

# Cree® PLCC2 1-in-1 SMD LED CLM1S-BKW/GKW



## PRODUCT DESCRIPTION

SMD LEDs is packaged in the industry standard package. These LEDs have high reliability performance and are designed to work under a wide range of environmental conditions.

This high reliability feature makes them ideally suited to be used under illumination application conditions.

Its wide viewing angle makes these LEDs ideally suited for channel letter, or general backlighting and illumination applications. The flat top emitting surface makes it easy for these LEDs to mate with light pipes.

## FEATURES

- Size (mm): 3.2 x 2.7
- Color and Typical Dominant Wavelength:  
Blue (470nm)  
Green (527nm)
- Luminous Intensity (mcd)  
CLM1S-BKW:  
(112 - 355)  
CLM1S-GKW:  
(355 - 1120)
- Viewing angle: 120 degree
- Lead-Free
- RoHS Compliant

## APPLICATIONS

- Light Strip
- Channel Letter
- Architectural Lighting

### ABSOLUTE MAXIMUM RATINGS ( $T_A = 25^\circ\text{C}$ )

Items	Symbol	Absolute Maximum Rating	Unit
		BKW/GKW	
Forward Current	$I_F$	25	mA
Peak Forward Current <sup>Note</sup>	$I_{FP}$	100	mA
Reverse Voltage	$V_R$	5	V
Power Dissipation	$P_D$	100	mW
Operation Temperature	$T_{opr}$	-40 ~ +100	$^\circ\text{C}$
Storage Temperature	$T_{stg}$	-40 ~ +100	$^\circ\text{C}$
Junction Temperature	$T_J$	110	$^\circ\text{C}$
Junction/Ambient	$R_{THJA}$	450	$^\circ\text{C}/\text{W}$
Junction/Solder Point	$R_{THJS}$	300	$^\circ\text{C}/\text{W}$

**Note:** Pulse width  $\leq 0.1$  msec, duty  $\leq 1/10$ .

### TYPICAL ELECTRICAL & OPTICAL CHARACTERISTICS ( $T_A = 25^\circ\text{C}$ )

Characteristics	Color	Symbol	Condition	Unit	Minimum	Typical	Maximum
Forward Voltage	BKW/GKW	$V_F$	$I_F = 20$ mA	V		3.4	4.0
Reverse Current	BKW/GKW	$I_R$	$V_R = 5$ V	$\mu\text{A}$			10
Dominant Wavelength	BKW	$\lambda_D$	$I_F = 20$ mA	nm	460	470	480
	GKW	$\lambda_D$	$I_F = 20$ mA	nm	520	527	540
Luminous Intensity	BKW	$I_V$	$I_F = 20$ mA	mcd	112	160	
	GKW	$I_V$	$I_F = 20$ mA	mcd	355	560	
50% Power Angle	BKW/GKW	$2\theta_{1/2}$	$I_F = 20$ mA	deg		120	

### INTENSITY BIN LIMIT ( $I_F = 20 \text{ mA}$ )

Blue (CLM1S-BKW)

Bin Code	Min. (mcd)	Max. (mcd)
Ra	112	140
Rb	140	180
Sa	180	224
Sb	224	280
Ta	280	355

Green (CLM1S-GKW)

Bin Code	Min. (mcd)	Max. (mcd)
Tb	355	450
Ua	450	560
Ub	560	710
Va	710	900
Vb	900	1120

Tolerance of measurement of luminous intensity is  $\pm 10\%$ .

### COLOR BIN LIMIT ( $I_F = 20 \text{ mA}$ )

Blue (CLM1S-BKW)

Bin Code	Min.(nm)	Max.(nm)
B3	460	465
B4	465	470
B5	470	475
B6	475	480

Green (CLM1S-GKW)

Bin Code	Min.(nm)	Max.(nm)
G7	520	525
G8	525	530
G9	530	535
Ga	535	540

Tolerance of measurement of dominant wavelength is  $\pm 1 \text{ nm}$ .

**ORDER CODE TABLE\***

Color	Kit Number	Viewing Angle	Luminous Intensity (mcd)		Dominant Wavelength			
			Min.	Max.	Color Bin	Min. (nm)	Color Bin	Max. (nm)
Blue	CLM1S-BKW-CRaTa363	120	112	355	B3	460	B6	480

Color	Kit Number	Viewing Angle	Luminous Intensity (mcd)		Dominant Wavelength			
			Min.	Max.	Color Bin	Min. (nm)	Color Bin	Max. (nm)
Green	CLM1S-GKW-CTbVb7a3	120	355	1120	G7	520	Ga	540

Notes:

1. The above kit numbers represent order codes that include multiple intensity-bin and color-bin codes. Only one intensity-bin code and one color-bin code will be shipped on each bulk. Single intensity-bin code and single color-bin codes will not be orderable.
2. Please refer to the "Cree LED Lamp Reliability Test Standards" document for reliability test conditions.
3. Please refer to the "Cree LED Lamp Soldering & Handling" document for information about how to use this LED product safely.

GRAPHS

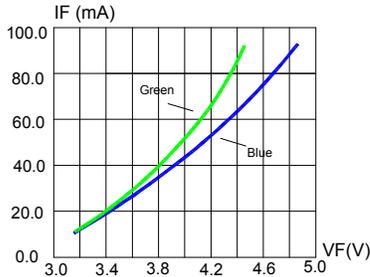


FIG. 1 FORWARD CURRENT VS. FORWARD VOLTAGE.

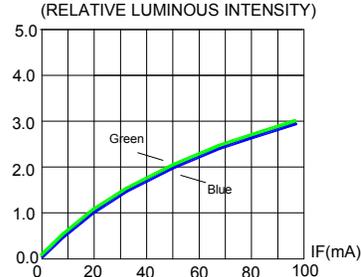


FIG. 2 RELATIVE LUMINOUS INTENSITY VS. FORWARD CURRENT

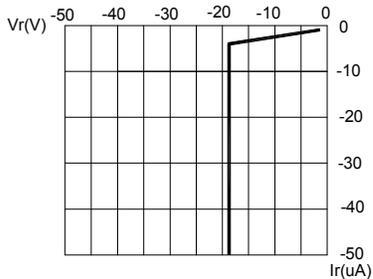


FIG. 3 BLUE&GREEN REVERSE CURRENT VS. REVERSE VOLTAGE.

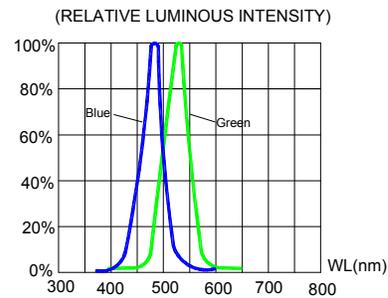


FIG. 4 BLUE&GREEN RELATIVE LUMINOUS INTENSITY VS. WAVELENGTH.

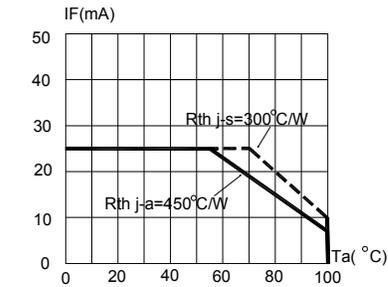


FIG. 5 BLUE&GREEN MAXIMUM FORWARD DC CURRENT VS AMBIENT TEMPERATURE ( $T_{jmax}=110^{\circ}C$ )

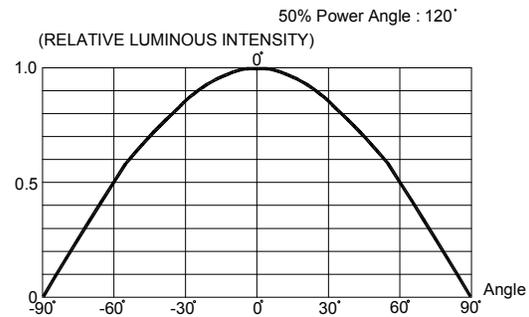
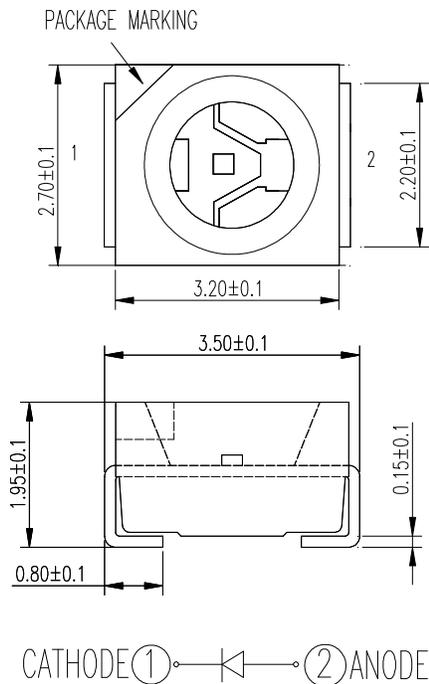


FIG. 6 FAR FIELD PATTERN

The above data are collected from statistical figures that do not necessarily correspond to the actual parameters of each single LED. Hence, these data will be changed without further notice.

## MECHANICAL DIMENSIONS

All dimensions are in mm.



## NOTES

### RoHS Compliance

The levels of environmentally sensitive, persistent biologically toxic (PBT), persistent organic pollutants (POP), or otherwise restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU Directive 2002/95/EC on the restriction of the use of certain hazardous substances in electrical and electronic equipment (RoHS), as amended through April 21, 2006.

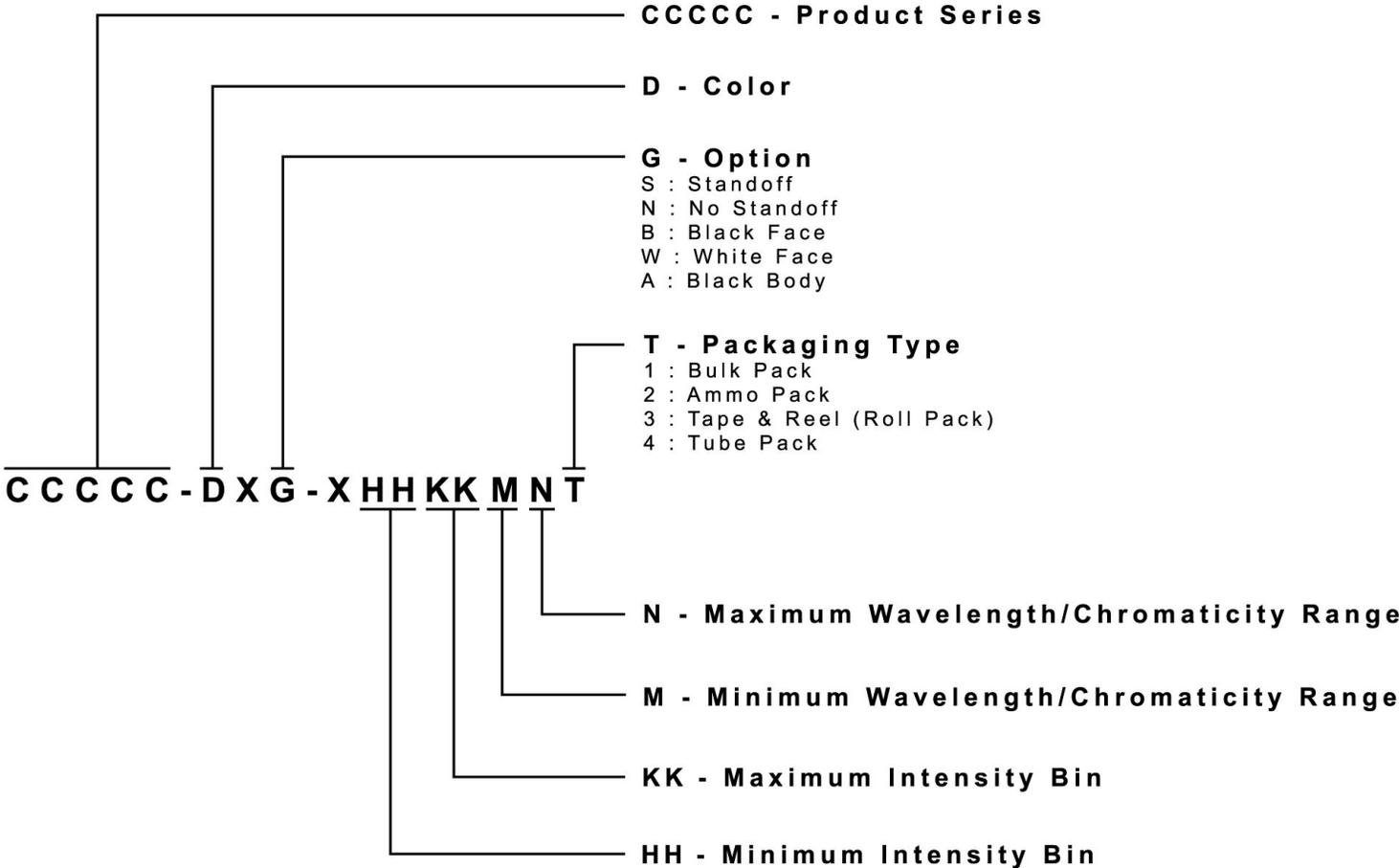
### Vision Advisory Claim

Users should be cautioned not to stare at the light of this LED product. The bright light can damage the eye.

**KIT NUMBER SYSTEM**

Cree LED lamps are tested and sorted into performance bins. A bin is specified by ranges of color, forward voltage, and brightness. Sorted LEDs are packaged for shipping in various convenient options. Please refer to the "Cree LED Lamp Packaging Standard" document for more information about shipping and packaging options.

Cree LEDs are sold by order codes in combinations of bins called kits. Order codes are configured in the following manner:



## PACKAGING

- The boxes are not water resistant and they must be kept away from water and moisture.
- The LEDs are packed in cardboard boxes after packaging in normal or anti-electrostatic bags.
- Cardboard boxes will be used to protect the LEDs from mechanical shocks during transportation.
- The reel pack is applied in SMD LED.
- Max 2000 pcs per reel.

