

Aluminum electrolytic capacitors

Single-ended capacitors

Series/Type: B41868

Date: December 2010

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Very high temperature capability – 150 °C

Long-life grade capacitors

Applications

- Automotive electronics
- Industrial electronics

Features

- High reliability and long useful life
- Extended temperature range up to 150 °C
- RoHS-compatible

Construction

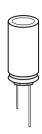
- Radial leads
- Charge-discharge proof, polar
- Aluminum case with insulating sleeve
- Minus pole marking on the insulating sleeve
- Stand-off rubber seal
- Case with safety vent

Delivery mode

Terminal configurations and packing:

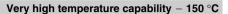
- Bulk
- Taped, Ammo pack
- Cut (see chapter "Single-ended Taping, packing and lead configurations, Cut leads (Chapter B)")
- Kinked (see chapter "Single-ended Taping, packing and lead configurations, Kinked leads (Chapter B)")
- PAPR (protection against polarity reversal): crimped leads, J leads, bent leads

Refer to chapter "Single-ended capacitors – Taping, packing and lead configurations" for further details.











Specifications and characteristics in brief

Rated voltage V _R	10 50 V	DC								
Surge voltage V _S	$1.15 \cdot V_R$									
Rated capacitance C _R	100 5600	θF								
Capacitance tolerance	±20% ≙ M									
Dissipation factor tan δ (20 °C, 120 Hz)	For capacit	or capacitance higher than 1000 μF add 0.02 for every increase of 000 μF .								
	V _R (V DC)		10	16	25	35	50			
	tan δ (max.)	0.20	0.16	0.14	0.12	0.10			
Leakage current I _{leak} (20 °C, 5 min)	I _{leak} = 0.0	$I_{leak} = 0.01 \mu\text{A} \cdot \left(\frac{C_R}{\mu\text{F}} \cdot \frac{V_R}{V}\right)$								
Self-inductance ESL	Diameter (r	mm)	≤ 12.5	16	18					
	ESL (nH)		20	26	34					
Useful life										
150 °C; V _R ; I _{AC,R}	> 1000 h									
Requirements	ΔC/C ≤	±45%	of initial va	alue						
	$tan \delta \leq$	3 time	es initial sp	ecified lim	it					
	I _{leak} ≤	initial	specified li	mit						
Voltage endurance test										
150 °C; V _R	1000 h									
Post test requirements	ΔC/C ≤	±30%	of initial va	alue						
	tan δ ≤	2 time	es initial sp	ecified lim	it					
	I _{leak} ≤	initial	specified li	mit						
Vibration resistance test	To IEC 600	68-2-6	6, test Fc:							
	Frequency range 10 Hz 2 kHz, displacement amplitude max.									
	1.5 mm, acceleration max. 20 g , duration $3 \times 2 h$.									
	Capacitor rigidly clamped by the aluminum case.									
IEC climatic category	To IEC 600		0/ 450 **	/50 I						
0 " 1 " "	55/150/56 (`		56 days o	damp heat	test)				
Sectional specification	IEC 60384-4, AEC-Q200									



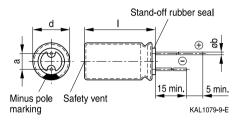


Very high temperature capability - 150 °C

Dimensional drawing

With stand-off rubber seal

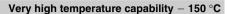
Diameters (mm): 10, 12.5, 16, 18



Dimensions and weights

Dimensions (Dimensions (mm)								
d +0.5	1	a ±0.5	b	g					
10	16 +1.0	5.0	0.60 ±0.05	1.9					
10	20 +2.0	5.0	0.60 ±0.05	2.6					
12.5	20 +2.0	5.0	0.60 ±0.05	3.6					
12.5	25 +2.0	5.0	0.60 ±0.05	4.5					
16	20 +2.0	7.5	0.80 ±0.05	5.5					
16	31.5 +2.0	7.5	0.80 ±0.05	7.8					
18	20 +2.0	7.5	0.80 ±0.1	8.0					
18	35 +2.0	7.5	0.80 ±0.1	13.0					
18	40 +2.0	7.5	0.80 ±0.1	16.0					







Overview of available types

V _R (V DC)	10	16	25	35	50
	Case dimensi	ons d×l (mm)			
C _R (μF)					
100				10 × 16	10 × 20
220		10 × 16	10 × 16	10 × 20	12.5 × 20
330	10 ×16	10 × 16	10 × 20	12.5 × 20	12.5 × 25
470	10 × 16	10 × 20	12.5 × 20	12.5 × 25	16 × 31.5 18 × 20
680				18 × 20	
1000	12.5 × 20	12.5 × 25 16 × 20	16 × 31.5 18 × 20	16 × 31.5	18 × 35
1200					18 × 40
1500				18 × 35	
1800				18 × 40	
2200	16 ×31.5 18 ×20	16 × 31.5 18 × 20	18 × 35		
3300	16 ×31.5	18 × 35	18 × 40		
4700	18 ×35	18 × 40			
5600	18 × 40				

Other voltage and capacitance ratings are available upon request.





Very high temperature capability - 150 °C

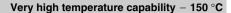
Technical data and ordering codes

C _R	Case	ESR _{max}	ESR _{max}	Z _{max}	I _{AC,R}	Ordering code
120 Hz	dimensions	10 kHz	10 kHz	100 kHz	100 kHz	(composition see
20 °C	$d \times I$	-40 °C	20 °C	20 °C	150 °C	below)
μF	mm	Ω	Ω	Ω	mA	,
$V_R = 10 V \Gamma$	C					
330	10 × 16	1.825	0.228	0.208	426	B41868W3337M***
470	10 × 16	1.825	0.228	0.208	426	B41868W3477M***
1000	12.5×20	1.134	0.142	0.130	673	B41868W3108M***
2200	16 × 31.5	0.418	0.052	0.049	1475	B41868W3228M***
2200	18 × 20	0.418	0.052	0.049	1341	B41868R3228M***
3300	16 × 31.5	0.418	0.052	0.049	1475	B41868W3338M***
4700	18 × 35	0.331	0.041	0.039	1861	B41868W3478M***
5600	18 × 40	0.233	0.029	0.028	2325	B41868W3568M***
$V_R = 16 V D$	C					
220	10 × 16	1.825	0.228	0.208	426	B41868W4227M***
330	10 × 16	1.825	0.228	0.208	426	B41868W4337M***
470	10 × 20	1.316	0.164	0.147	552	B41868W4477M***
1000	12.5×25	0.738	0.092	0.085	905	B41868W4108M***
1000	16 × 20	0.763	0.095	0.088	929	B41868R4108M***
2200	16 × 31.5	0.418	0.052	0.049	1475	B41868W4228M***
2200	18 × 20	0.457	0.057	0.053	1291	B41868R4228M***
3300	18 × 35	0.331	0.041	0.039	1861	B41868W4338M***
4700	18 × 40	0.233	0.029	0.028	2325	B41868R4478M***
$V_R = 25 V D$	C					
220	10 × 16	1.825	0.228	0.208	426	B41868W5227M***
330	10 × 20	1.316	0.164	0.147	552	B41868W5337M***
470	12.5×20	1.134	0.142	0.130	673	B41868W5477M***
1000	16 × 31.5	0.418	0.052	0.049	1475	B41868W5108M***
1000	18 × 20	0.457	0.057	0.053	1291	B41868R5108M***
2200	18 × 35	0.331	0.041	0.039	1861	B41868W5228M***
3300	18 × 40	0.233	0.029	0.028	2325	B41868W5338M***

Composition of ordering code

- *** = Version
 - 000 = for standard leads, bulk
 - 001 = for kinked leads, bulk (for all dimensions, excluding $d \times I = 10 \times 16$ mm)
 - 002 = for cut leads, bulk
 - $003 = \text{ for crimped leads, blister (for } \emptyset 16 \dots 18 \text{ mm)}$
 - 004 = for J leads, blister (for \emptyset 10 ... 18 mm, excluding d \times I = 18 \times 40 mm)
 - 008 = for taped leads, Ammo pack, lead spacing F = 5 mm (for \emptyset 10 ... 12.5 mm)
 - 009 = for taped leads, Ammo pack, lead spacing F = 7.5 mm (for d \times I = 16 \times 20 ... 16 \times 31.5 mm and 18 \times 25 ... 18 \times 31.5 mm)
 - $012 = \text{ for bent } 90^{\circ} \text{ leads, blister (for } \emptyset 16 \dots 18 \text{ mm)}$







Technical data and ordering codes

C _R	Case	ESR _{max}	ESR _{max}	Z _{max}	I _{AC,R}	Ordering code
120 Hz	dimensions	10 kHz	10 kHz	100 kHz	100 kHz	(composition see
20 °C	$d \times I$	-40 °C	20 °C	20 °C	150 °C	below)
μF	mm	Ω	Ω	Ω	mA	
V _R = 35 V [oc .					
100	10 × 16	1.825	0.228	0.208	426	B41868W7107M***
220	10 × 20	1.316	0.164	0.147	552	B41868W7227M***
330	12.5 × 20	1.134	0.142	0.130	673	B41868W7337M***
470	12.5 × 25	0.738	0.092	0.085	905	B41868W7477M***
680	18 × 20	0.457	0.057	0.053	1291	B41868W7687M***
1000	16 × 31.5	0.418	0.052	0.049	1475	B41868W7108M***
1500	18 × 35	0.331	0.041	0.039	1861	B41868W7158M***
1800	18 × 40	0.233	0.029	0.028	2325	B41868W7188M***
$V_R = 50 V I$	OC .					
100	10 × 20	1.316	0.164	0.147	552	B41868W6107M***
220	12.5 × 20	1.134	0.142	0.130	673	B41868W6227M***
330	12.5 × 25	0.738	0.092	0.085	905	B41868W6337M***
470	16 ×31.5	0.418	0.052	0.049	1475	B41868W6477M***
470	18 × 20	0.457	0.057	0.053	1291	B41868R6477M***
1000	18 × 35	0.331	0.041	0.039	1861	B41868W6108M***
1200	18 × 40	0.233	0.029	0.028	2325	B41868W6128M***

Composition of ordering code

*** = Version

000 = for standard leads, bulk

001 = for kinked leads, bulk (for all dimensions, excluding $d \times I = 10 \times 16$ mm)

002 = for cut leads, bulk

 $003 = \text{ for crimped leads, blister (for } \emptyset 16 \dots 18 \text{ mm)}$

004 = for J leads, blister (for \emptyset 10 ... 18 mm, excluding d \times I = 18 \times 40 mm)

 $008 = \text{ for taped leads, Ammo pack, lead spacing F} = 5 \text{ mm (for } \emptyset \text{ 10 ... 12.5 mm)}$

009 = for taped leads, Ammo pack, lead spacing F = 7.5 mm (for d \times I = 16 \times 20 ... 16 \times 31.5 mm and 18 \times 25 ... 18 \times 31.5 mm)

 $012 = \text{ for bent } 90^{\circ} \text{ leads, blister (for } \emptyset 16 \dots 18 \text{ mm)}$

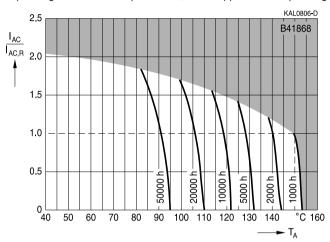




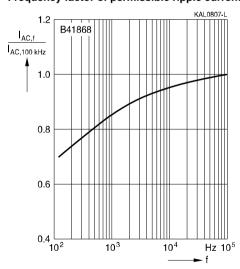
Very high temperature capability − 150 °C

Useful life

depending on ambient temperature T_{A} under ripple current operating conditions $^{1)}$

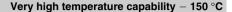


Frequency factor of permissible ripple current I_{AC} versus frequency f



¹⁾ Refer to chapter "General technical information, 5.3 Calculation of useful life" for an explanation on how to interpret the useful life graphs.







Taping, packing and lead configurations

Taping

Single-ended capacitors are available taped in Ammo pack from diameter 4 to 18 mm as follows:

Lead spacing $F = 2.0 \text{ mm} (\emptyset \text{ d} = 4 \dots 5 \text{ mm})$

Lead spacing $F = 2.5 \text{ mm} (\emptyset \text{ d} = 4 \dots 6.3 \text{ mm})$

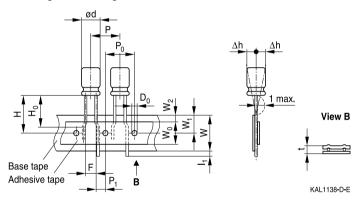
Lead spacing $F = 3.5 \text{ mm} (\emptyset \text{ d} = 8 \text{ mm})$

Lead spacing $F = 5.0 \text{ mm} (\emptyset \text{ d} = 4 \dots 12.5 \text{ mm})$

Lead spacing F = 7.5 mm ($\emptyset \text{ d} = 16 \dots 18 \text{ mm}$).

Lead spacing 2.0 mm (\emptyset d = 4 ... 5 mm)

Last 3 digits of ordering code: 016



Dimensions in mm

Ø d	F	Н	W	W_0	W_1	W_2	Р	P ₀	P ₁	I ₁	t	Δh	D_0
4 5	2.0	18.5	18.0	7.0	9.0	3.0	12.7	12.7	5.10	1.0	0.7	1	4.0
	+0.8 -0.2	±0.75	±0.5	min.	±0.5	max.	±1.0	±0.3	±0.7	max.	±0.2	±1.0	±0.2

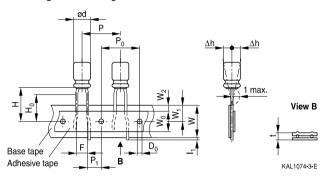




Very high temperature capability - 150 °C

Lead spacing 2.5 mm (\emptyset d = 4 ... 6.3 mm)

Last 3 digits of ordering code: 007

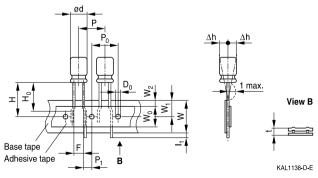


Dimensions in mm

Ø d	F	Н	W	W_0	W_1	W_2	H ₀	Р	P ₀	P ₁	I ₁	t	Δh	D ₀
4 6.3	2.5	18.5	18.0	5.5	9.0	1.5	16.0	12.7	12.7	5.1	1.0	0.7	1.0	4.0
Toler-	+0.8	±0.75	±0.5	min	±0.5	mov	±0 E	⊥1 ∩	±0.0	±0.5	mov	±0.0	may	±0.2
rance	-0.2	±0.75	±0.5	1111111.	±0.5	max.	±0.5	±1.0	±0.2	±0.5	max.	±0.2	max.	±0.∠

Lead spacing 3.5 mm (\emptyset d = 8 mm)

Last 3 digits of ordering code: 006



Dimensions in mm

Ød	F	Н	W	W_0	W ₁	W_2	Р	P ₀	P ₁	I ₁	t	Δh	D ₀
8	3.5	18.5	18.0	10	9.0	3.0	12.7	12.7	4.6	1.0	0.7	1.0	4.0
Toler- ance	+0.8	±1 0	+0.5	min	+0.5	may	±1 0	±0.3	+0.6	may	±0.2	may	+0.2
ance	-0.2	±1.0	±0.5	1111111.	±0.5	max.	±1.0	±0.3	±0.6	max.	±0.∠	IIIax.	±0.∠

Leads can also run straight through the taping area. Taping is available up to dimensions $d \times I = 8 \times 15$ mm.



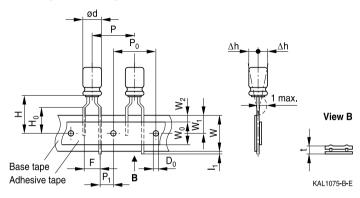


Very high temperature capability - 150 °C



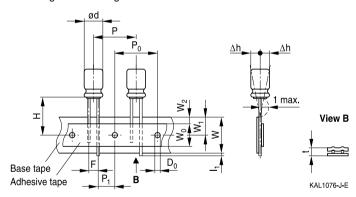
Lead spacing 5.0 mm (\emptyset d = 4 ... 8 mm)

Last 3 digits of ordering code: 008



Lead spacing 5.0 mm (Ø d = 10 ... 12.5 mm)

Last 3 digits of ordering code: 008



Dimensions in mm

Ø d	F	Н	W	W_0	W_1	W_2	H₀	Р	P ₀	P ₁	I ₁	t	Δh	D ₀
4 6.3	5.0	18.5	18.0	5.5	9.0	1.5	16.0	12.7	12.7	3.85	1.0	0.6	1.0	4.0
8		20.0		10.0			16.0	12.7	12.7	3.85				
10	5.0	19.0	18.0	12.5	9.0	1.5	-	12.7	12.7	3.85	1.0	0.6	1.0	4.0
12.5		19.0		12.5			_	15.0	15.0	5.0				
Toler- ance	+0.8 -0.2	±0.75	±0.5	min.	±0.5	max.	±0.5	±1.0	±0.2	±0.5	max.	+0.3 -0.2	max.	±0.2

Taping is available up to dimensions $d \times I = 12.5 \times 25$ mm.

Taping is not available for $d \times I = 8 \times 20$ mm.

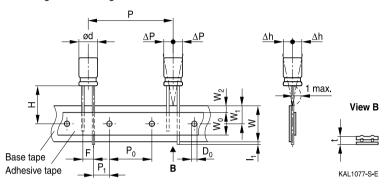




Very high temperature capability - 150 °C

Lead spacing 7.5 mm (∅ d = 16 ...18 mm)

Last 3 digits of ordering code: 009

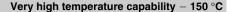


Dimensions in mm

Ød	F	Н	W	W_0	W ₁	W_2	Р	P ₀	P ₁	I ₁	t	ΔΡ	Δh	D ₀
16	7 5	18.5	10.0	10 5	0.0	1 5	20.0	15.0	0.75	1.0	0.7	0	0	4.0
18													U	_
Toler- ance	±0.8	-0.5 +0.75	±0.5	min.	±0.5	max.	±1.0	±0.2	±0.5	max.	±0.2	±1.0	±1.0	±0.2

Taping is available up to dimensions $d \times I = 16 \times 31.5$ mm and 18×31.5 mm.







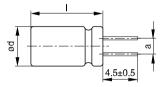
Cut or kinked leads

Single-ended capacitors are available with cut or kinked leads. Other lead configurations also available upon request.

Cut leads (Chapter A)

Available for series B41002, B41022, B41044, B41827, B41828, B43044, B43082, B43086, B43088, B43827, B43828.

Last 3 digits of ordering code: 002



KAL1086-R

Case size d x I (mm)	Dimensions
	(mm)
	a ±0.5
4 x 7	1.5
5 x 7	2.0
5 x 11	2.0
6.3 x 7	2.5
6.3 x 11	2.5
8 x 7	3.5
8 x 11.5	3.5
8 x 15	3.5
8 x 20	3.5
10 x 12.5	5.0
10 x 16	5.0
10 x 20	5.0
10 x 25	5.0

Case size d x I (mm)	Dimensions
	(mm)
	a ±0.5
12.5 x 16	5.0
12.5 x 20	5.0
12.5 x 25	5.0
12.5 x 31.5	5.0
12.5 x 35.5	5.0
12.5 x 40	5.0
16 x 20	7.5
16 x 25	7.5
16 x 31.5	7.5
16 x 35.5	7.5
16 x 40	7.5
18 x 20	7.5
18 x 25	7.5
18 x 31.5	7.5
18 x 35.5	7.5
18 x 40	7.5





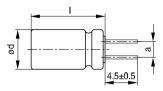
Very high temperature capability - 150 °C

Cut leads (Chapter B)

Available for series B41858, B41859, B41863, B41866, B41868, B41888, B41890, B41896, B42824, B42851, B43866, B43867, B43890, B43896.

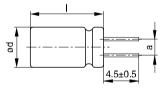
Last 3 digits of ordering code: 002

With stand-off rubber seal



KAL1085-I

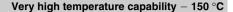
With flat rubber seal



KAL1086-R

Case size	Dimensions (mm)
$d \times I (mm)$	a ±0.5
10 × 12.5	5.0
10 × 16	5.0
10×20	5.0
12.5 × 20	5.0
12.5 × 25	5.0
16 × 20	7.5
16 × 25	7.5
16 × 31.5	7.5
16 × 35.5	7.5
18 × 20	7.5
18 × 25	7.5
18 × 31.5	7.5
18 × 35	7.5
18 × 40	7.5



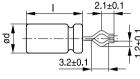




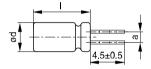
Kinked leads (Chapter A)

Available for series B41002, B41022, B41044, B41827, B41828, B43044, B43082, B43086, B43088, B43827, B43828.

Last 3 digits of ordering code: 001



KAL1137-5



KAL1084-A

Case size d x I (mm)	Dimensions
	(mm)
	a ±0.5
4 x 7	1.5
5 x 7	2.0
5 x 11	2.0
6.3 x 7	2.5
6.3 x 11	2.5
8 x 7	3.5
8 x 11.5	3.5
8 x 15	3.5
8 x 20	3.5
10 x 12.5	5.0
10 x 16	5.0
10 x 20	5.0
10 x 25	5.0

Case size d x I (mm)	Dimensions
	(mm)
	a ±0.5
12.5 x 16	5.0
12.5 x 20	5.0
12.5 x 25	5.0
12.5 x 31.5	5.0
12.5 x 35.5	5.0
12.5 x 40	5.0
16 x 20	7.5
16 x 25	7.5
16 x 31.5	7.5
16 x 35.5	7.5
16 x 40	7.5
18 x 20	7.5
18 x 25	7.5
18 x 31.5	7.5
18 x 35.5	7.5
18 x 40	7.5





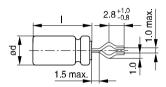
Very high temperature capability - 150 °C

Kinked leads (Chapter B)

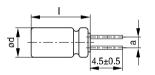
Available for series B41858, B41859, B41863, B41866, B41868, B41888, B41890, B41896, B42824, B42851, B43866, B43867, B43890, B43896.

Last 3 digits of ordering code: 001

With stand-off rubber seal

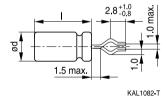


KAL1081-K



KAL1083-2

With flat rubber seal

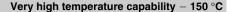


0 4.5±0.5

KAL1084-A

Case size	Dimensions (mm)
$d \times I (mm)$	a ±0.5
10 × 20	5.0
12.5 × 20	5.0
12.5 × 25	5.0
16 × 20	7.5
16 × 25	7.5
16 × 31.5	7.5
16 × 35.5	7.5
18 × 20	7.5
18 × 25	7.5
18 × 31.5	7.5
18 × 35	7.5
18 × 40	7.5







PAPR leads (Protection Against Polarity Reversal)

These lead configurations ensure correct placement of the capacitor on the PCB with regard to polarity. PAPR leads are available for diameters from 10 mm up to 18 mm.

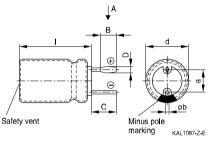
There are three configurations available: Crimped leads, J leads, bent 90° leads

Available for series B41858, B41859, B41863, B41866, B41868, B41888, B41890, B41896, B42824, B42851, B43866, B43867, B43890, B43896.

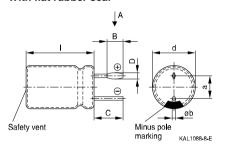
Crimped leads

Last 3 digits of ordering code: 003

With stand-off rubber seal

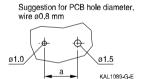


With flat rubber seal

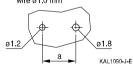


Suggestion for PCB hole diameter





Suggestion for PCB hole diameter, wire ø1.0 mm



Case size	Dimensio	Dimensions (mm)						
$d \times I (mm)$	B ±0.2	C ±0.5	D ±0.1	E ±0.1	a ±0.5	∅b		
16 × 20	1.5	3.0	1.3	0.3	7.5	0.8 ±0.05		
16 × 25	1.5	3.0	1.3	0.3	7.5	0.8 ±0.05		
16 × 31.5	1.5	3.0	1.3	0.3	7.5	0.8 ±0.05		
16 × 35.5	1.5	3.0	1.3	0.3	7.5	0.8 ±0.05		
18 × 20	1.5	3.0	1.3	0.3	7.5	0.8 ±0.1		
18 × 25	1.5	3.0	1.3	0.3	7.5	0.8 ±0.1		
18 × 31.5	1.5	3.0	1.3	0.3	7.5	0.8 ±0.1		
18 × 35	1.5	3.0	1.3	0.3	7.5	0.8 ±0.1		
18 × 40	1.5	3.0	1.3	0.3	7.5	0.8 ±0.1		

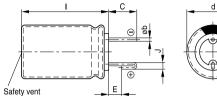


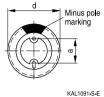


Very high temperature capability - 150 °C

J leads

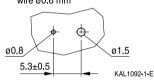
Last 3 digits of ordering code: 004



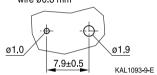


Suggestion for PCB hole diameter

Suggestion for PCB hole diameter, wire $\emptyset 0.6 \text{ mm}$



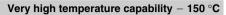
Suggestion for PCB hole diameter, wire Ø0.8 mm



Case size	Dimensions (Dimensions (mm)						
$d \times I (mm)$	C ±0.5	E ±0.5	J ±0.2	a ±0.5	Øb			
10 × 12.5	3.2	0.7	1.2	5.0	0.6 ±0.05			
10 × 16	3.2	0.7	1.2	5.0	0.6 ±0.05			
10 × 20	3.2	0.7	1.2	5.0	0.6 ±0.05			
12.5 × 20	3.2	0.7	1.2	5.0	0.6 ±0.05			
12.5 × 25	3.2	0.7	1.2	5.0	0.6 ±0.05			
16 × 20	3.5	0.7	1.6	7.5	0.8 ±0.05			
16 × 25	3.5	0.7	1.6	7.5	0.8 ±0.05			
16 × 31.5	3.5	0.7	1.6	7.5	0.8 ±0.05			
16 × 35.5	3.5	0.7	1.6	7.5	0.8 ±0.05			
18 × 20	3.5	0.7	1.6	7.5	0.8 ±0.1			
18 × 25	3.5	0.7	1.6	7.5	0.8 ±0.1			
18 × 31.5	3.5	0.7	1.6	7.5	0.8 ±0.1			
18 × 35	3.5	0.7	1.6	7.5	0.8 ±0.1			



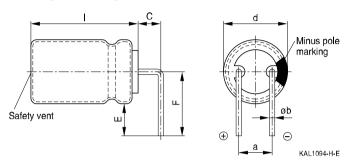






Bent 90° leads for horizontal mounting pinning

Last 3 digits of ordering code: 012



Case size	Dimension	Dimensions (mm)						
$d \times I (mm)$	C ±0.5	E ±0.5	F ±0.5	a ±0.5	∅b			
16×20	4.0	4.0	12.0	7.5	0.8 ±0.05			
16 × 25	4.0	4.0	12.0	7.5	0.8 ±0.05			
16 × 31.5	4.0	4.0	12.0	7.5	0.8 ±0.05			
16 × 35.5	4.0	4.0	12.0	7.5	0.8 ±0.05			
18 × 20	4.0	4.0	13.0	7.5	0.8 ±0.1			
18 × 25	4.0	4.0	13.0	7.5	0.8 ±0.1			
18 × 31.5	4.0	4.0	13.0	7.5	0.8 ±0.1			
18 × 35	4.0	4.0	13.0	7.5	0.8 ±0.1			
18 × 40	4.0	4.0	13.0	7.5	0.8 ±0.1			

Bent leads for diameter 12.5 mm available upon request.



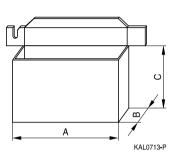


Very high temperature capability - 150 °C

Packing units and box dimensions

Ammo pack

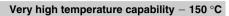
Valid for series B41002, B41022, B41044, B41827, B41828, B43044, B43082, B43086, B43088, B43827, B43828.



Case size d×I	Dimen	Dimensions (mm)				
mm	A_{max}	B_{max}	C_{max}	pcs.		
4×7	330	50	196	2000		
5×7	330	50	226	2000		
5 × 11	330	50	226	2000		
6.3×7	330	50	286	2000		
6.3 × 11	330	50	286	2000		
8×7	330	50	246	1000		
8 × 11.5	330	50	246	1000		
8 × 15	330	50	246	500		
10 × 12.5	330	50	196	500		
10×16	330	54	196	500		
10 × 20	330	58	196	500		
12.5 × 20	341	60	272	500		
12.5 × 25	341	65	272	500		
16 × 25	320	65	270	300		
16 × 31.5	315	65	275	300		
18 × 20	315	65	275	250		
18 × 25	315	65	275	250		
18×31.5	315	65	275	250		



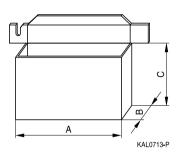






Ammo pack

Valid for series B41858, B41859, B41863, B41866, B41868, B41888, B41890, B41896, B42824, B42851, B43866, B43867, B43890, B43896.



Case size $d \times I$	Dimens	Dimensions (mm)						
mm	A_{max}	B _{max}	C_{max}	pcs.				
8 × 11.5	345	55	240	1000				
10 × 12.5	345	55	280	750				
10 × 16	345	60	200	500				
10 × 20	345	60	200	500				
12.5 × 20	345	65	280	500				
12.5 × 25	345	65	280	500				
16 × 20	315	65	275	300				
16 × 25	315	65	275	300				
16 × 31.5	315	65	275	300				
18 × 20	315	65	275	250				
18 × 25	315	65	275	250				
18 × 31.5	315	65	275	250				





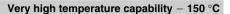
Very high temperature capability - 150 °C

Overview of packing units and code numbers for case sizes 4 x 7 ... 16 x 40

Valid for series B41002, B41022, B41044, B41827, B41828, B43044, B43082, B43086, B43088, B43827, B43828.

Case size	Standard,	Taped,			Kinked leads,	Cut leads,
dxl	bulk	Ammo pa	ack		bulk	bulk
mm	pcs.	pcs.			pcs.	pcs.
4 x 7	10000	2000			15000	15000
5 x 7	7500	2000			10000	10000
5 x 11	5000	2000			10000	10000
6.3 x 7	5000	2000			10000	10000
6.3 x 11	5000	2000			5000	5000
8 x 7	5000	1000			5000	5000
8 x 11.5	2500	1000			4000	4000
8 x 15	2000	1000			2500	2500
8 x 20	1500	_			2000	2000
10 x 12.5	2000	500			2500	2500
10 x 16	1500	500			2000	2000
10 x 20	1000	500			1500	1500
10 x 25	1000	500			1250	1250
12.5 x 16	750	500			1000	1000
12.5 x 20	750	500			500	500
12.5 x 25	750	500			500	500
12.5 x 31.5	500	_			750	750
12.5 x 35.5	500	_			750	750
12.5 x 40	500	_			750	750
16 x 20	375	300			500	500
16 x 25	375	300			500	500
16 x 31.5	250	300			375	375
16 x 35.5	250	_			375	375
16 x 40	250	_			375	375
The last three	000	Code	F (mm)	d (mm)	001	002
digits of the		006	3.5	8		
complete		007	2.5	4 6.3		
ordering code		800	5.0	4 12.5		
state the lead		009	7.5	16 18		
configuration		016	2.0	4 5		







Overview of packing units and code numbers for case sizes 18 x 20 ... 18 x 40

Valid for series B41002, B41022, B41044, B41827, B41828, B43044, B43082, B43086, B43088, B43827, B43828.

Case size	Standard,	Taped,			Kinked leads,	Cut leads,
d x l	bulk	Ammo pa	ack		bulk	bulk
mm	pcs.	pcs.			pcs.	pcs.
18 x 20	250	250			100	100
18 x 25	250	250			100	100
18 x 31.5	250	250			100	100
18 x 35.5	250	_			100	100
18 x 40	250	_			100	100
The last three	000	Code	F (mm)	d (mm)	001	002
digits of the complete ordering code state the lead configuration		009	7.5	16 18		





Very high temperature capability - 150 °C

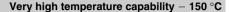
Overview of packing units and code numbers for case sizes $8 \times 11.5 \dots 16 \times 35.5$

Valid for series B41858, B41859, B41863, B41866, B41868, B41888, B41890, B41896, B42824, B42851, B43866, B43867, B43890, B43896.

								PAPR	
Case size	Stan-	Taped	١,		Kinked	Cut	Crimped	J leads,	Bent 90°
$d \times I$	dard,	Ammo	pack		leads,	leads,	leads,	blister	leads,
	bulk					bulk	blister		blister
mm	pcs.	pcs.			pcs.	pcs.	pcs.	pcs.	pcs.
8 × 11.5	1000	1000			_	-	_	_	
10 × 12.5	1000	750			_	1000	_	675	
10×16	1000	500			_	1000	_	675	
10×20	500	500			500	500	_	500	
12.5 × 20	350	500			350	350	_	300	1)
12.5 × 25	250	500			500	500	_	225	1)
12.5 × 30	200	_			_	_	_	_	
12.5 × 35	175	_			_	_	_	_	
12.5 × 40	175	-	_			_	_	_	
16 × 20	250	300			200	200	200	200	120
16 × 25	250	300			200	200	200	200	120
16 × 31.5	200	300			250	250	344	344	120
16 × 35.5	100	-			100	100	150	150	150
The last three	000	Code	F (mm)	d (mm)	001	002	003	004	012
digits of the complete ordering code state the lead configuration		006 008 009	3.5 5 7.5	8 512.5 1618	1				

¹⁾ Available upon request







Overview of packing units and code numbers for case sizes 18 \times 20 ... 18 \times 40

Valid for series B41858, B41859, B41863, B41866, B41868, B41888, B41890, B41896, B42824, B42851, B43866, B43867, B43890, B43896.

								PAPR	
Case size	Stan-	Taped,			Kinked	Cut	Crimped	J leads,	Bent 90°
$d \times I$	dard,	Ammo pack			leads,	leads,	leads,	blister	leads,
	bulk				bulk	bulk	blister		blister
mm	pcs.	pcs.			pcs.	pcs.	pcs.	pcs.	pcs.
18 × 20	175	250			175	175	200	200	120
18 × 25	150	250			150	150	200	200	120
18 × 31.5	100	250			100	100	150	150	120
18 × 35	100	-			100	100	150	150	150
18 × 40	125	_			100	100	120	_	72
The last three	000	Code	F (mm)	d (mm)	001	002	003	004	012
digits of the complete ordering code state the lead configuration		009	7.5	1618					





Very high temperature capability - 150 °C

Cautions and warnings

Personal safety

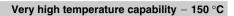
The electrolytes used by EPCOS have not only been optimized with a view to the intended application, but also with regard to health and environmental compatibility. They do not contain any solvents that are detrimental to health, e.g. dimethyl formamide (DMF) or dimethyl acetamide (DMAC).

Furthermore, part of the high-voltage electrolytes used by EPCOS are self-extinguishing. They contain flame-retarding substances which will quickly extinguish any flame that may have been ignited.

As far as possible, EPCOS does not use any dangerous chemicals or compounds to produce operating electrolytes. However, in exceptional cases, such materials must be used in order to achieve specific physical and electrical properties because no safe substitute materials are currently known. However, the amount of dangerous materials used in our products has been limited to an absolute minimum. Nevertheless, the following rules should be observed when handling aluminum electrolytic capacitors:

- Any escaping electrolyte should not come into contact with eyes or skin.
- If electrolyte does come into contact with the skin, wash the affected parts immediately with running water. If the eyes are affected, rinse them for 10 minutes with plenty of water. If symptoms persist, seek medical treatment.
- Avoid breathing in electrolyte vapor or mists. Workplaces and other affected areas should be well ventilated. Clothing that has been contaminated by electrolyte must be changed and rinsed in water.







Product safety

The table below summarizes the safety instructions that must be observed without fail. A detailed description can be found in the relevant sections of chapter "General technical information".

Topic	Safety information	Reference chapter "General technical information"
Polarity	Make sure that polar capacitors are connected with the right polarity.	1 "Basic construction of aluminum electrolytic capacitors"
Reverse voltage	Voltages polarity classes should be prevented by connecting a diode.	3.1.6 "Reverse voltage"
Upper category temperature	Do not exceed the upper category temperature.	7.2 "Maximum permissible operating temperature"
Maintenance	Make periodic inspections of the capacitors. Before the inspection, make sure that the power supply is turned off and carefully discharge the electricity of the capacitors. Do not apply any mechanical stress to the capacitor terminals.	10 "Maintenance"
Mounting position of screw-terminal capacitors	Do not mount the capacitor with the terminals (safety vent) upside down.	11.1. "Mounting positions of capacitors with screw terminals"
Mounting of single-ended capacitors	The internal structure of single-ended capacitors might be damaged if excessive force is applied to the lead wires. Avoid any compressive, tensile or flexural stress. Do not move the capacitor after soldering to PC board. Do not pick up the PC board by the soldered capacitor. Do not insert the capacitor on the PC board with a hole space different to the lead space specified.	11.4 "Mounting considerations for single-ended capacitors"
Robustness of terminals	The following maximum tightening torques must not be exceeded when connecting screw terminals: M5: 2 Nm M6: 2.5 Nm	11.3 "Mounting torques"
Soldering	Do not exceed the specified time or temperature limits during soldering.	11.5 "Soldering"

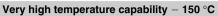




Very high temperature capability - 150 °C

Topic	Safety information	Reference
·	,	chapter "General
		technical information"
Soldering,	Do not allow halogenated hydrocarbons to come	11.6
cleaning agents	into contact with aluminum electrolytic capacitors.	"Cleaning agents"
Passive	Avoid external energy, such as fire or electricity.	8.1
flammability		"Passive flammability"
Active	Avoid overload of the capacitors.	8.2
flammability		"Active flammability"
		Reference
		chapter "Capacitors with
		screw terminals"
Breakdown strength	Do not damage the insulating sleeve, especially	"Screw terminals -
of insulating	when ring clips are used for mounting.	accessories"
sleeves		







Symbols and terms

Symbol	English	German
С	Capacitance	Kapazität
C_R	Rated capacitance	Nennkapazität
Cs	Series capacitance	Serienkapazität
$C_{s,T}$	Series capacitance at temperature T	Serienkapazität bei Temperatur T
C_{f}	Capacitance at frequency f	Kapazität bei Frequenz f
d	Case diameter, nominal dimension	Gehäusedurchmesser, Nennmaß
d_{max}	Maximum case diameter	Maximaler Gehäusedurchmesser
ESL	Self-inductance	Eigeninduktivität
ESR	Equivalent series resistance	Ersatzserienwiderstand
ESR _f	Equivalent series resistance at frequency f	Ersatzserienwiderstand bei Frequenz f
ESR _T	Equivalent series resistance at temperature T	Ersatzserienwiderstand bei Temperatur T
f	Frequency	Frequenz
1	Current	Strom
I _{AC}	Alternating current (ripple current)	Wechselstrom
$I_{AC,rms}$	Root-mean-square value of alternating current	Wechselstrom, Effektivwert
$I_{AC,f}$	Ripple current at frequency f	Wechselstrom bei Frequenz f
I _{AC,max}	Maximum permissible ripple current	Maximal zulässiger Wechselstrom
$I_{AC,R}$	Rated ripple current	Nennwechselstrom
I _{AC,R} (B)	Rated ripple current for base cooling	Nennwechselstromstrom für Bodenkühlung
I _{leak}	Leakage current	Reststrom
I _{leak,op}	Operating leakage current	Betriebsreststrom
1	Case length, nominal dimension	Gehäuselänge, Nennmaß
I _{max}	Maximum case length (without terminals and mounting stud)	Maximale Gehäuselänge (ohne Anschlüsse und Gewindebolzen)
R	Resistance	Widerstand
R_{ins}	Insulation resistance	Isolationswiderstand
R_{symm}	Balancing resistance	Symmetrierwiderstand
Т	Temperature	Temperatur
ΔT	Temperature difference	Temperaturdifferenz
T_A	Ambient temperature	Umgebungstemperatur
T _C	Case temperature	Gehäusetemperatur
T _B	Capacitor base temperature	Temperatur des Becherbodens
t	Time	Zeit
Δt	Period	Zeitraum
t_b	Service life (operating hours)	Brauchbarkeitsdauer (Betriebszeit)





Very high temperature capability - 150 °C

Symbol	English	German
V	Voltage	Spannung
V_{F}	Forming voltage	Formierspannung
V_{op}	Operating voltage	Betriebsspannung
V_R	Rated voltage, DC voltage	Nennspannung, Gleichspannung
V_s	Surge voltage	Spitzenspannung
X_{C}	Capacitive reactance	Kapazitiver Blindwiderstand
X_L	Inductive reactance	Induktiver Blindwiderstand
Z	Impedance	Scheinwiderstand
Z_T	Impedance at temperature T	Scheinwiderstand bei Temperatur T
$tan \ \delta$	Dissipation factor	Verlustfaktor
λ	Failure rate	Ausfallrate
ϵ_{0}	Absolute permittivity	Elektrische Feldkonstante
ϵ_{r}	Relative permittivity	Dielektrizitätszahl
ω	Angular velocity; $2 \cdot \pi \cdot f$	Kreisfrequenz; $2 \cdot \pi \cdot f$

Note

All dimensions are given in mm.



Important notes

The following applies to all products named in this publication:

- 1. Some parts of this publication contain statements about the suitability of our products for certain areas of application. These statements are based on our knowledge of typical requirements that are often placed on our products in the areas of application concerned. We nevertheless expressly point out that such statements cannot be regarded as binding statements about the suitability of our products for a particular customer application. As a rule, EPCOS is either unfamiliar with individual customer applications or less familiar with them than the customers themselves. For these reasons, it is always ultimately incumbent on the customer to check and decide whether an EPCOS product with the properties described in the product specification is suitable for use in a particular customer application.
- 2. We also point out that in individual cases, a malfunction of electronic components or failure before the end of their usual service life cannot be completely ruled out in the current state of the art, even if they are operated as specified. In customer applications requiring a very high level of operational safety and especially in customer applications in which the malfunction or failure of an electronic component could endanger human life or health (e.g. in accident prevention or lifesaving systems), it must therefore be ensured by means of suitable design of the customer application or other action taken by the customer (e.g. installation of protective circuitry or redundancy) that no injury or damage is sustained by third parties in the event of malfunction or failure of an electronic component.
- 3. The warnings, cautions and product-specific notes must be observed.
- 4. In order to satisfy certain technical requirements, some of the products described in this publication may contain substances subject to restrictions in certain jurisdictions (e.g. because they are classed as hazardous). Useful information on this will be found in our Material Data Sheets on the Internet (www.epcos.com/material). Should you have any more detailed questions, please contact our sales offices.
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