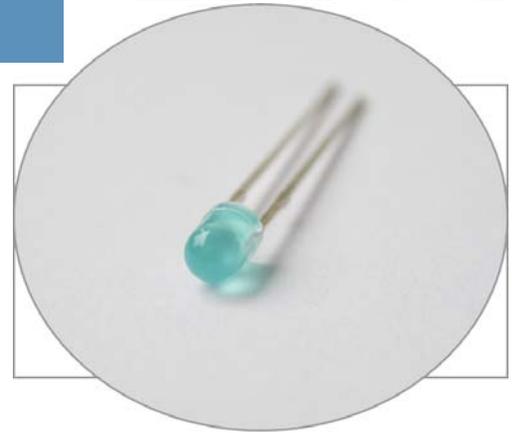


3mm (T1) Package Discrete LED BLUE



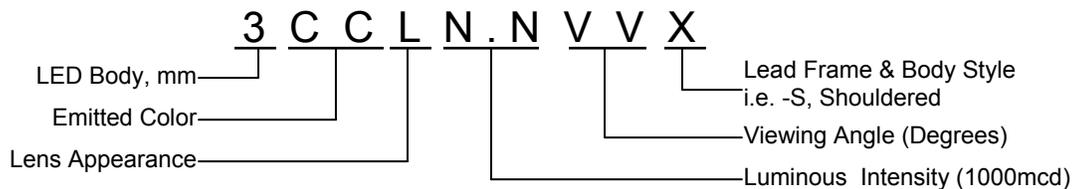
3BWD0.245X

- ◆ Industry Standard 3mm (T1) Package
- ◆ RoHS Compliant
- ◆ Diffused Lens
- ◆ Available in Shouldered (S) Lead Frame Style
- ◆ Up to 200 mcd Luminous Intensity at 20 mA
- ◆ Ideal for Status Indication and Display
- ◆ Recommended for Bivar Flexible Light Pipe assemblies

Bivar 3mm T1 Package LED is ideal for those applications where intensive ambient lighting exists such as Back Lighting, Signage, and Sunlight Readable applications.. Bivar offers diffused LED lens for uniform light output. The Shouldered Lead Frame LED is ideal for vertical spacer assemblies without lead bends and also has a built in strain relief feature which is ideal for right angle holder assemblies that require lead bends.

Part Number	Material	Emitted Color	Peak. Wavelength λ_p (nm) TYP.	Lens Appearance	Viewing Angle
3BWD0.245-S	GaN/SiC	BLUE	470nm	Blue Diffused	40°

Part Number Designation

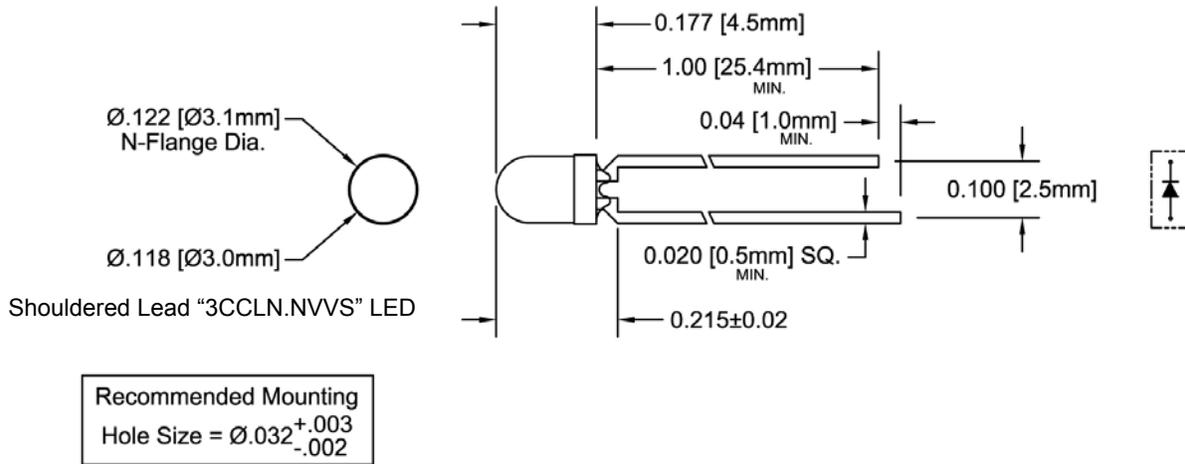


Bivar reserves the right to make changes at any time without notice.

3mm (T1) Package Discrete LED BLUE



Outline Dimensions



Outline Drawings Notes:

1. All dimensions are in inches [millimeters].
2. Standard tolerance: ± 0.010 " unless otherwise noted.
3. Tolerance of overall epoxy outline: ± 0.020 " unless otherwise noted.
4. Epoxy meniscus may extend to 0.060" max.

Bivar reserves the right to make changes at any time without notice.

Absolute Maximum Ratings

T_A = 25°C unless otherwise noted

Power Dissipation	150 mW
Forward Current (DC)	25 mA
Peak Forward Current ¹	70 mA
Reverse Voltage	5 V
Operating Temperature Range	-25 ~ +85°C
Storage Temperature Range	-30 ~ +100°C
Lead Soldering Temperature (3 mm from the base of the epoxy bulb) ²	260°C

Notes: 1. 10% Duty Cycle, Pulse Width ≤ 0.1 msec. 2. Solder time less than 5 seconds at temperature extreme.

Electrical / Optical Characteristics

T_A = 25°C & I_F = 20 mA unless otherwise noted

Part Number	Forward Voltage (V) ¹			Recommend Forward Current (mA)			Reverse Current (μA)	Dominant Wavelength (nm) ²			Luminous Intensity I _v (mcd)			Viewing Angle 2Θ ½ (deg)
	MIN	TYP	MAX	MIN	TYP	MAX	MAX	MIN	TYP	MAX	MIN	TYP	MAX	TYP
3BWD0.245-S	/	4.0	4.5	/	20	/	100	/	/	/	/	200	/	40

Notes: 1. Tolerance of forward voltage : ±0.05V. 2. Tolerance of dominant wavelength : ±1.0nm.

Typical Electrical / Optical Characteristics

$T_A = 25^\circ\text{C}$ unless otherwise noted

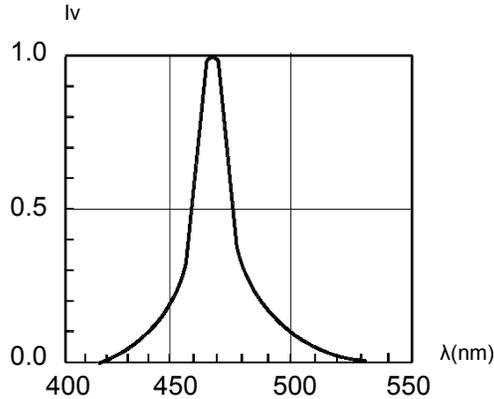


Fig. 1 Relative Luminous Intensity vs. Wavelength @ 20mA

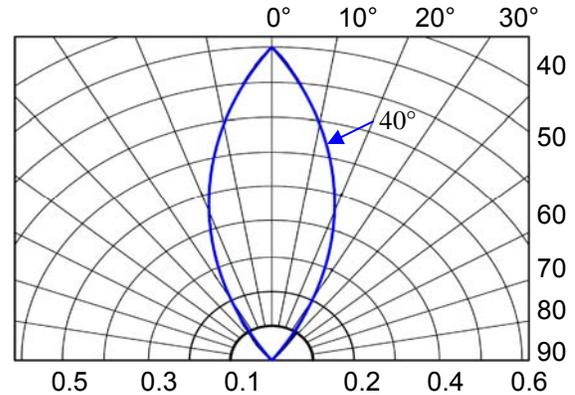


Fig. 2 Directivity Radiation Diagram

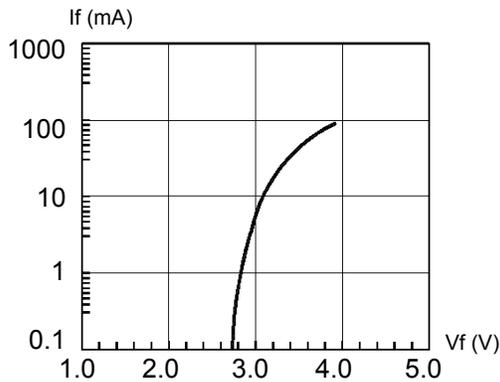


Fig. 3 Forward Current vs. Forward Voltage

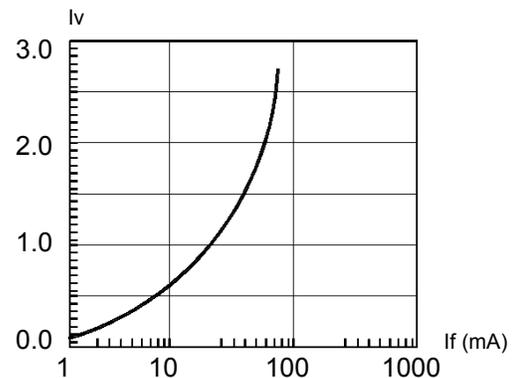


Fig. 4 Relative Luminous Intensity vs. Forward Current Normalize @ 20 mA

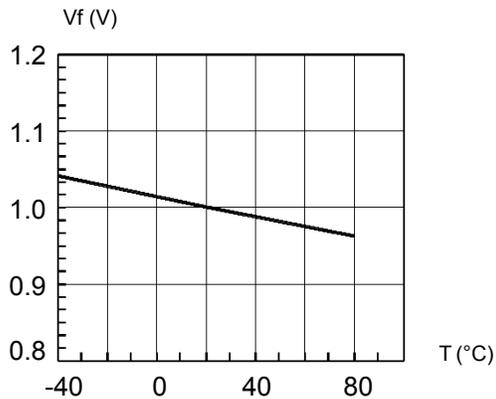


Fig. 5 Forward Voltage vs. Temperature

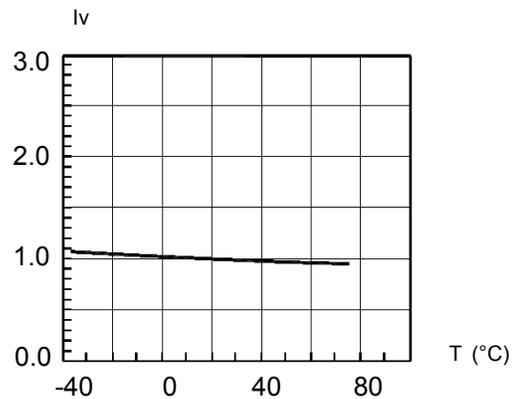


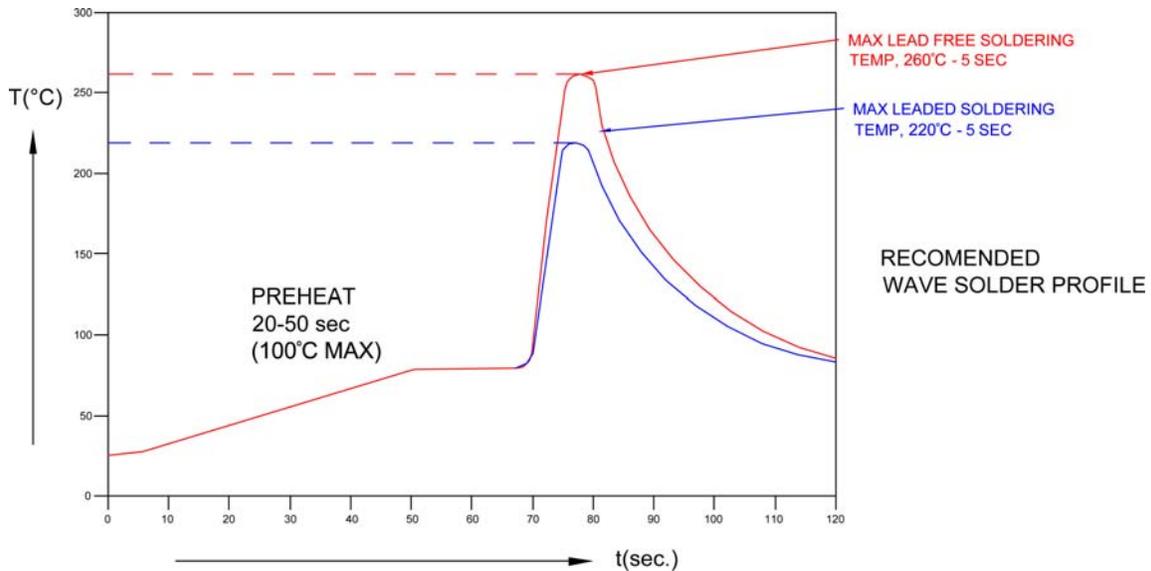
Fig. 6 Relative Luminous Intensity vs. Temperature

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3mm (T1) Package Discrete LED BLUE

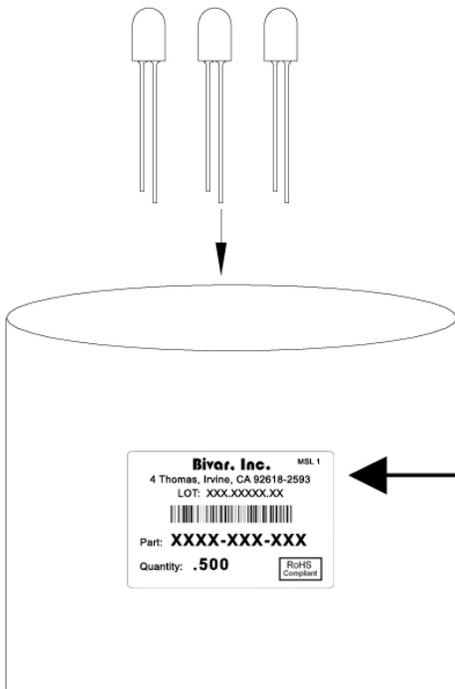


Recommended Soldering Conditions



Recommended Lead Free Wave Soldering Profile	
Preheat Temperature: 100°C Max.	Peak Temperature: 260°C Max.
Preheat Time: 20 ~ 50 Seconds	Solder Time Above 217°C: 5 Seconds Max.
Note: Turn off top heater at preheat to prevent the lamp body directly exposed to the heat source.	

Packaging and Labeling Plan



Bivar, Inc. MSL 1

4 Thomas, Irvine, CA 92618-2593
 LOT: XXX.XXXXX.XX



Part: **XXXX-XXX-XXX**

Quantity: **.500** RoHS Compliant

AntiStatic Poly Bag with Desiccant
(500 pcs Max. per Bag)

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