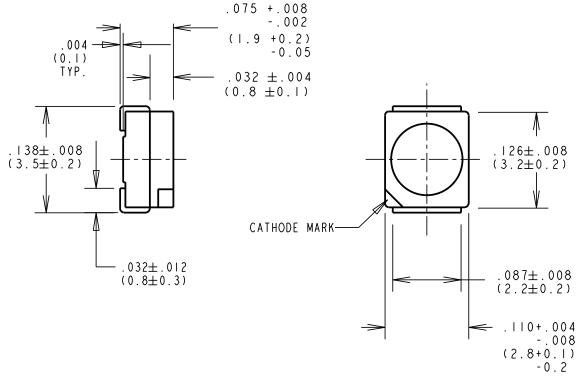
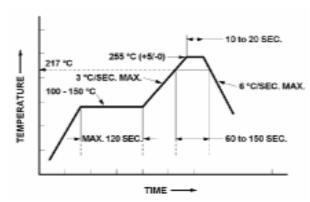
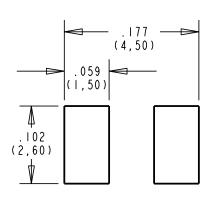
		OPERATING CHARACTERISTICS AT 25°C AMBIENT								
LUMINOUS COLOR	FORWARD VOLTAGE (V) I _F = 20 mA		LUMINOUS INTENSITY (mcd) @ I _F = 20 mA		PEAK WAVELENGTH (nm)	DOMINANT WAVELENGTH (nm)	VIEWING ANGLE (DEGREES)	LUMINOUS EFFICACY (Im/w)	LUMINOUS INTENSITY/ TOTAL FLUX Iv(mcd)/\pv(mlm)	
	TYP	MAX	MIN.	TYP.	MAX.	TYP.	TYP.	TYP.	TYP.	TYP.
AMBER	2.2	2.6	112.50	140.00		594	592	120	500	0.45

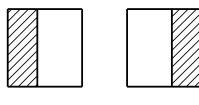
ABSOLUTE MAXIMUM RATINGS AT 25° C AMBIENT	AMBER	UNITS
POWER DISSIPATION	72	mW
PEAK FORWARD CURRENT (DUTY FACTOR = 10%, FREQUENCY = 1 kHz)	100	mA
DC FORWARD CURRENT	30	m A
DERATE LINEARLY FROM 40°C	0.42	mA/°C
REVERSE VOLTAGE	5	٧
JUNCTION TEMPERATURE	+ 0	°C
STORAGE TEMPERATURE	-55 TO +100	°C
OPERATING TEMPERATURE	-55 TO +100	°C
I.R. REFLOW SOLDERING TEMPERATURE, 20 SEC. MAX.	260	°C



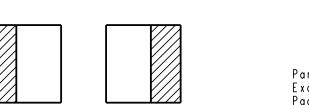


Rohs Compliant Reflow Soldering Profile









RECOMMENDED SOLDERING PAD PATTERN

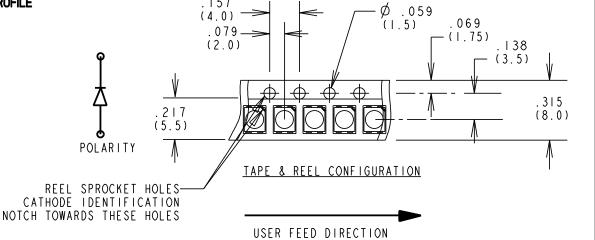


ATTENTION: **OBSERVE PRECAUTIONS FOR** HANDLING ELECTROSTATIC SENSITIVE DEVICES

REV	ECN NO	REVISIONS	DRN	CKD	APP	DATE
Α		NEW RELEASE	TWC			



FIGURE (I)



RoHS Compliant 597-3225-30XF Surface Mount LED

Part Numbers with the "F" suffix ending are RoHS Compliant. Example: 597-3225-307F

Packaging is marked with "RoHS Compliant" label or equivalent markings.

Parts can be reflow soldered per RoHS reflow profile, wave soldered, dip soldered or hand soldered using typical lead-free soldering process with max 260°C temp. for 10-20 sec.

> THIS DRAWING AND THE CONTENTS HEREIN ARE CONFIDENTIAL AND THE SOLE PROPERTY OF DIALIGHT. REPRODUCTION OF THIS DRAWING OR CONSTRUCTION OF ANY PARTS WITHIN THIS DRAWING ARE

FORBIDDEN WITE	IOUT THE WRITTEN CONSENT OF DIALIGHT	•		
SCALBCADBAWINGNECALE	DRAWING NUMBER	REV		
ALL DIM'S IN: INCHES (MM)	C 17200	٨		
TOLERANCES: UNLESS OTHERWISE SPECIFIED	C-17380	А		
FRACTIONS: ±1/64 DECIMALS (.XX): ±.01 DECIMALS (.XXX): ±.005	TITLE AMBER PLCC-SM SMT LED RoHS COMPLIANT			
DECIMALS (.XXXX): ±.0005 ANGLES: ±1°	MATERIAL			
FINISH:	Dialight 1501 ROUTE 3			
FSCM 83330	SHEET OF FAMILY TABLE:			

NOTES:

- DIALIGHT PART NO. 597-3225-307F FULL REEL, 597-3225-302F 20 PCS SAMPLE STRIP.
- 2. DIE: TS AlingP AMBER
- SOLDER ADHERANCE: EACH PAD PER MIL-STD-202E, METHOD 208C.
 TAPE AND REEL AS PER EIA STANDARD 481-I, WITH CATHODE TOWARD SPROCKET.
- 5. PACKAGE ON 180 mm DIA REEL, 8 mm TAPE, 2000/REEL. PACKAGING TO INCLUDE: DIALIGHT LABEL (SEE FIGURE I) WITH CATALOG P/N, LED P/N OPTIONAL, DATE CODE/LOT NO. LUMINOUS INTENSITY RANK AND COLOR BIN CLASSIFICATION, OTY / REEL, AND COUNTRY OF ORIGIN. LABEL BOTH REEL AND SEALED ALUMINUM VAPOR BARRIER BAG WITH DESICCANT INSIDE.
- PARTS POSITIONED WITH 4 mm PITCH ON REELS.
- ALUMINUM MOISTURE BARRIER BAG TO HAVE A MOISTURE SENSITIVITY LEVEL "2° LABEL APPLIED AS PER JEDEC STD. 033
- TAPE AND REEL LEDS MAY REQUIRE RE-TAPING AFTER TWELVE MONTHS.
- 8. THIS ASSEMBLY CONTAINS ELECTROSTATIC DISCHARGE SENSITIVE DEVICES (ESDS). MAINTAIN ALL PRECAUTIONARY MEASURES DURING ASSEMBLY, HANDLING AND STORAGE IN ACCORDANCE WITH IPC-A-610.