COMPLEX Product Change Notification

LD43__50 POW-R-BLOK[™] Is Discontinued LDR3__50 To Be Offered as Replacement # : 2021-014 Rev.: 00



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Subject of Change:

Discontinuation of the LD43_50 POW-R-BLOK™s, including:

- LD430850, LD431050, LD431250, LD431450, LD431650, LD431850
 - Part numbers listed above may be followed with a suffix with the lead code

Introduction of new part type LDR3__50 to be offered as a direct replacement for Powerex LD43__50 dual SCR modules. They are drop in replacements both mechanically and electrically with minor differences noted below.

Description of Change:

Powerex originally introduced the LDR3_50 modules as an alternative for the LD43_50 modules to provide additional options for supply during the transfer of the manufacturing operations for the LD43 from the former Powerex facility located in Morocco to the Powerex manufacturing partner facility located in Poland. Powerex has ended the module manufacturing operations in Poland which has resulted in the discontinuation of the LD43 module products.

The LDR3 is an equivalent replacement, but there will be differences in the mechanical and electrical characteristics. Please review the product data sheet and make determination as to whether this product will be a suitable replacement for use in their application. These differences include, but are not limited, to the following:

- Slightly less overall length dimension (149 mm) for the LDR3 as compared to the 150 mm overall length of the LD43.
- Slightly wider terminals (26 mm on terminals 2 & 3) for the LDR3 as compared to the terminal widths for the LD43 (25.4 mm on terminals 2 & 3)
- A slightly smaller screw depth under the terminals of 17 mm for the LDR3 as compared to the 17.5 mm depth for the LD43

This module was developed with a manufacturing partner with a country of origin of Russia that has a quality management system that is in compliance with ISO 9001. This product is RoHS and REACH compliant and is UL Recognized.

Reason for Change:

A new product is being introduced to provide an alternative product after the discontinuation of the manufacturing operations for the LD43 modules at the former manufacturing locations in Morocco and Poland.

Identification of Change:

This new product will be identified by a new part number LDR3_50 and will be labeled with PRX RU. This module package has slightly different physical characteristics that differentiate it from the original LD43_50 modules.

Time Schedule for Change:

Delivery Begins: Third Quarter of 2017

Supporting Documentation:

Attachment – LDR3__50 Data Sheet

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Quality Management system:
The Powerex partner manufacturing facility has a quality system that is in compliance with ISO 9001. Parts will be qualified at the Powerex Youngwood, PA facility which has a quality system that is in compliance with ISO 9001:2015 and AS9100D
 Customer Approval for: PCN # 2021-014 REV 00 Please check the appropriate box and return this form to Powerex or our manufacturing representative within 30 days. According to JEDEC Standard JESD46, a lack of response to this product change notification within 30 days constitutes the customer's acceptance of the change.
☐ We agree with this change and its schedule.
We have objection(s) as noted here:
We request additional information:
Customer: Signature:

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Recommended Replacements for LD43_50 Dual SCR Modules

LD43 Part	Recommended Replacement
LD430850	LDR31650
LD431050	LDR31650
LD431250	LDR31650
LD431450	LDR31650
LD431650	LDR31650
LD431850	LDR31850

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Differences between the LD43_50 modules and LDR3_50 modules include, but are not limited to, the following:

Ratings and Electrical Characteristics:

Characteristic	Symbol	LD4350 Limit	LD43_50 Test Conditions	LDR350 Limit	LDR350 Test Conditions
Average Forward Current	IT(AV)	500 A	180° Conduction, T _C =86°C	500 A	180° Conduction, T _c =85°C
RMS Forward Current	IT(RMS)	900 A		785 A	180° Conduction, T _c =85°C
Peak One Cycle Surge Current, Non-Repetitive	ITSM	25,500 A	60 Hz, 0V reapplied, T _i =125°C	17,000 A	60 Hz, 0V reapplied, $T_j = T_j MAX$
	ITSM	24,450 A	50 Hz, 0V reapplied, T _i =125°C	15,500 A	50 Hz, 0V reapplied, $T_j = T_{j MAX}$
I2t for Fusing for One Cycle	l ² t	2.70 x 10 ⁶ A ² sec	60 Hz, 0V reapplied, T _j =125°C	1.19 x 10 ⁶ A ² sec	60 Hz, 0V reapplied, $T_j = T_j MAX$
	l ² t	2.90 x 10 ⁶ A ² sec	50 Hz, 0V reapplied, T _j =125°C	1.20 x 10 ⁶ A ² sec	50 Hz, 0V reapplied, $T_j = T_{j MAX}$
Average Forward Gate Power	P _{G(AV)}	5 W		4 W	
Maximum Rate-of-Rise of On- State Current, (Repetitive)	di/dt	200 A/µs	Per JEDEC Standard 397 5.2.2.6	400 A/µs	T= T _j max, V _D = 0.67 V _{DRM} , I _{TM} = 2 I _{TAV} , Gate Pulse: I _G = 2 A, t _{GP} = 50 μs, dig/dt>= 1 A/μs
Storage Temperature	T _{stg}	-40 to +150 °C		-40 to +125 °C	
Repetitive Peak Forward Leakage Current	I _{DRM}	80 mA max	V=V _{DRM} , T _j =130°C	70 mA max	V=V _{DRM} , T _j =130°C
Repetitive Peak Reverse Leakage Current	I _{RRM}	80 mA max	V=V _{RRM} , T _j =130°C	70 mA max	V=V _{RRM} , T _j =130°C
Peak On-State Voltage	V _{TM}	1.30 V max	T _j =25°C, I _{TM} =1500 A	1.50 V max	T _j =25°C, I _{TM} =1570 A
Gate Trigger Current	I _{GT}	200 mA max	T _j =25°C, V _D =12V	250 mA max	T _j =25°C, V _D =12V
Gate Trigger Voltage	V _{GT}	3.0 V max	T _j =25°C, V _D =12V	2.50 V max	T _j =25°C, V _D =12V
Peak Forward Gate Current	I _{GTM}	4.0 A max	T _j =25°C	10 mA max	T _j =130°C, V _D =0.67 V _{DRM}
Peak Reverse Gate Voltage	V _{GRM}	5 V max.	T _j =25°C	0.25 V max	T _j =130°C, V _D =0.67 V _{DRM}
Latching Current	۱ _L	600 mA	T _j =25°C	1000 mA max	T _j =25°C, V _D =12V
Holding Current	I _H	200 mA	T _j =25°C	300 mA max	T _j =25°C, V _D =12V
Turn-Off Time	tq	150 μs typical	$\begin{array}{l} I_{TM} = 1000A, t_p = 1ms, \\ dI/dt = 10A/\mu s, \\ dV_R/dt = 200V/\mu s, \\ V_{DR} = 80\% V_{DRM}, V_R = 50V, \\ T_i = 130^{\circ}C \end{array}$	250 µs max	$\begin{array}{l} T_{j}{=}130^{\circ}C, dv/dt{=}50 V/\mu s, \\ I_{TM}{=} I_{T(AV)}, di/dt{=}10 A/\mu s, \\ V_{R}{=}100 V, V_{D}{=}0.67 V_{DRM} \end{array}$
Recovered Charge	Q _{rr}	1250 µC typical	I _{TM} =1000A, t _p =1ms, dI/dt=10A/μs, V _R =50V, T _i =130°C	1690 µC max	
Recovered Charge (50% Chord)	Q _{ra}	960 µC typical			T _j =130°C, I _{TM} = 500 A, di _R /dt= 10 A/µs, V _R = 100 V
Reverse Recovery Current	Irm	115 A typical		135 A typical	
Reverse Recovery Time	t _{rr}	16 µs typical (50% chord)	,	25 µs max	

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Mechanical differences between the LD43_50 modules and LDR3_50 modules include, but are not limited to, the following:

OUTLINE DRAWING



Dimension	LD43 (mm)	LDR3 (mm)		
A	150	149		
L	25.4	26		
М	17.5	17		
R	6	5		



