	0.85	1	<a href="#">B25680B1257K321</a>
300	65	14.4	4.8	1.7	$\leq 40$	45.9	2.3	116	99	104	1.13	3	<a href="#">B25680B1307K323</a>
320	70	13.2	4.4	2.1	$\leq 60$	36.3	2.3	85	179	184	1.1	1	<a href="#">B25680B1327K321</a>
320	70	13.2	4.4	2.1	$\leq 60$	36.3	2.3	85	182	184	1.13	2	<a href="#">B25680C1327K321</a>
400	70	12.3	4.1	2.2	$\leq 60$	32.5	2.2	85	229	234	1.4	1	<a href="#">B25680B1407K321</a>
400	70	12.3	4.1	2.2	$\leq 60$	32.5	2.2	85	232	234	1.43	2	<a href="#">B25680C1407K321</a>
420	65	14.1	4.7	1.8	$\leq 40$	38.8	2.2	116	124	129	1.4	3	<a href="#">B25680B1427K323</a>
420	65	14.1	4.7	1.8	$\leq 40$	38.8	2.2	116	127	129	1.44	4	<a href="#">B25680C1427K323</a>
470	70	14.1	4.7	1.8	$\leq 40$	36.7	2.1	116	136	141	1.55	3	<a href="#">B25680B1477K323</a>
470	70	14.1	4.7	1.8	$\leq 40$	36.7	2.1	116	139	141	1.59	4	<a href="#">B25680C1477K323</a>
500	80	26.7	8.9	1.4	$\leq 60$	29.1	2.1	116	156	161	1.75	3	<a href="#">B25680B1507K323</a>
500	80	26.7	8.9	1.4	$\leq 60$	29.1	2.1	116	159	161	1.79	4	<a href="#">B25680C1507K323</a>
610	100	27.9	9.3	1.4	$\leq 60$	26.3	2	116	179	184	1.95	3	<a href="#">B25680B1617K323</a>
610	100	27.9	9.3	1.4	$\leq 60$	26.3	2	116	182	184	1.99	4	<a href="#">B25680C1617K323</a>
650	70	18.6	6.2	1.8	$\leq 60$	25.5	2	136	137	142	2.1	5	<a href="#">B25680B1657K323</a>
650	70	18.6	6.2	1.8	$\leq 60$	25.5	2	136	140	142	2.16	6	<a href="#">B25680C1657K323</a>
850	100	27.3	9.1	1.6	$\leq 70$	20.6	1.8	116	229	234	2.56	3	<a href="#">B25680B1857K323</a>
850	100	27.3	9.1	1.6	$\leq 70$	20.6	1.8	116	232	234	2.6	4	<a href="#">B25680C1857K323</a>
1250	100	33.3	11.1	1.4	$\leq 80$	15.9	1.4	116	345	350	3.9	3	<a href="#">B25680B1128K323</a>
1250	100	33.3	11.1	1.4	$\leq 80$	15.9	1.4	116	348	350	3.94	4	<a href="#">B25680C1128K323</a>
1800	100	39	13	1.1	$\leq 80$	13.3	1.1	136	345	350	5.2	5	<a href="#">B25680B1188K323</a>
1800	100	39	13	1.1	$\leq 80$	13.3	1.1	136	348	350	5.26	6	<a href="#">B25680C1188K323</a>

<sup>1</sup> Please refer to current derating section for more details

<sup>2</sup> ESR at 1 kHz (typical value)

<sup>3</sup>  $H_C$  is typical value

<sup>4</sup> Weight is typical value

Other configurations and capacitance tolerances available upon request

**$V_{RDC} = 1500 \text{ V DC} / V_{TT} = 2250 \text{ V DC}, 10 \text{ s} / V_{TC} = 4000 \text{ V AC}, 10 \text{ s}$** 

$C_R$	$I_{MAX}^1$	$I_s$	$\hat{I}$	ESR <sup>2</sup>	$L_{self}$	f	$R_{TH}$	D	$H_C^3$	$H_T$	Weight <sup>4</sup>	Fig.	Ordering code
$\mu\text{F}$	A	kA	kA	m $\Omega$	nH	kHz	K/W	mm	mm	mm	kg		
130	40	6.3	2.1	2.6	≤ 35	74.6	3.3	85	99	104	0.58	1	<a href="#">B25680B1137K501*</a>
180	40	6.3	2.1	2.8	≤ 40	59.3	2.9	85	124	129	0.71	1	<a href="#">B25680B1187K501*</a>
210	40	6.6	2.2	2.7	≤ 40	54.9	2.9	85	136	141	0.85	1	<a href="#">B25680B1217K501*</a>
220	50	12.9	4.3	2.3	≤ 40	53.7	2.4	85	156	161	1	1	<a href="#">B25680B1227K501*</a>
260	50	12.3	4.1	1.8	≤ 40	49.4	2.3	116	99	104	1.13	3	<a href="#">B25680B1267K503*</a>
270	50	12.9	4.3	2.3	≤ 60	39.5	2.3	85	179	184	1.1	1	<a href="#">B25680B1277K501*</a>
360	50	12.6	4.2	2.3	≤ 40	41.9	2.2	116	124	129	1.4	3	<a href="#">B25680B1367K503*</a>
360	50	12.6	4.2	2.3	≤ 40	41.9	2.2	116	127	129	1.44	4	<a href="#">B25680C1367K503*</a>
370	70	12.3	4.1	2.5	≤ 60	33.8	2.2	85	229	234	1.4	1	<a href="#">B25680B1377K501</a>
370	70	12.3	4.1	2.5	≤ 60	33.8	2.2	85	232	234	1.43	2	<a href="#">B25680C1377K501</a>
410	50	12.6	4.2	2.3	≤ 40	39.3	2.1	116	136	141	1.55	3	<a href="#">B25680B1417K503*</a>
410	50	12.6	4.2	2.3	≤ 40	39.3	2.1	116	139	141	1.59	4	<a href="#">B25680C1417K503*</a>
420	60	25.2	8.4	1.7	≤ 60	31.7	2.1	116	156	161	1.75	3	<a href="#">B25680B1427K503</a>
420	60	25.2	8.4	1.7	≤ 60	31.7	2.1	116	159	161	1.79	4	<a href="#">B25680C1427K503</a>
520	60	25.2	8.4	1.6	≤ 60	28.5	2	116	179	184	1.95	3	<a href="#">B25680B1527K503</a>
520	60	25.2	8.4	1.6	≤ 60	28.5	2	116	182	184	1.99	4	<a href="#">B25680C1527K503</a>
570	50	16.5	5.5	2	≤ 60	27.2	2	136	137	142	2.1	5	<a href="#">B25680B1577K503*</a>
570	50	16.5	5.5	2	≤ 60	27.2	2	136	140	142	2.16	6	<a href="#">B25680C1577K503*</a>
720	80	24.9	8.3	1.8	≤ 70	22.4	1.8	116	229	234	2.56	3	<a href="#">B25680B1727K503</a>
720	80	24.9	8.3	1.8	≤ 70	22.4	1.8	116	232	234	2.6	4	<a href="#">B25680C1727K503</a>
1050	100	33.3	11.1	1.5	≤ 80	17.4	1.4	116	345	350	3.9	3	<a href="#">B25680B1108K503</a>
1050	100	33.3	11.1	1.5	≤ 80	17.4	1.4	116	348	350	3.94	4	<a href="#">B25680C1108K503</a>
1500	100	36	12	1.1	≤ 80	14.5	1.1	136	345	350	5.2	5	<a href="#">B25680B1158K503</a>
1500	100	36	12	1.1	≤ 80	14.5	1.1	136	348	350	5.26	6	<a href="#">B25680C1158K503</a>

<sup>1</sup> Please refer to current derating section for more details

<sup>2</sup> ESR at 1 kHz (typical value)

<sup>3</sup> Hc is typical value

<sup>4</sup> Weight is typical value

Other configurations and capacitance tolerances available upon request

**\* This Part Number is affected by "Dual Use" regulations according to Export Control law. Deliveries of such products are subject to prior approval by Export Control authorities based on customer declarations. The delivery to certain countries might be restricted.**

**$V_{RDC} = 2000 \text{ V DC} / V_{TT} = 3000 \text{ V DC}, 10 \text{ s} / V_{TC} = 4000 \text{ V AC}, 10 \text{ s}$** 

$C_R$ $\mu\text{F}$	$I_{MAX}^1$ A	$I_s$ kA	$\hat{I}$ kA	ESR <sup>2</sup> m $\Omega$	$L_{self}$ nH	f kHz	$R_{TH}$ K/W	D mm	$H_C^3$ mm	$H_T$ mm	Weight <sup>4</sup> kg	Fig.	Ordering code
70	40	4.8	1.6	3.5	≤ 35	101.7	3.3	85	99	104	0.58	1	<a href="#">B25680B2706K001*</a>
70	40	4.8	1.6	3.5	≤ 35	101.7	3.3	85	102	104	0.61	2	<a href="#">B25680C2706K001*</a>
95	40	4.8	1.6	3.6	≤ 40	81.6	2.9	85	124	129	0.71	1	<a href="#">B25680B2956K001*</a>
95	40	4.8	1.6	3.6	≤ 40	81.6	2.9	85	127	129	0.74	2	<a href="#">B25680C2956K001*</a>
110	40	4.5	1.5	3.6	≤ 40	75.9	2.9	85	136	141	0.85	1	<a href="#">B25680B2117K001*</a>
110	40	4.5	1.5	3.6	≤ 40	75.9	2.9	85	139	141	0.88	2	<a href="#">B25680C2117K001*</a>
130	50	10.2	3.4	2.7	≤ 60	57.0	2.3	85	179	184	1.1	1	<a href="#">B25680B2137K001*</a>
130	50	10.2	3.4	2.7	≤ 60	57.0	2.3	85	182	184	1.13	2	<a href="#">B25680C2137K001*</a>
180	60	9.6	3.2	2.8	≤ 40	59.3	2.2	116	124	129	1.4	3	<a href="#">B25680B2187K003*</a>
180	60	9.6	3.2	2.8	≤ 40	59.3	2.2	116	127	129	1.44	4	<a href="#">B25680C2187K003*</a>
190	70	9.3	3.1	2.8	≤ 60	47.1	2.2	85	229	234	1.4	1	<a href="#">B25680B2197K001</a>
190	70	9.3	3.1	2.8	≤ 60	47.1	2.2	85	232	234	1.43	2	<a href="#">B25680C2197K001</a>
205	60	9.6	3.2	2.9	≤ 40	55.6	2.1	116	136	141	1.55	3	<a href="#">B25680B2207K003*</a>
205	60	9.6	3.2	2.9	≤ 40	55.6	2.1	116	139	141	1.59	4	<a href="#">B25680C2207K003*</a>
210	80	17.7	5.9	1.8	≤ 60	44.8	2.1	116	156	161	1.75	3	<a href="#">B25680B2217K003</a>
210	80	17.7	5.9	1.8	≤ 60	44.8	2.1	116	159	161	1.79	4	<a href="#">B25680C2217K003</a>
260	80	18.9	6.3	1.9	≤ 60	40.3	2	116	179	184	1.95	3	<a href="#">B25680B2267K003</a>
260	80	18.9	6.3	1.9	≤ 60	40.3	2	116	182	184	1.99	4	<a href="#">B25680C2267K003</a>
290	60	12.6	4.2	2.7	≤ 60	38.2	2	136	137	142	2.1	5	<a href="#">B25680B2297K003*</a>
290	60	12.6	4.2	2.7	≤ 60	38.2	2	136	140	142	2.16	6	<a href="#">B25680C2297K003*</a>
470	100	19.2	6.4	3	≤ 80	26.0	1.7	116	279	284	3.13	3	<a href="#">B25680B2477K003</a>
470	100	19.2	6.4	3	≤ 80	26.0	1.7	116	282	284	3.17	4	<a href="#">B25680C2477K003</a>
800	100	27	9	1.1	≤ 80	19.9	1.1	136	345	350	5.2	5	<a href="#">B25680B2807K003</a>
800	100	27	9	1.1	≤ 80	19.9	1.1	136	348	350	5.26	6	<a href="#">B25680C2807K003</a>

<sup>1</sup> Please refer to current derating section for more details

<sup>2</sup> ESR at 1 kHz (typical value)

<sup>3</sup>  $H_C$  is typical value

<sup>4</sup> Weight is typical value

Other configurations and capacitance tolerances available upon request

**\* This Part Number is affected by "Dual Use" regulations according to Export Control law. Deliveries of such products are subject to prior approval by Export Control authorities based on customer declarations. The delivery to certain countries might be restricted.**

**$V_{RDC} = 2800 \text{ V DC} / V_{TT} = 4200 \text{ V DC}, 10 \text{ s} / V_{TC} = 5000 \text{ V AC}, 10 \text{ s}$** 

$C_R$ $\mu\text{F}$	$I_{MAX}^1$ A	$I_s$ kA	$\hat{I}$ kA	ESR <sup>2</sup> m $\Omega$	$L_{self}$ nH	f kHz	$R_{TH}$ K/W	D mm	$H_C^3$ mm	$H_T$ mm	Weight <sup>4</sup> kg	Fig.	Ordering code
60	60	10.2	3.4	2.8	$\leq 60$	83.9	2.3	85	179	184	1.1	1	<a href="#">B25680B2606K801*</a>
60	60	10.2	3.4	2.8	$\leq 60$	83.9	2.3	85	182	184	1.13	2	<a href="#">B25680C2606K801*</a>
85	60	9	3	2.9	$\leq 60$	70.5	2.2	85	229	234	1.4	1	<a href="#">B25680B2856K801</a>
85	60	9	3	2.9	$\leq 60$	70.5	2.2	85	232	234	1.43	2	<a href="#">B25680C2856K801</a>
120	70	19.5	6.5	2	$\leq 60$	59.3	2	116	179	184	1.95	3	<a href="#">B25680B2127K803</a>
120	70	19.5	6.5	2	$\leq 60$	59.3	2	116	182	184	1.99	4	<a href="#">B25680C2127K803</a>
165	70	19.8	6.6	2.5	$\leq 70$	46.8	1.8	116	229	234	2.56	3	<a href="#">B25680B2167K803</a>
165	70	19.8	6.6	2.5	$\leq 70$	46.8	1.8	116	232	234	2.6	4	<a href="#">B25680C2167K803</a>
250	100	27	9	2.6	$\leq 80$	35.6	1.4	116	345	350	3.9	3	<a href="#">B25680B2257K803</a>
250	100	27	9	2.6	$\leq 80$	35.6	1.4	116	348	350	3.94	4	<a href="#">B25680C2257K803</a>
425	100	26.1	8.7	1.1	$\leq 80$	27.3	1.1	136	345	350	5.2	5	<a href="#">B25680B2427K803</a>
425	100	26.1	8.7	1.1	$\leq 80$	27.3	1.1	136	348	350	5.26	6	<a href="#">B25680C2427K803</a>
470	100	24	8	1.2	$\leq 90$	24.5	1.1	136	365	370	5.5	5	<a href="#">B25680B2477K803</a>
470	100	24	8	1.2	$\leq 90$	24.5	1.1	136	368	370	5.56	6	<a href="#">B25680C2477K803</a>

<sup>1</sup> Please refer to current derating section for more details

<sup>2</sup> ESR at 1 kHz (typical value)

<sup>3</sup>  $H_C$  is typical value

<sup>4</sup> Weight is typical value

Other configurations and capacitance tolerances available upon request

**\* This Part Number is affected by "Dual Use" regulations according to Export Control law. Deliveries of such products are subject to prior approval by Export Control authorities based on customer declarations. The delivery to certain countries might be restricted.**

**$V_{RDC} = 3000 \text{ V DC} / V_{TT} = 4500 \text{ V DC}, 10 \text{ s} / V_{TC} = 5250 \text{ V AC}, 10 \text{ s}$** 

$C_R$ $\mu\text{F}$	$I_{MAX}^1$ A	$I_s$ kA	$\hat{I}$ kA	ESR <sup>2</sup> m $\Omega$	$L_{self}$ nH	f kHz	$R_{TH}$ K/W	D mm	$H_C^3$ mm	$H_T$ mm	Weight <sup>4</sup> kg	Fig.	Ordering code
50	40	6	2	3	≤ 60	91.9	2.3	85	179	184	1.1	1	<a href="#">B25680B3506K001*</a>
50	40	6	2	3	≤ 60	91.9	2.3	85	182	184	1.13	2	<a href="#">B25680C3506K001*</a>
75	60	8.7	2.9	3.1	≤ 60	75.0	2.2	85	229	234	1.4	1	<a href="#">B25680B3756K001</a>
75	60	8.7	2.9	3.1	≤ 60	75.0	2.2	85	232	234	1.43	2	<a href="#">B25680C3756K001</a>
100	70	9	3	2.1	≤ 60	65.0	2	116	179	184	1.95	3	<a href="#">B25680B3107K003</a>
100	70	9	3	2.1	≤ 60	65.0	2	116	182	184	1.99	4	<a href="#">B25680C3107K003</a>
140	70	16.5	5.5	2.5	≤ 70	50.8	1.8	116	229	234	2.56	3	<a href="#">B25680B3147K003</a>
140	70	16.5	5.5	2.5	≤ 70	50.8	1.8	116	232	234	2.6	4	<a href="#">B25680C3147K003</a>
210	100	24	8	2.7	≤ 80	38.8	1.4	116	345	350	3.9	3	<a href="#">B25680B3217K003</a>
210	100	24	8	2.7	≤ 80	38.8	1.4	116	348	350	3.94	4	<a href="#">B25680C3217K003</a>
380	100	26.1	8.7	1.2	≤ 80	28.9	1.1	136	345	350	5.2	5	<a href="#">B25680B3387K003</a>
380	100	26.1	8.7	1.2	≤ 80	28.9	1.1	136	348	350	5.26	6	<a href="#">B25680C3387K003</a>
400	100	24	8	1.3	≤ 90	26.5	1.1	136	365	370	5.5	5	<a href="#">B25680B3407K003</a>
400	100	24	8	1.3	≤ 90	26.5	1.1	136	368	370	5.56	6	<a href="#">B25680C3407K003</a>

<sup>1</sup> Please refer to current derating section for more details

<sup>2</sup> ESR at 1 kHz (typical value)

<sup>3</sup>  $H_C$  is typical value

<sup>4</sup> Weight is typical value

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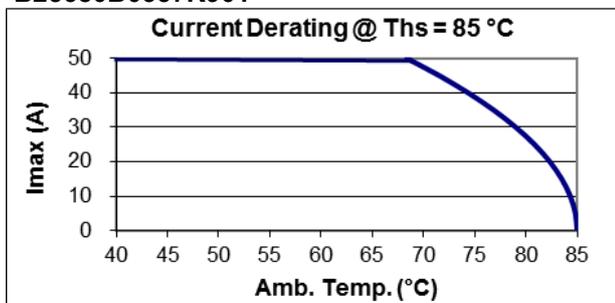
### Display of ordering codes for TDK Electronics products

The ordering code for one and the same product can be represented differently in data sheets, data books, other publications, on the company website, or in order-related documents such as shipping notes, order confirmations and product labels. **The varying representations of the ordering codes are due to different processes employed and do not affect the specifications of the respective products.** Detailed information can be found on the Internet under [www.tdk-electronics.tdk.com/orderingcodes](http://www.tdk-electronics.tdk.com/orderingcodes).

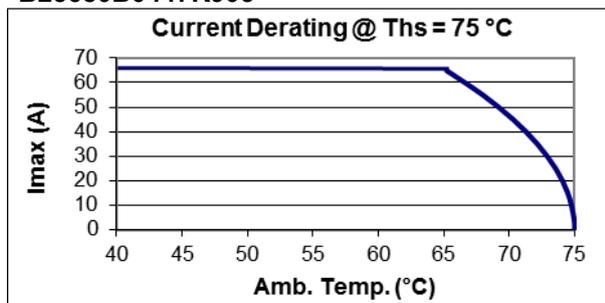
2. Current derating

2.1 Current derating graphs for capacitors 900 V<sub>RDC</sub>

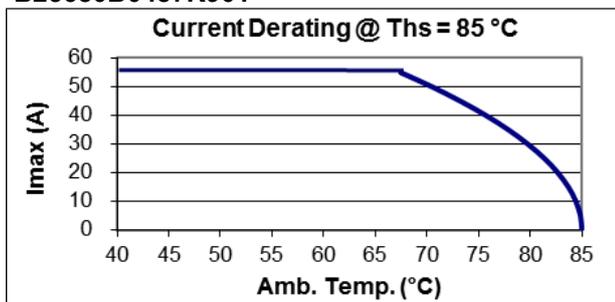
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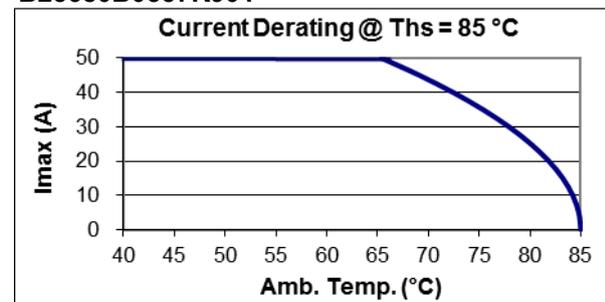
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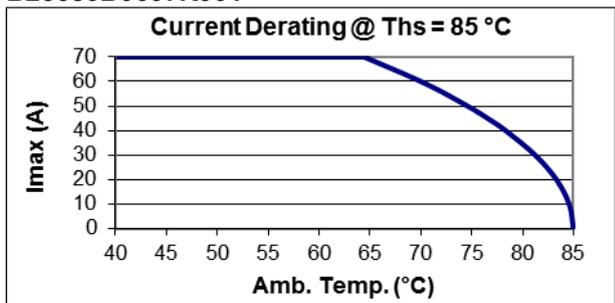
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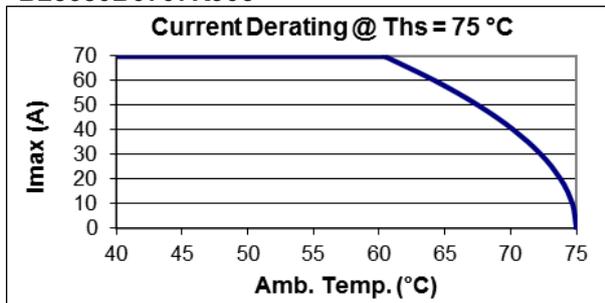
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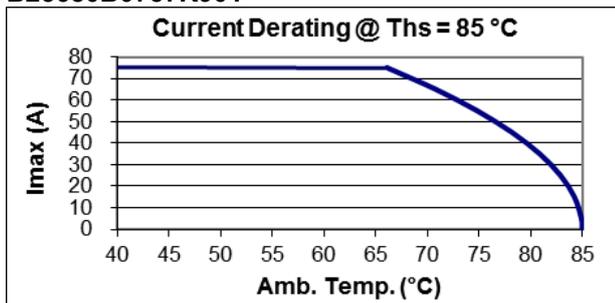
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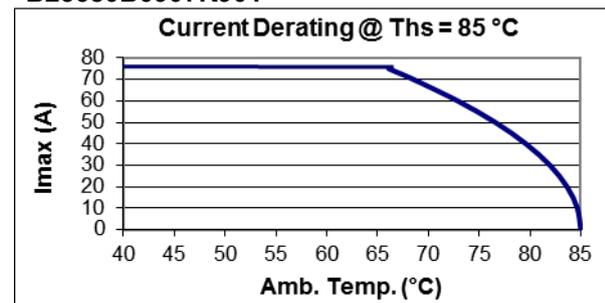
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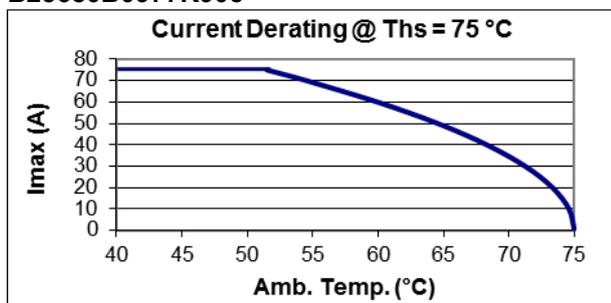
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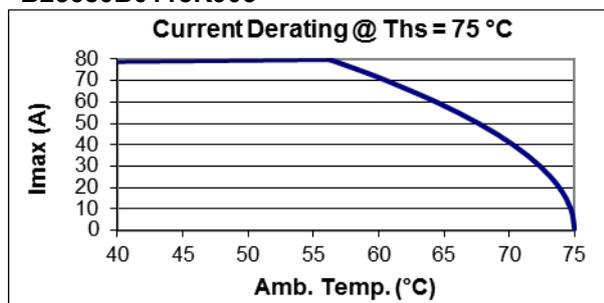
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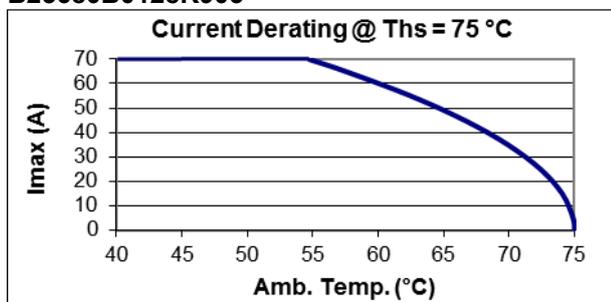
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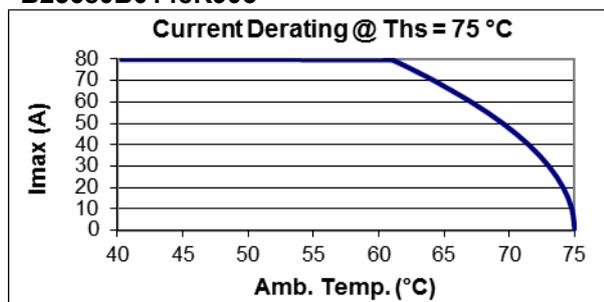
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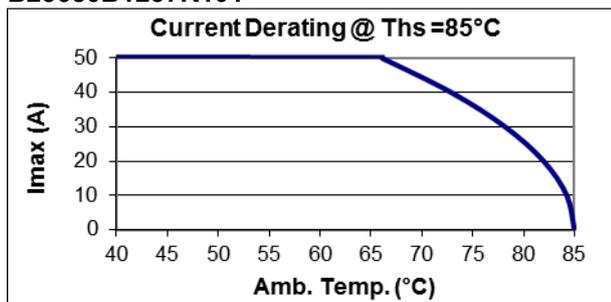


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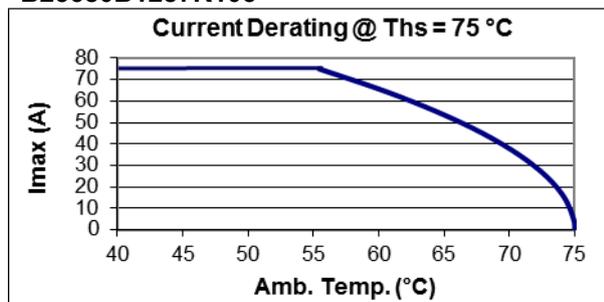


**2.2 Current derating graphs for capacitors 1100 V<sub>RDC</sub>**

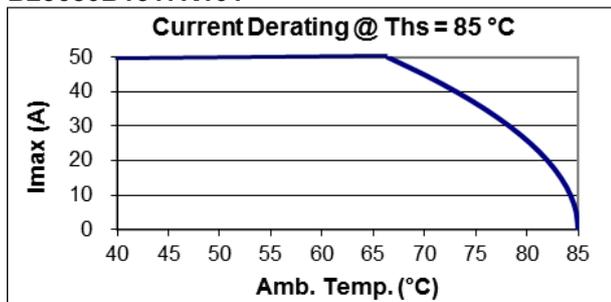
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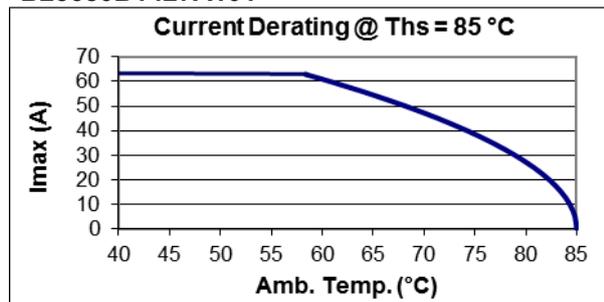
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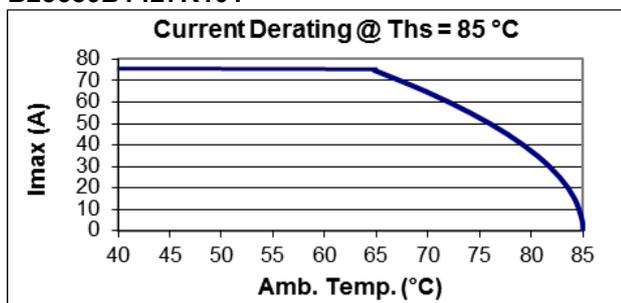
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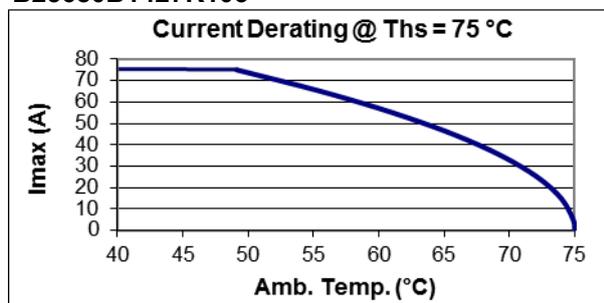
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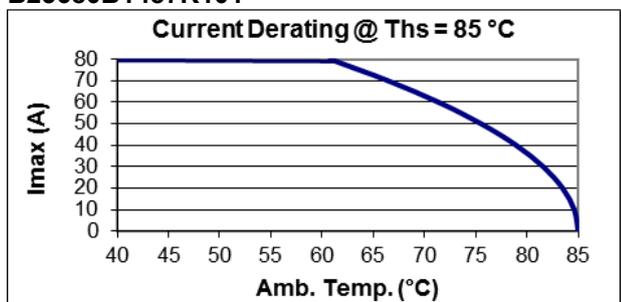
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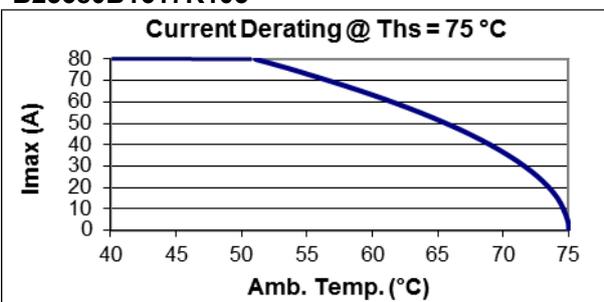
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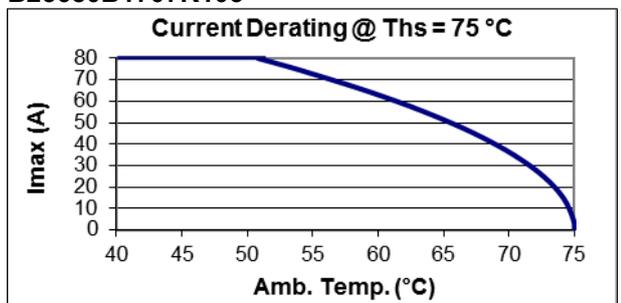
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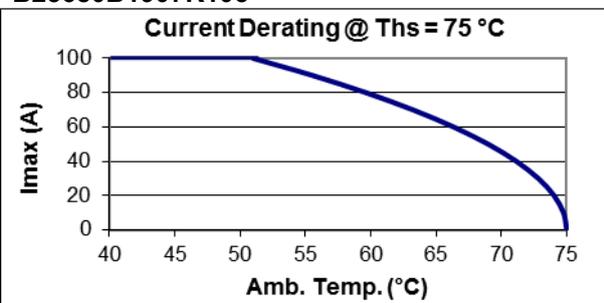
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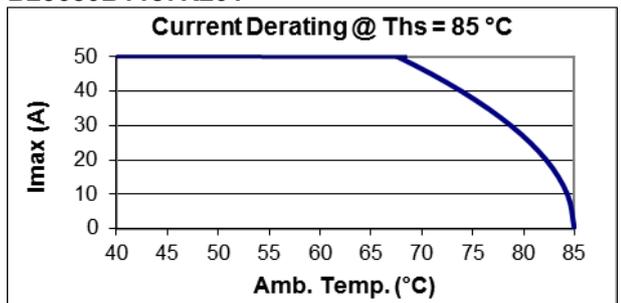


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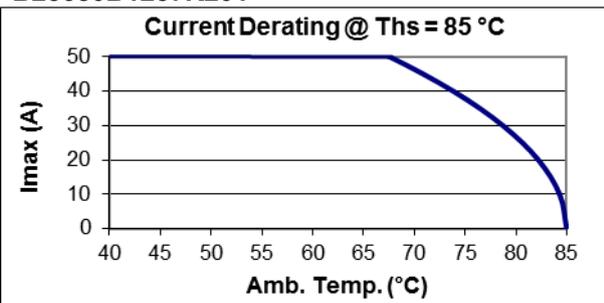


### 2.3 Current derating graphs for capacitors 1200 V<sub>RDC</sub>

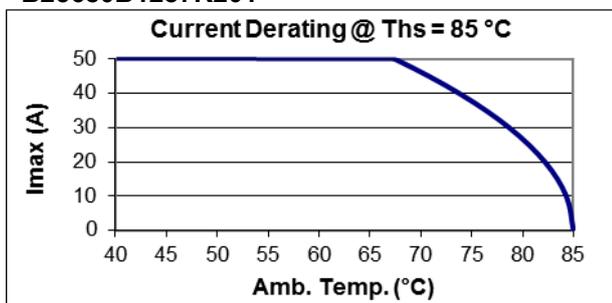
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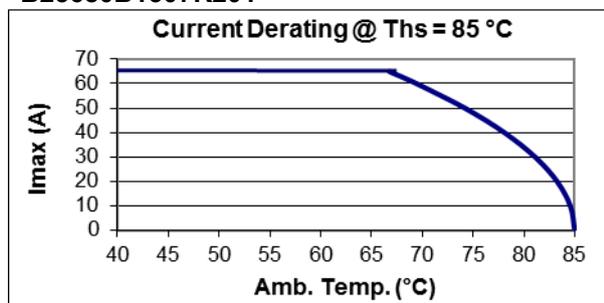
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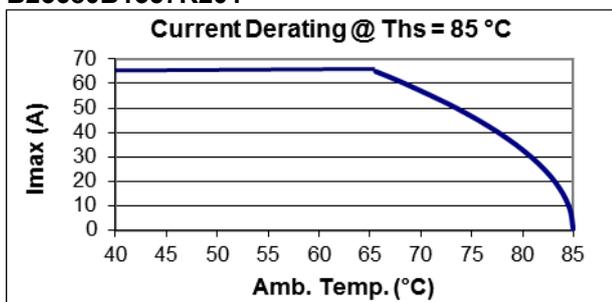
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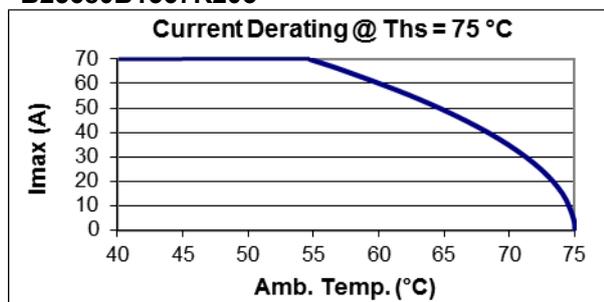
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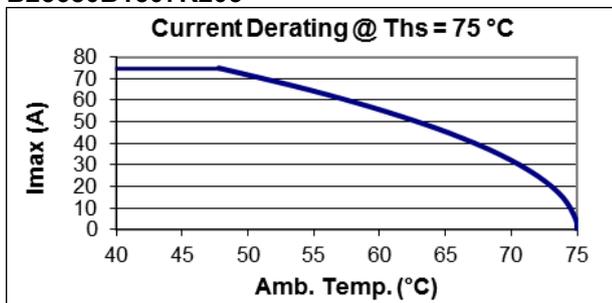
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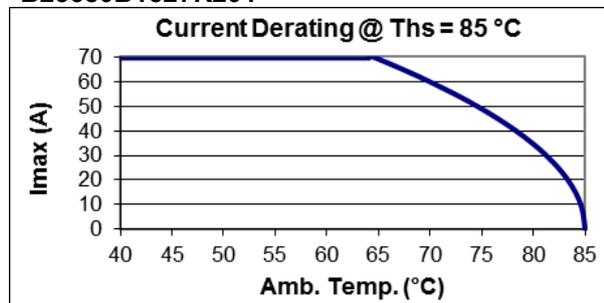
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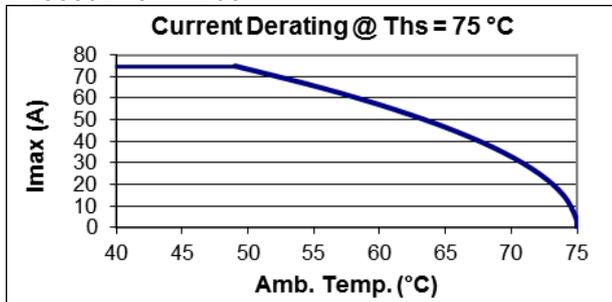
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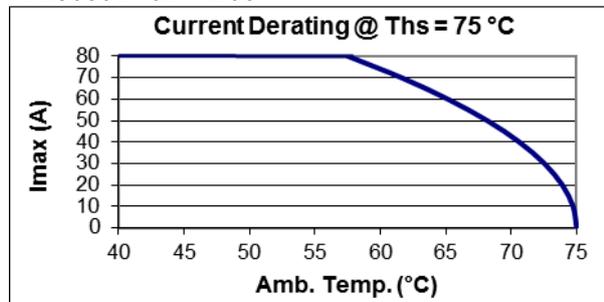
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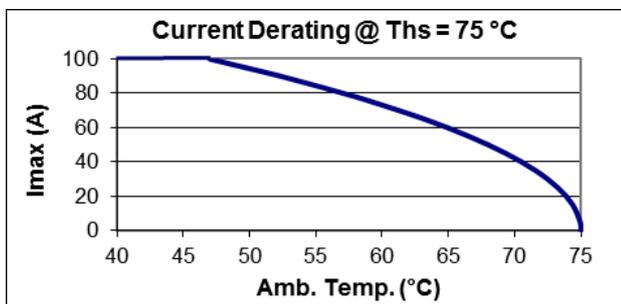
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**B25680B1627K203**

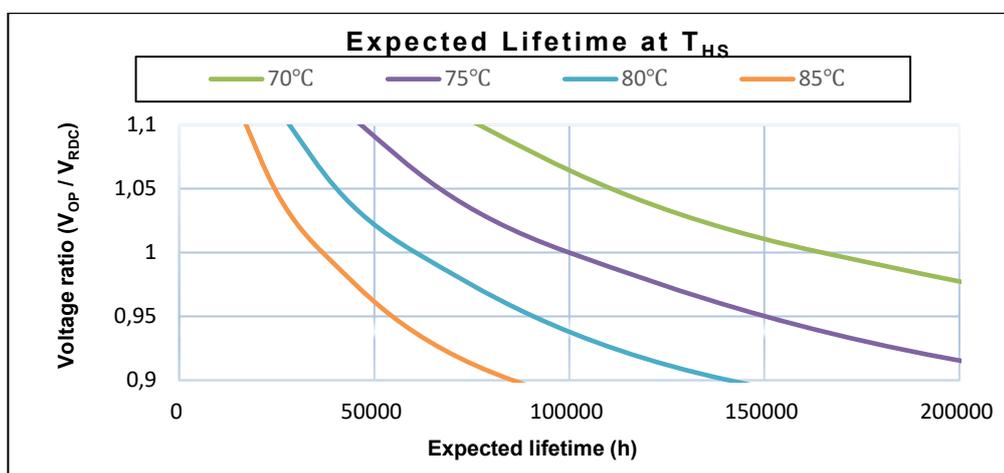


**B25680B1737K203**

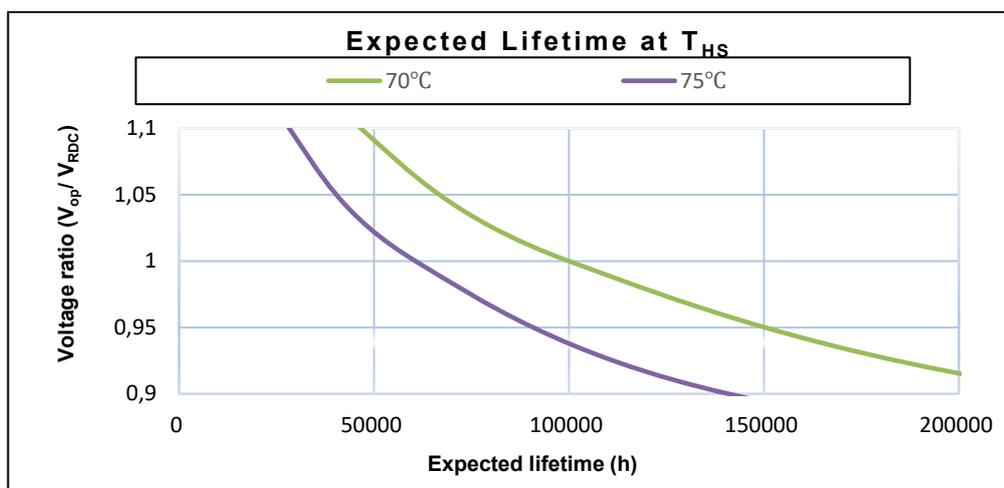


Current derating graphs are based on typical values. More graphs for capacitors are available upon request.

**3. Service life**



Service life  $t_{LD}$  in hours at different hotspot temperature ( $T_{hs}$ ) and voltage  $V_{RDC}$  for  $\varnothing D \leq 116\text{ mm}$  and  $V_{RDC} \leq 2000\text{ V}$



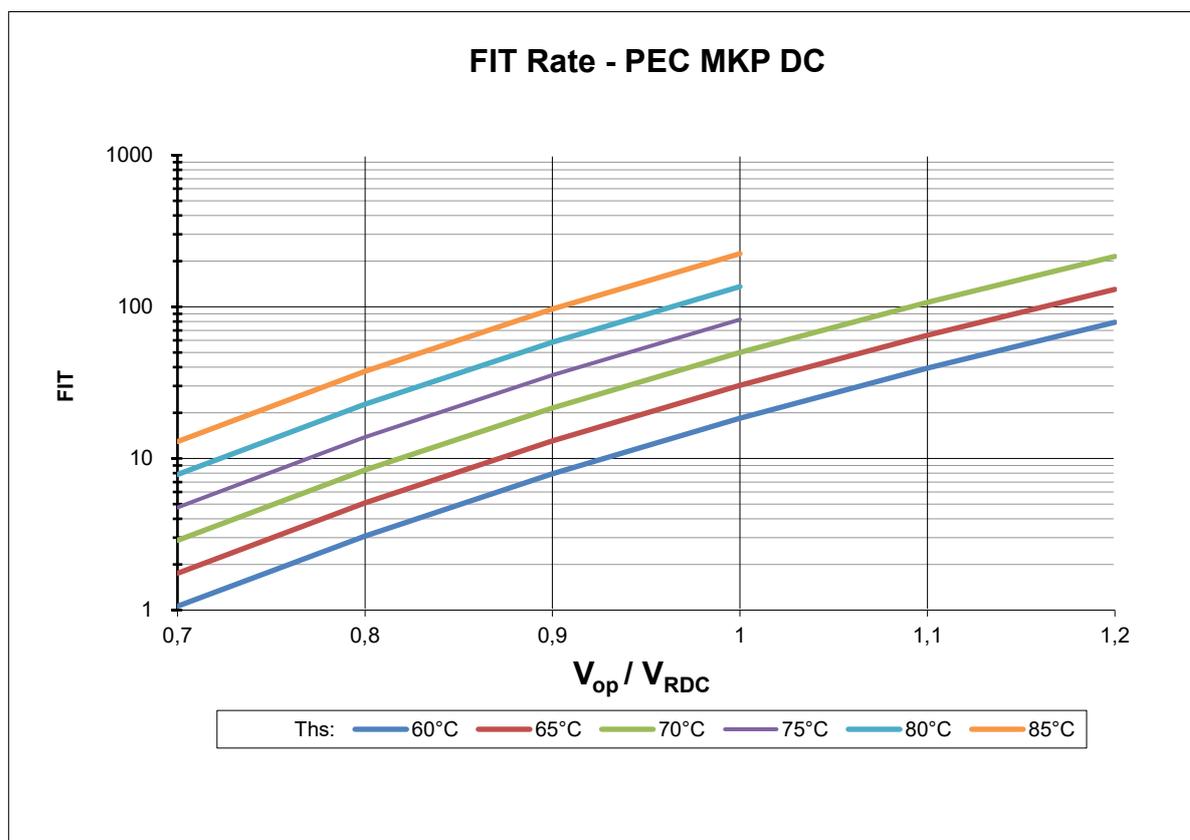
Service life  $t_{LD}$  in hours at different hotspot temperature ( $T_{hs}$ ) and voltage  $V_{RDC}$  for  $\varnothing D = 136\text{ mm}$  or  $V_{RDC} > 2000\text{ V}$

For capacitors with diameter 116mm a maximum hot spot temperature of 85°C or capacitor with diameter 136 mm a maximum hot spot temperature of 80 °C is allowed during short term operation (maximum 10% of the total load duration) without further reduction of the service life.

Failure criteria is capacitance drop higher than 3%.

Lifetime estimations are typical theoretical values derived from lifetime tests based on TDK internal standards or mutually agreed test methods and are intended for guidance purposes only. The useful life does not constitute a warranty of any kind or a prolongation of the agreed warranty period.

**4. Expected failure rate**



Expected Fit rate at different hot spot temperatures (T<sub>hs</sub>) and voltage V<sub>RDC</sub>

The FIT (Failure In Time) of a component is defined as the number of expected failures in 10<sup>9</sup> hours of operation. The FIT rate is calculated on the basis of the number of components operating in the field and the estimated hours of operation. All the reports of failures are taken into consideration for this calculation, which is updated every year.

The other values in the graph are given as indication and calculated based on acceleration factors.

## Cautions and warnings

- In case of dents of more than 1 mm depth or any other mechanical damage, capacitors must not be used at all.
- The energy stored in capacitors may be lethal. To prevent any chance of shock, discharge and short-circuit the capacitor before handling.
- Failure to follow cautions may result, worst case, in premature failures, bursting and fire.
- Protect the capacitor properly against over current and short circuit.
- TDK Electronics is not responsible for any kind of possible damages to persons or things due to improper installation and application of capacitors for power electronics.

## General safety notes for installation and operation

Electrical or mechanical misapplication of capacitors may be hazardous. Personal injury or property damage may result from bursting of the capacitor or from expulsion melted material due to mechanical disruption of the capacitor.

- Ensure good, effective grounding for capacitor enclosures.
- Observe appropriate safety precautions during operation (self-recharging phenomena and the high energy contained in capacitors).
- Handle capacitors carefully, because they may still be charged even after disconnection.
- The terminals of capacitors, connected bus bars and cables as well as other devices may also be energized.
- Follow good engineering practice.

## Thermal load

After installation of the capacitor it is necessary to verify that maximum hot-spot temperature is not exceeded at extreme service conditions.

## Installation

Capacitors must be installed in a cool and well ventilated place, and not close to objects that radiate heat, or in the direct sunlight. Within high-power inverter systems the capacitors usually produce the smallest portion of the total losses, and the permissible operating temperatures are low compared to power semiconductors, reactors and resistors. So, the distance between capacitor and heating sources must be large enough to avoid the capacitor overheating. In case of space constraint to make the best possible use of capacitors, technically and economically, it is advisable to supply forced cooling air.

## Mechanical protection

The capacitor has to be installed in a way that mechanical damages and dents in the aluminum can are avoided.

### Connecting

Ensure firm fixing of terminals, fixing torque to be applied as per individual specification. In any case, the maximum specified terminal current may not be exceeded. Please refer to the technical data of the specific series.

### Grounding

The threaded bottom stud of the capacitor has to be used for grounding. In case grounding is done via metal chassis that the capacitor is mounted to, the layer of varnish beneath the washer and nut should be removed. The maximum tightening torque is 10 Nm.

### Maintenance

Disregarding the following measures may result in severe operation failures, bursting and fire:

- Check tightness of the connections/terminals periodically, two weeks after installation at the latest, and then once every 6 months.
- Clean the terminals/bushings periodically to avoid short circuits due dust or other contamination.
- Take current reading twice a year and compare with nominal current. Use a harmonic analyser or true effective RMS-meter.
- In case of a current above the nominal current check your application for modification.
- Check the temperature of energized capacitors. In case of excessive temperature of individual capacitors, it is recommended to replace this capacitor, as this could be an indication for loss factor increase, which is a sign for reaching end of life.
- When power capacitors are used, suitable measures must always be taken to eliminate possible danger to humans, animals and property both during operation and when a failure occurs. This applies to capacitors both with and without protective devices. Regular inspection and maintenance by a competent person is therefore essential.

### Storage and operating conditions

Do not use or store capacitors in corrosive atmosphere, especially where chloride gas, sulfide gas, acid, alkali, salt or the like are present. In dusty environments regular maintenance and cleaning especially of the terminals is required to avoid conductive path between phases and/or phases and ground.

### Service life expectancy

Electrical components do not have an unlimited service life expectancy; this applies to self-healing capacitors, too. The maximum service life expectancy may vary depending on the application the capacitor is used in.

### Handling

Discharge and short circuit the capacitor before handling! When handling the capacitor, do not take the capacitor from the terminal. This can cause accident in case the capacitor is charged, terminal break and capacitance loss due to capacitor is heavy.

## Important notes

The following applies to all products named in this publication:

1. Some parts of this publication contain **statements about the suitability of our products for certain areas of application**. These statements are based on our knowledge of typical requirements that are often placed on our products in the areas of application concerned. We nevertheless expressly point out **that such statements cannot be regarded as binding statements about the suitability of our products for a particular customer application**. As a rule we are either unfamiliar with individual customer applications or less familiar with them than the customers themselves. For these reasons, it is always ultimately incumbent on the customer to check and decide whether a product with the properties described in the product specification is suitable for use in a particular customer application.
2. We also point out that **in individual cases, a malfunction of electronic components or failure before the end of their usual service life cannot be completely ruled out in the current state of the art, even if they are operated as specified**. In customer applications requiring a very high level of operational safety and especially in customer applications in which the malfunction or failure of an electronic component could endanger human life or health (e.g. in accident prevention or life-saving systems), it must therefore be ensured by means of suitable design of the customer application or other action taken by the customer (e.g. installation of protective circuitry or redundancy) that no injury or damage is sustained by third parties in the event of malfunction or failure of an electronic component.
3. **The warnings, cautions and product-specific notes must be observed.**
4. In order to satisfy certain technical requirements, **some of the products described in this publication may contain substances subject to restrictions in certain jurisdictions (e.g. because they are classed as hazardous)**. Useful information on this will be found in our Material Data Sheets on the Internet ([www.tdk-electronics.tdk.com/material](http://www.tdk-electronics.tdk.com/material)). Should you have any more detailed questions, please contact our sales offices.
5. We constantly strive to improve our products. Consequently, **the products described in this publication may change from time to time**. The same is true of the corresponding product specifications. Please check therefore to what extent product descriptions and specifications contained in this publication are still applicable before or when you place an order.

We also **reserve the right to discontinue production and delivery of products**. Consequently, we cannot guarantee that all products named in this publication will always be available. The aforementioned does not apply in the case of individual agreements deviating from the foregoing for customer-specific products.

6. Unless otherwise agreed in individual contracts, **all orders are subject to our General Terms and Conditions of Supply**.
7. **Our manufacturing sites serving the automotive business apply the IATF 16949 standard**. The IATF certifications confirm our compliance with requirements regarding the quality management system in the automotive industry. Referring to customer requirements and customer specific requirements ("CSR") TDK always has and will continue to have the policy of respecting individual agreements. Even if IATF 16949 may appear to support the acceptance of unilateral requirements, we hereby like to emphasize that **only requirements mutually agreed upon can and will be implemented in our Quality Management System**. For clarification purposes we like to point out that obligations from IATF 16949 shall only become legally binding if individually agreed upon.

## Important notes

8. The trade names EPCOS, CarXield, CeraCharge, CeraDiode, CeraLink, CeraPad, CeraPlas, CSMP, CTVS, DeltaCap, DigiSiMic, ExoCore, FilterCap, FormFit, LeaXield, MiniBlue, MiniCell, MKD, MKK, ModCap, MotorCap, PCC, PhaseCap, PhaseCube, PhaseMod, PhiCap, PowerHap, PQSine, PQvar, SIFERRIT, SIFI, SIKOREL, SilverCap, SIMDAD, SiMic, SIMID, SineFormer, SIOV, ThermoFuse, WindCap, XieldCap are **trademarks registered or pending** in Europe and in other countries. Further information will be found on the Internet at [www.tdk-electronics.tdk.com/trademarks](http://www.tdk-electronics.tdk.com/trademarks).

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