



**NOTES:**

1. PLUG FINGER SAME AS 280 PLUG.
2. PLUG FINGER, INSULATOR, HANDLE, AND FLEX RELIEF SHIPPED UNASSEMBLED.
3. ASSEMBLE FLEX RELIEF TO HANDLE BEFORE INSERTING CABLE.
4. MATERIALS:  
 PLUG ASSEMBLY - COPPER ALLOY, NICKEL PLATED  
 TERMINALS - COPPER ALLOY, TIN PLATED  
 INSULATORS - MYLAR, PHENOLIC AND THERMOPLASTIC  
 HANDLE - ZINC ALLOY, NICKEL PLATED  
 FLEX RELIEF - THERMOPLASTIC RUBBER, BLACK
5. THIS PRODUCT IS RoHS COMPLIANT.

CABLE SIZE  
SEE TABLE

PART NUMBER	RECOMMENDED FLEX RELIEF CABLE RANGE
280F	Ø0.220 - Ø0.190 [Ø5.59 - Ø4.83]
280FL	Ø0.250 - Ø0.220 [Ø6.35 - Ø5.59]

**CUSTOMER DRAWING**

					THIS DRAWING DESCRIBES A DESIGN CONSIDERED PROPRIETARY IN NATURE, DEVELOPED AND MANUFACTURED BY SWITCHCRAFT INC. AND IS RELEASED ON A CONFIDENTIAL BASIS FOR IDENTIFICATION PURPOSES ONLY.				
					SIZE	WIDTH	MULT	LBS/M	TEMPER
					FINISH			MATERIAL	
					SPEC No.			SPEC No.	
					FIRST USED ON		SCALE 5:4		
					DATE DRAWN	BY	CHKD	APVD	
					6/19/17	AB	AB	TJK	
							6/19/17	2/16/22	
A	28475	02/21/22	PC	TJK					
REVISIONS									
REV	ECO NUMBER	DATE	BY	APVD	NAME 280 PLUG WITH SLEEK HANDLE AND FLEX RELIEF, RoHS			PART No.	REV
					DO NOT SCALE DRAWING			280F - 280FL	A