



## Features

- Compliant with AEC-Q200 Rev-C Stress Test Qualification for Passive Components in Automotive Applications
- Operating temperature range up to 125 °C
- Low thermal derating factor
- Higher hold currents at elevated temperature
- Choice of operating currents
- RoHS compliant\*

## MF-SMHT Series - PTC Resettable Fuses

### Electrical Characteristics

Model	V max. Volts	I max. Amps	I <sub>hold</sub>	I <sub>trip</sub>	Resistance		Max. Time To Trip		Tripped Power Dissipation
			Amperes at 23 °C		Ohms at 23 °C		Amperes at 23 °C	Seconds at 23 °C	Watts at 23 °C
			Hold	Trip	R <sub>Min.</sub>	R <sub>1Max.</sub>			Typ.
MF-SMHT136	16	100	1.36	2.72	0.085	0.33	8.0	10.0	2.1
MF-SMHT160	16	100	1.60	3.20	0.050	0.15	8.0	10.0	2.1

### Environmental Characteristics

Operating Temperature.....	-40 °C to +125 °C
Storage Temperature.....	-40 °C to +85 °C
Passive Aging.....	+125 °C, 1000 hours..... ±15 % typical resistance change
Humidity Aging.....	+85 °C, 85 % R.H. 1000 hours ..... ±15 % typical resistance change
Thermal Shock.....	MIL-STD-202F, Method 107G..... ±15 % typical resistance change
	+125 °C to -40 °C, 10 cycles
Vibration.....	MIL-STD-883C, Method 2007.1,..... No change
	Condition A
Moisture Sensitivity Level (MSL).....	Level 1
ESD Classification - HBM.....	Class 6

### Test Procedures And Requirements For Model MF-SMHT Series

Test	Test Conditions	Accept/Reject Criteria
Visual/Mech.....	Verify dimensions and materials.....	Per MF physical description
Resistance.....	In still air @ 23 °C.....	R <sub>min</sub> ≤ R ≤ R <sub>1max</sub>
Time to Trip.....	At specified current, V <sub>max</sub> , 23 °C.....	T ≤ max. time to trip (seconds)
Hold Current.....	30 min. at I <sub>hold</sub> .....	No trip
Trip Cycle Life.....	V <sub>max</sub> , I <sub>max</sub> , 100 cycles.....	No arcing or burning
Trip Endurance.....	V <sub>max</sub> , 48 hours.....	No arcing or burning
Solderability.....	MIL-STD-202F, Method 208F.....	95 % min. coverage

### Thermal Derating Chart - I<sub>hold</sub>/I<sub>trip</sub> (Amps)

Model	Ambient Operating Temperature									
	-40 °C	-20 °C	0 °C	23 °C	40 °C	50 °C	60 °C	70 °C	85 °C	125 °C
MF-SMHT136	1.91 / 3.82	1.72 / 3.44	1.54 / 3.08	1.36 / 2.72	1.18 / 2.36	1.09 / 2.18	1.00 / 2.00	0.91 / 1.82	0.77 / 1.54	0.40 / 0.80
MF-SMHT160	2.15 / 4.30	1.96 / 3.92	1.78 / 3.56	1.60 / 3.20	1.42 / 2.84	1.33 / 2.66	1.24 / 2.48	1.15 / 3.30	1.02 / 2.04	0.64 / 1.28

# BOURNS®

Asia-Pacific: Tel: +886-2 2562-4117 • Email: asiacus@bourns.com

EMEA: Tel: +36 88 520 390 • Email: eurocus@bourns.com

The Americas: Tel: +1-951 781-5500 • Email: americus@bourns.com

www.bourns.com



**WARNING Cancer and Reproductive Harm - [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)**

\*RoHS Directive 2002/95/EC Jan. 27, 2003 including annex and RoHS Recast 2011/65/EU June 8, 2011. Specifications are subject to change without notice.

Users should verify actual device performance in their specific applications.

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## Applications

- Protection of automotive circuitry including engine control modules
- Overcurrent surge protection of electronic equipment required to operate at high operating temperature ranges
- Resettable fault protection of general electronic equipment

## MF-SMHT Series - PTC Resettable Fuses

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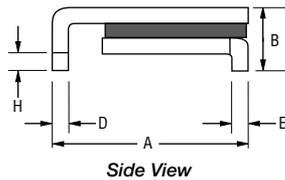
### Product Dimensions

Model	A		B	C	D		E		F		G		H
	Min.	Max.	Max.	Max.	Min.								
MF-SMHT136	6.73 (0.265)	7.98 (0.314)	3.00 (0.118)	5.44 (0.214)	0.56 (0.022)	0.71 (0.028)	0.56 (0.022)	0.71 (0.028)	2.16 (0.085)	2.41 (0.095)	0.66 (0.026)	1.37 (0.054)	0.43 (0.017)
MF-SMHT160	8.00 (0.315)	9.50 (0.374)	3.00 (0.118)	6.71 (0.264)	0.56 (0.022)	0.71 (0.028)	0.56 (0.022)	0.71 (0.028)	3.68 (0.145)	3.94 (0.155)	0.66 (0.026)	1.37 (0.054)	0.43 (0.017)

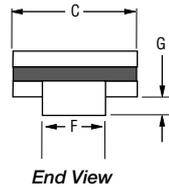
Packaging:

TAPE & REEL: MF-SMHT136 = 2000 pcs. per reel; MF-SMHT160 = 1500 pcs. per reel.

DIMENSIONS:  $\frac{\text{MM}}{\text{(INCHES)}}$

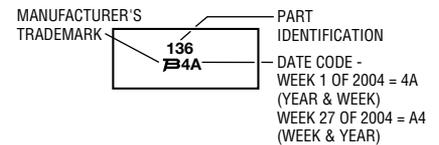


Terminal material:  
Tin-plated brass



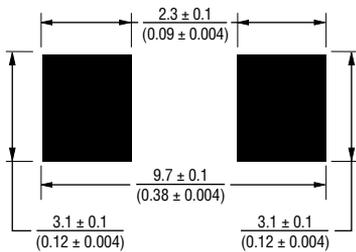
### Typical Part Marking

Represents total content. Layout may vary.



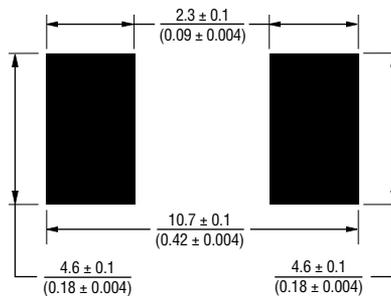
### Recommended Pad Layout

MF-SMHT136

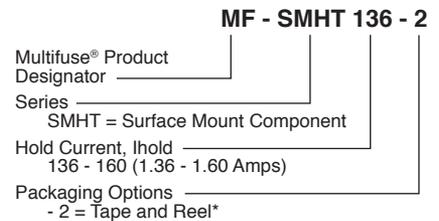


### Recommended Pad Layout

MF-SMHT160



### How to Order



\*Packaged per EIA-481-2

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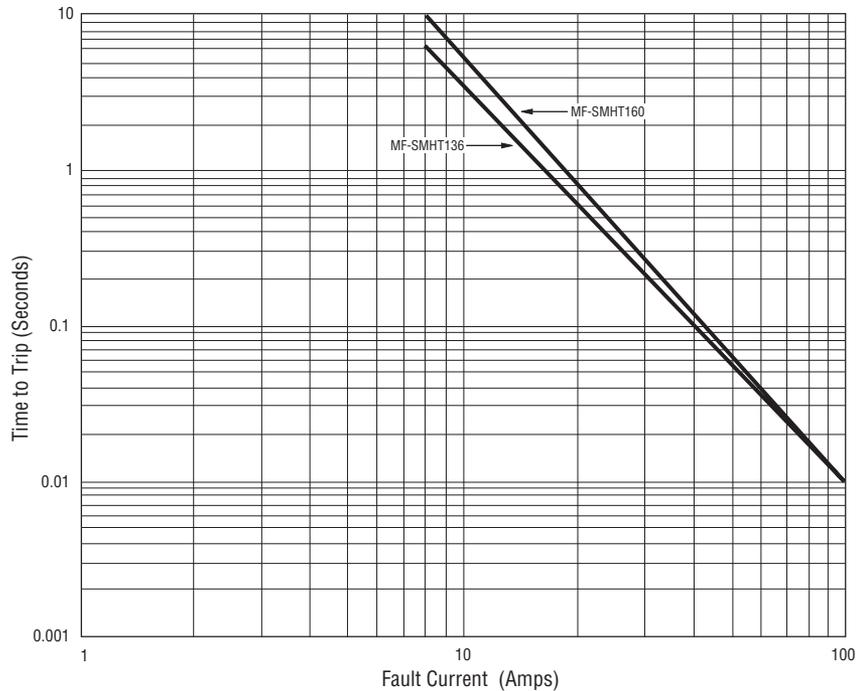
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# MF-SMHT Series - PTC Resettable Fuses

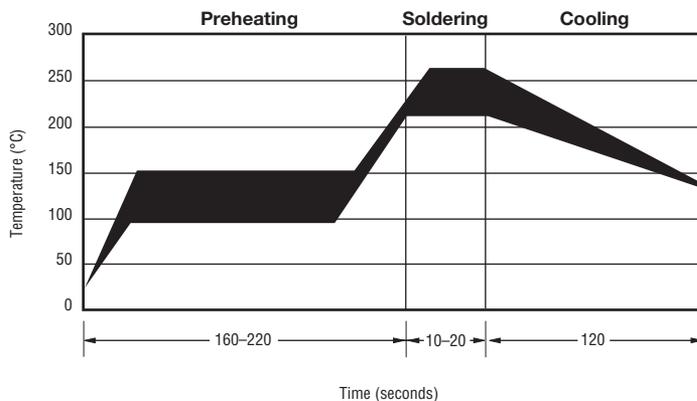
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## Typical Time to Trip at 23 °C



The Time to Trip curves represent typical performance of a device in a simulated application environment. Actual performance in specific customer applications may differ from these values due to the influence of other variables.

## Solder Reflow Recommendations



### Solder reflow

- Recommended reflow methods: IR, vapor phase oven, hot air oven.
- Devices are not designed to be wave soldered to the bottom side of the board.
- Gluing the devices is not recommended.
- Recommended maximum paste thickness is 0.25 mm (.010 inch).
- Devices can be cleaned using standard industry methods and solvents.

### Note:

- If reflow temperatures exceed the recommended profile, devices may not meet the performance requirements.

### Rework

- A device should not be reworked.

MF-SMHT SERIES, REV. I, 05/18

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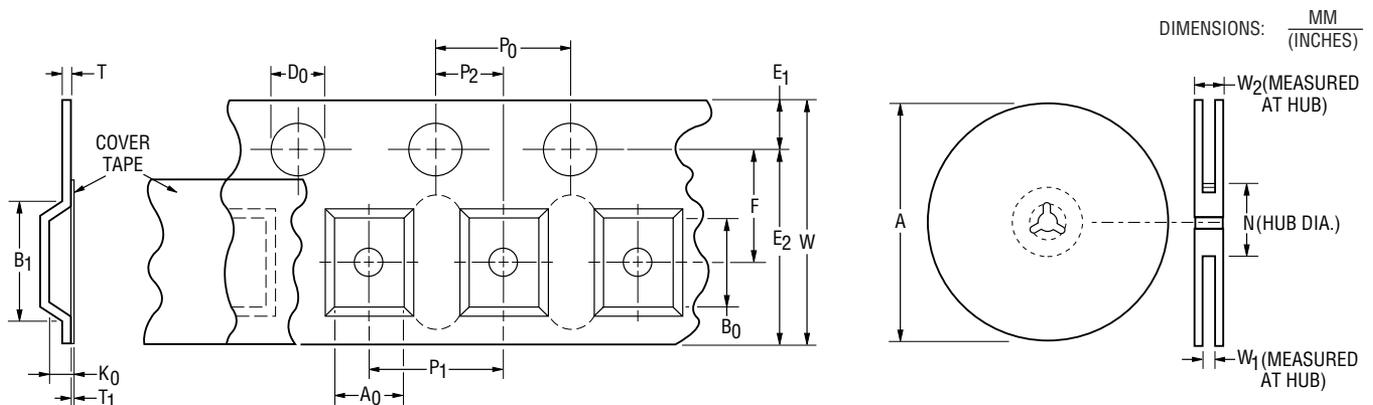
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# MF-SMHT Series Tape and Reel Specifications

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NOTE: Effective December 1, 2010 (product date code V0), the cover tape will be changed to the new 3M™ Universal Cover Tape (UCT).

Tape Dimensions	MF-SMHT136 per EIA-481-2	MF-SMHT160 per EIA 481-2
W	$\frac{16.3}{(0.642)}$	$\frac{16.3}{(0.642)}$
P <sub>0</sub>	$\frac{4.0 \pm 0.1}{(0.157 \pm 0.004)}$	$\frac{4.0 \pm 0.1}{(0.157 \pm 0.004)}$
P <sub>1</sub>	$\frac{8.0 \pm 0.1}{(0.315 \pm 0.004)}$	$\frac{12.0 \pm 0.1}{(0.472 \pm 0.004)}$
P <sub>2</sub>	$\frac{2.0 \pm 0.1}{(0.079 \pm 0.004)}$	$\frac{2.0 \pm 0.1}{(0.079 \pm 0.004)}$
A <sub>0</sub>	$\frac{5.7 \pm 0.1}{(0.224 \pm 0.004)}$	$\frac{6.9 \pm 0.1}{(0.272 \pm 0.004)}$
B <sub>0</sub>	$\frac{8.1 \pm 0.1}{(0.319 \pm 0.004)}$	$\frac{9.6 \pm 0.1}{(0.378 \pm 0.004)}$
B <sub>1</sub> max.	$\frac{12.1}{(0.476)}$	$\frac{12.1}{(0.476)}$
D <sub>0</sub>	$\frac{1.5 + 0.1/-0.0}{(0.059 + 0.004/-0)}$	$\frac{1.5 + 0.1/-0.0}{(0.059 + 0.004/-0)}$
F	$\frac{7.5 \pm 0.1}{(0.295 + 0.004)}$	$\frac{7.5 \pm 0.1}{(0.295 + 0.004)}$
E <sub>1</sub>	$\frac{1.75 \pm 0.1}{(0.069 \pm 0.004)}$	$\frac{1.75 \pm 0.1}{(0.069 \pm 0.004)}$
E <sub>2</sub> min.	$\frac{14.25}{(0.561)}$	$\frac{14.25}{(0.561)}$
T max.	$\frac{0.6}{(0.024)}$	$\frac{0.6}{(0.024)}$
T <sub>1</sub> max.	$\frac{0.1}{(0.004)}$	$\frac{0.1}{(0.004)}$
K <sub>0</sub>	$\frac{3.4 \pm 0.1}{(0.134 \pm 0.004)}$	$\frac{3.4 \pm 0.1}{(0.134 \pm 0.004)}$
Leader min.	$\frac{390}{(15.35)}$	$\frac{390}{(15.35)}$
Trailer min.	$\frac{160}{(6.30)}$	$\frac{160}{(6.30)}$
<b>Reel Dimensions</b>		
A max.	$\frac{360}{(14.17)}$	$\frac{360}{(14.17)}$
N min.	$\frac{50}{(1.97)}$	$\frac{50}{(1.97)}$
W <sub>1</sub>	$\frac{16.4 + 2.0/-0.0}{(0.646 + 0.079/-0)}$	$\frac{16.4 + 2.0/-0.0}{(0.646 + 0.079/-0)}$
W <sub>2</sub> max.	$\frac{22.4}{(0.882)}$	$\frac{22.4}{(0.882)}$



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**Application Notice**

- Users are responsible for independent and adequate evaluation of Bourns® Multifuse® Polymer PTC devices in the user's application, including the PPTC device characteristics stated in the applicable data sheet.
- Polymer PTC devices must not be allowed to operate beyond their stated maximum ratings. Operation in excess of such maximum ratings could result in damage to the PTC device and possibly lead to electrical arcing and/or fire. Circuits with inductance may generate a voltage above the rated voltage of the polymer PTC device and should be thoroughly evaluated within the user's application during the PTC selection and qualification process.
- Polymer PTC devices are intended to protect against adverse effects of temporary overcurrent or overtemperature conditions up to rated limits and are not intended to serve as protective devices where overcurrent or overvoltage conditions are expected to be repetitive or prolonged.
- In normal operation, polymer PTC devices experience thermal expansion under fault conditions. Thus, a polymer PTC device must be protected against mechanical stress, and must be given adequate clearance within the user's application to accommodate such thermal expansion. Rigid potting materials or fixed housings or coverings that do not provide adequate clearance should be thoroughly examined and tested by the user, as they may result in the malfunction of polymer PTC devices if the thermal expansion is inhibited.
- Exposure to lubricants, silicon-based oils, solvents, gels, electrolytes, acids, and other related or similar materials may adversely affect the performance of polymer PTC devices.
- Aggressive solvents may adversely affect the performance of polymer PTC devices. Conformal coating, encapsulating, potting, molding, and sealing materials may contain aggressive solvents including but not limited to xylene and toluene, which are known to cause adverse effects on the performance of polymer PTCs. Such aggressive solvents must be thoroughly cured or baked to ensure their complete removal from polymer PTCs to minimize the possible adverse effect on the device.
- Recommended storage conditions should be followed at all times. Such conditions can be found on the applicable data sheet and on the Multifuse® Polymer PTC Moisture/Reflow Sensitivity Classification (MSL) note:  
[https://www.bourns.com/docs/RoHS-MSL/msl\\_mf.pdf](https://www.bourns.com/docs/RoHS-MSL/msl_mf.pdf)

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Bourns expressly identifies those Bourns® standard products that are suitable for use in automotive applications on such products’ data sheets in the section entitled “Applications.” Unless expressly and specifically approved in writing by two authorized Bourns representatives on a case-by-case basis, use of any other Bourns® standard products in an automotive application might not be safe and thus is not recommended, authorized or intended and is at the user’s sole risk. If Bourns expressly identifies a sub-category of automotive application in the data sheet for its standard products (such as infotainment or lighting), such identification means that Bourns has reviewed its standard product and has determined that if such Bourns® standard product is considered for potential use in automotive applications, it should only be used in such sub-category of automotive applications. Any reference to Bourns® standard product in the data sheet as compliant with the AEC-Q standard or “automotive grade” does not by itself mean that Bourns has approved such product for use in an automotive application.

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